



Steel & CFT Column Design

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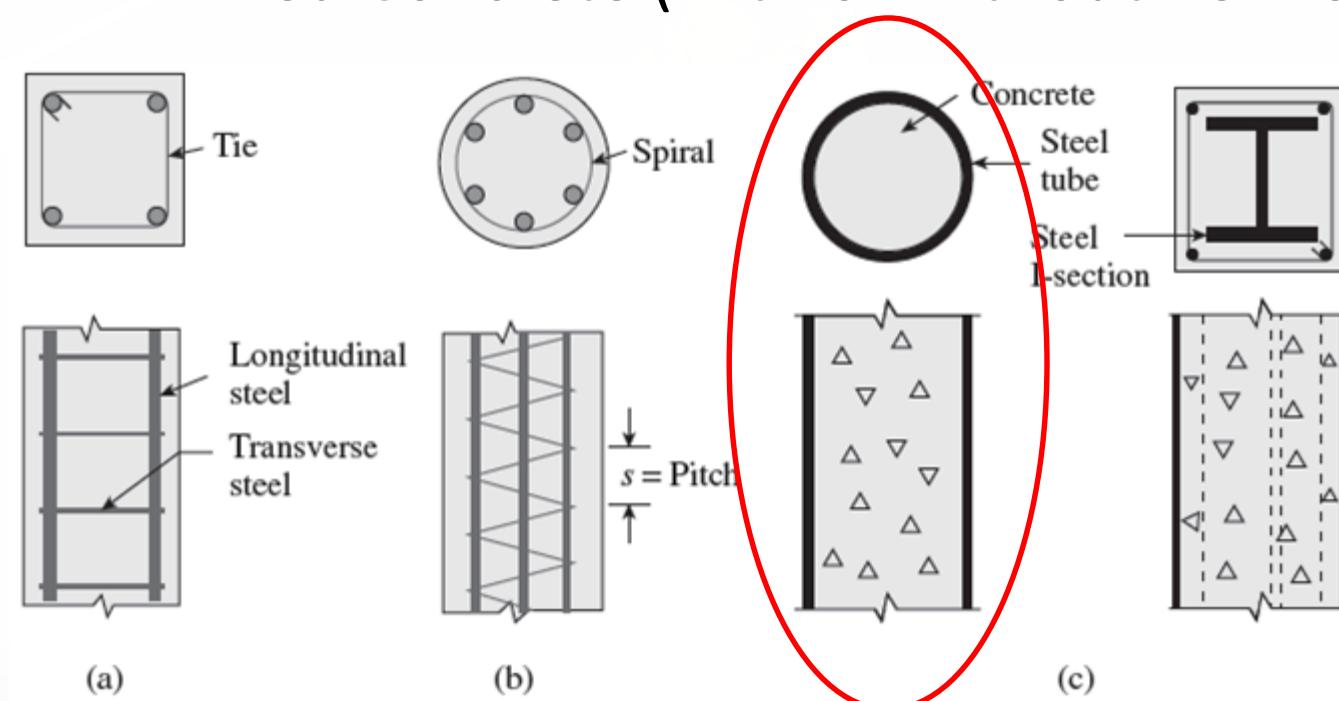
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OUTLINE

- What is CFT?
- CFT Behavior
- Application of CFT
- Column Design Standards
- Column Design Example

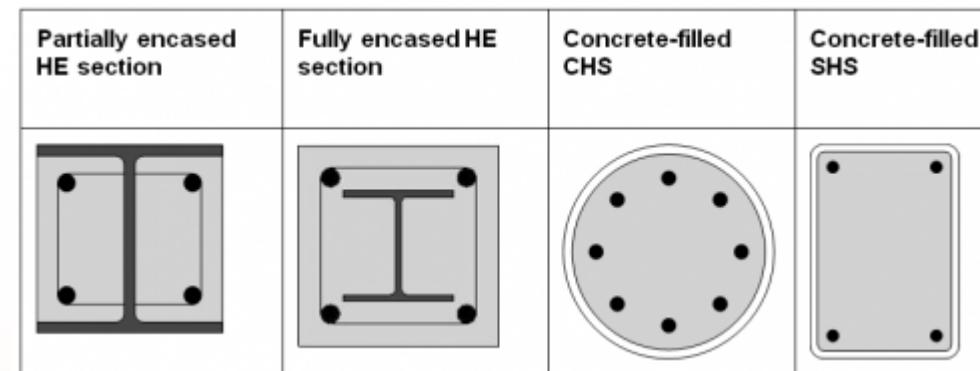
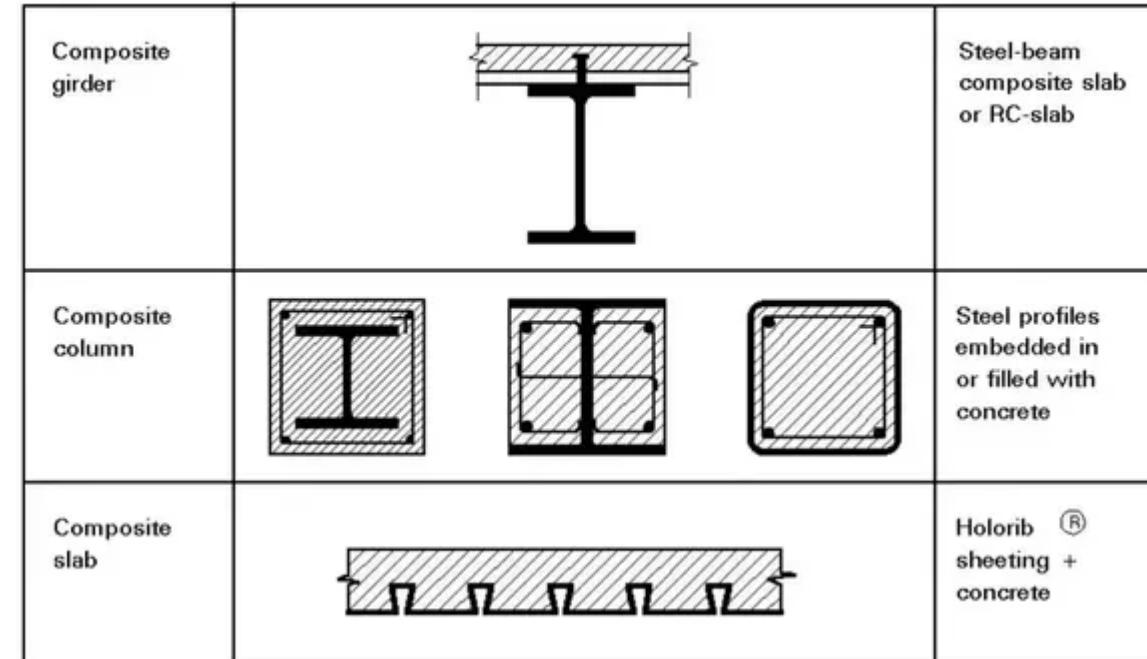
What is CFT?

- CFT → Concrete-Filled (Steel) Tube
- Composed of:
 - Steel Tube
 - Filled Concrete (with or without Reinforcement)



CFT

- Composite Structures:
 - Girders
 - Columns
 - Slabs
- Composite Columns:
 - Concrete Encased
 - Concrete Filled (CFT)



CFT Materials

- STEEL:
 - Mild steel / High strength steel / Fire resistant steel ..
 - In practical (but not limited to):
 - Diameter & Width should not be less than 100mm
 - Wall thickness should not be less than 3mm
 - Round: $D/t \leq 100(235/F_y)$
 - Rectangular: $B/t \leq 40(235/F_y)$



- CONCRETE:

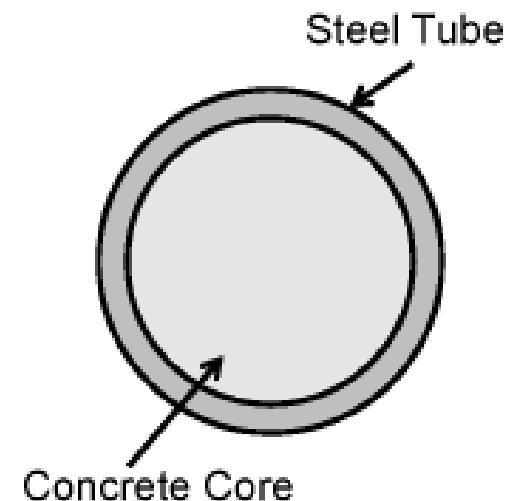
- Normal, Light weight concrete
- Normal, High strength concrete
- Water/Cement ratio should not exceed 0.4
- Self-Consolidated Concrete (SCC) is preferred (but not required)
- Strength of steel & concrete should be suitably matched
- Combination of High strength concrete with High strength steel is preferred
- For $235 \leq F_y \leq 345$ MPa steel → concrete should be $40 \leq f'_c \leq 60$ MPa



- **Features**

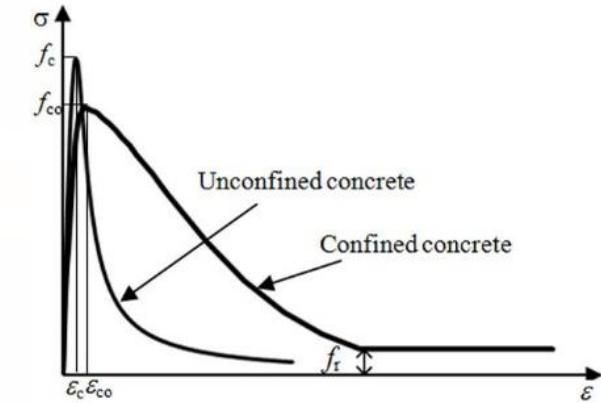
The CFT column has the combined effect of steel piping and concrete characterized by:

- (1) Superior durability and modifiability.
- (2) Superior habitability.
- (3) Superior fire-proof performance.
- (4) Construction work efficiency.

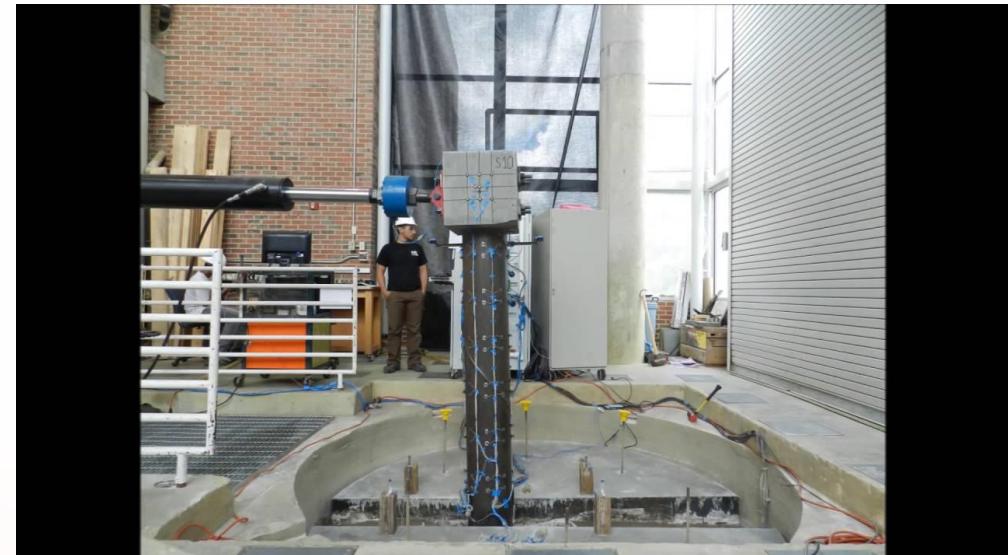


CFT Advantages & Limitations

- Advantages
 - Large strength in Compression, Flexure, Shear
 - Large stiffness, Favorable ductility, Large energy absorption
 - Inherent stability: permits use of high-strength steel
 - Reduced labor cost & construction time relative to RC construction:
Formwork or Reinforcing steel are eliminated
 - Better cost performance than ordinary steel
 - Column is smaller than ordinary RC. Usable floor area is increased.
 - ~50% lighter than RC. Foundation cost is reduced.

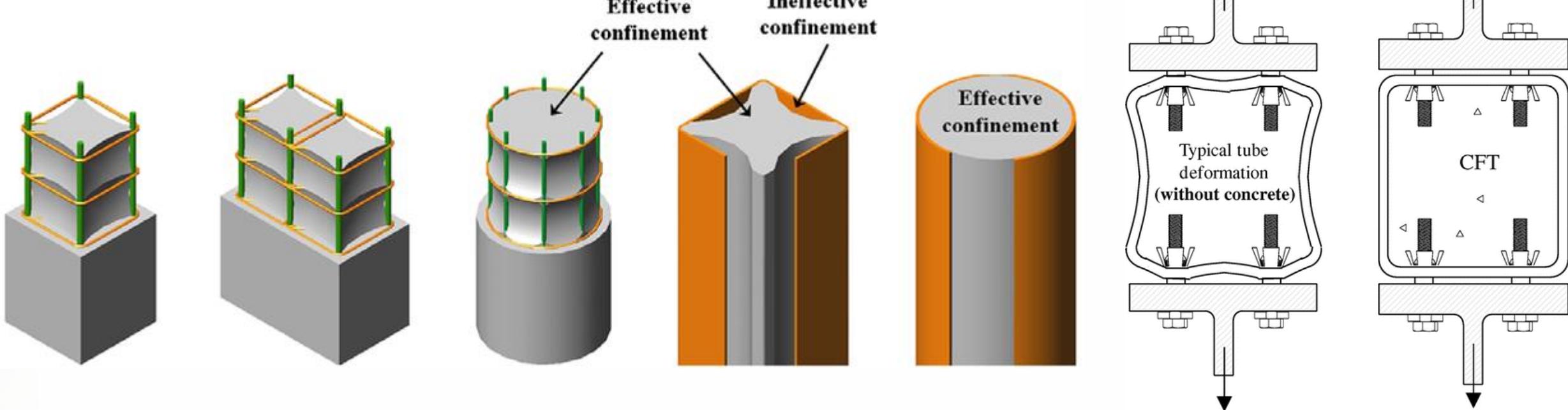


- Limitations (still in Research & Standard development)
 - Limited knowledge of CFT behavior
 - Interaction of the two materials (Combined properties: I, E)
 - Deformation capacity
 - Majority of tests on small specimens (generally 15cm dia. or less)
 - Strict D/t ratios
 - Design expressions
 - No standard connection designs



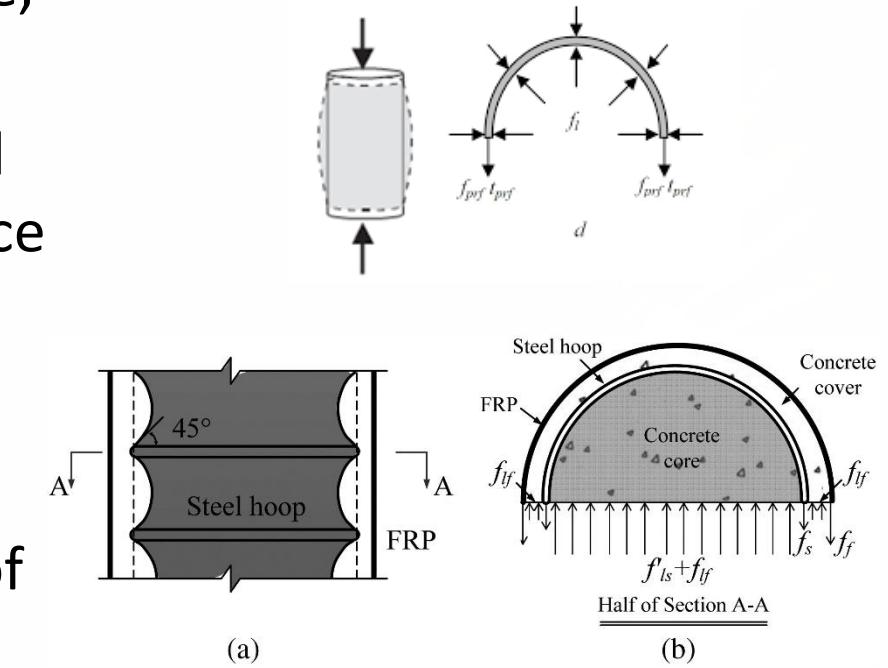
CFT Behavior

- Composed Column vs FRP vs CFT

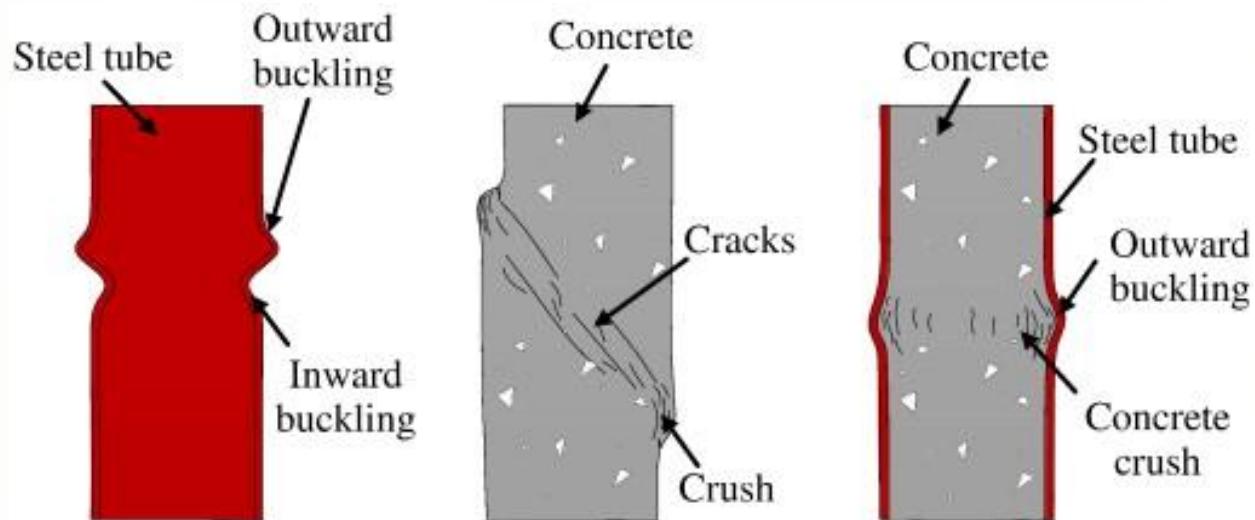


CFT Advantages: Behavior Aspects

- Steel tube local buckling (LB) is delayed by concrete, and strength reduction after LB is moderated.
- Concrete strength is increased by confining of steel tube, and strength reduction is not very severe since concrete spalling is prevented by the tube.
- Drying shrinkage and creep of concrete are much smaller than ordinary RC.
- Concrete improves the fire resistance. The fireproof material can be reduced or omitted.
- Lighter than RC, EQ force is smaller.
- Safe and reliable in Seismic, since no brittle failure



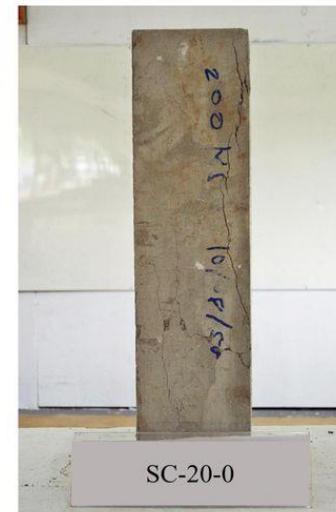
- CFT Failure Modes



4) Test Results (Cont.)



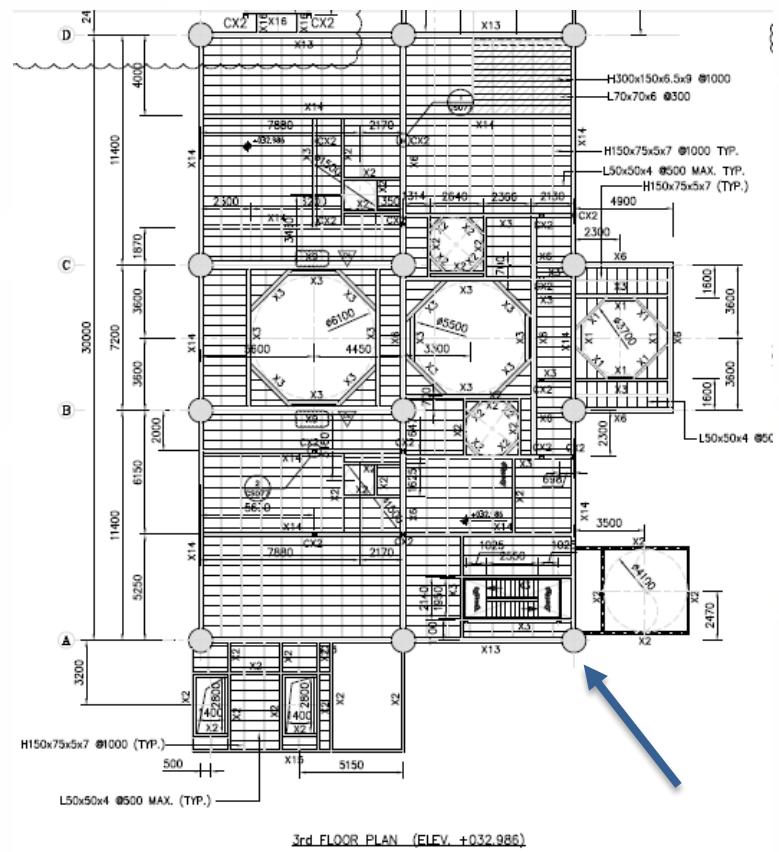
Mode of Failures



CLC columns

CLCFT columns

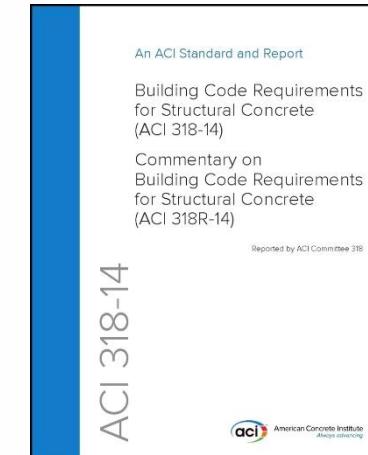
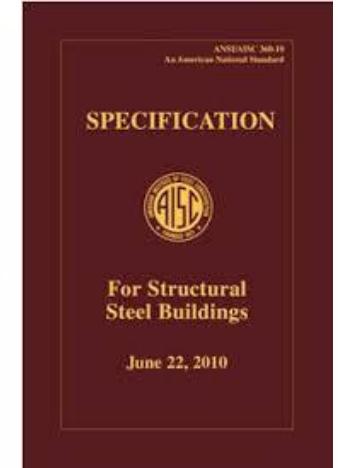
Application of CFT



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Column Design Standards

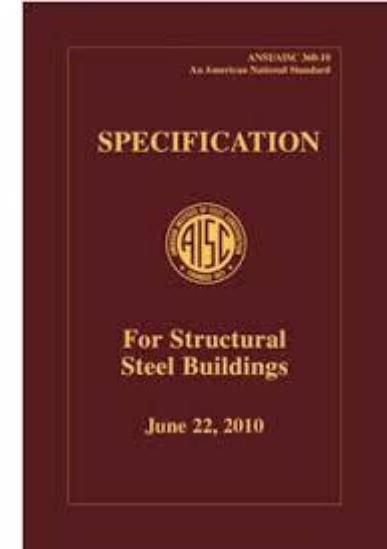
- AISC 2010 → Design for CFT (w/ & w/o Reinf.)
- AISI 2012 → Design for CFS (Cold-Formed Steel) Alone
- ACI318-14 → Design for RC (Reinf. Concrete) Alone



AISC-2010 Chapter I: Design of Composite Members

For:

- RC slab on steel beams
- Concrete-encased
- Concrete filled beams



Sections:

- Rolled
- Built-up
- Hollowed Steel Section (HSS)

I1 GENERAL PROVISIONS

I1.1 Concrete & Steel Reinforcement

Refer to ACI318 (Strength Design) except

- Criteria given in AISC-2010
- use LRFD Load Combination

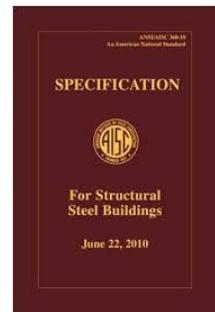
I1.2 Nominal Strength

I2.2a) Plastic Stress Distribution Method

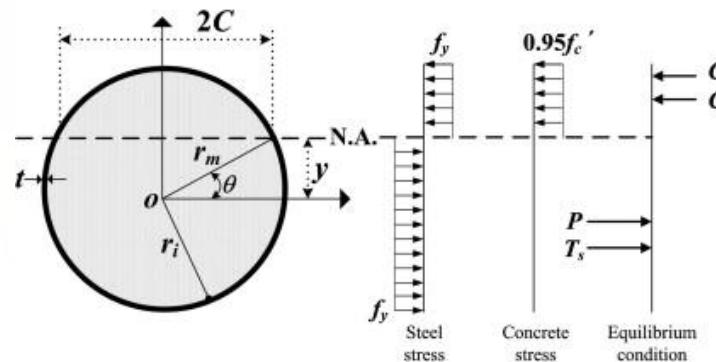
- Steel reaches f_y (Tension & Compression)
- Concrete reaches:
 - » $0.85f'_c$ (Compression)
 - » $0.95f'_c$ (Compression) for HSS-CFT

I2.2b) Strain Compatibility Method

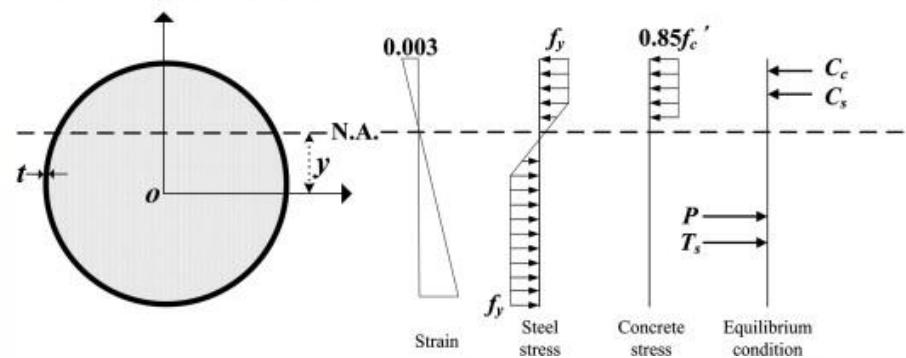
- Linear Distribution of Strains
- Max. Concrete Compressive Strain = 0.003
- Note: Can use for:
 - » Irregular Sections
 - » Steel is not elasto-plastic



Plastic stress distribution method



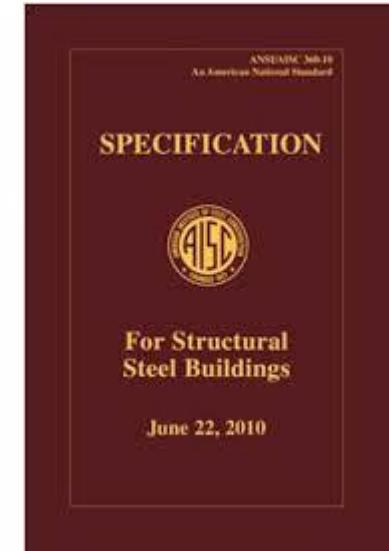
Strain compatibility method





I1.3 Material Limitations

- Concrete Strength:
 - $21 \text{ MPa} \leq f'_c \leq 70 \text{ MPa}$ for Normal Weight Concrete
 - $21 \text{ MPa} \leq f'_c \leq 42 \text{ MPa}$ for Light Weight Concrete
 - Note: Higher f'_c can be used for Stiffness Calculation (but not for Strength)
- Structural Steel & Reinforcing Bars
 - $F_y \leq 525 \text{ MPa}$

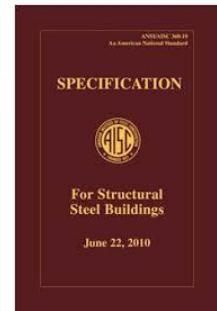


I1.4 Classification of Local Buckling for CFT

- Use max. width-to-thickness ratio for classifications
- Classifications:
 - $\frac{w}{t} \leq \lambda_p$ → Compact Section
 - $\lambda_p < \frac{w}{t} \leq \lambda_r$ → Noncompact Section
 - $\lambda_r < \frac{w}{t} \leq \text{Max. permitted}$ → Slender Section

- Table for λ_p and λ_r and Max. Permitted

For Members subjected to	Element	Width-to-Thickness Ratio (w/t)	λ_p	λ_r	Max. Permitted
Axial Compression	Rectangular HSS	b/t	$2.26 \sqrt{\frac{E}{F_y}}$	$3.00 \sqrt{\frac{E}{F_y}}$	$5.00 \sqrt{\frac{E}{F_y}}$
	Round HSS	D/t	$0.15 \frac{E}{F_y}$	$0.19 \frac{E}{F_y}$	$0.31 \frac{E}{F_y}$
Flexure	Rectangular HSS: Flange	b/t	$2.26 \sqrt{\frac{E}{F_y}}$	$3.00 \sqrt{\frac{E}{F_y}}$	$5.00 \sqrt{\frac{E}{F_y}}$
	Rectangular HSS: Web	h/t	$3.00 \sqrt{\frac{E}{F_y}}$	$5.70 \sqrt{\frac{E}{F_y}}$	$5.70 \sqrt{\frac{E}{F_y}}$
	Round HSS	D/t	$0.09 \frac{E}{F_y}$	$0.31 \frac{E}{F_y}$	$0.31 \frac{E}{F_y}$

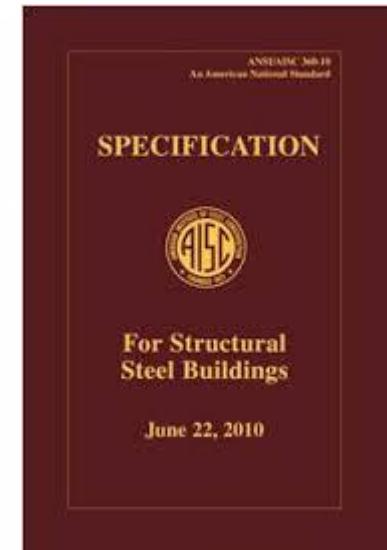


I2 AXIAL FORCE

I2.1 ENCASED COMPOSITE MEMBER

I2.1a Limitations

- Steel Area Ratio
- Concrete must be RC (w/ Longitudinal bars & Ties/Spirals)
 - » Min. ties:
 - @305mm for d=10
 - @406mm for d=13+
 - » Ties spacing \leq (least column dimension)/2
- Min. Longitudinal Rebar Ratio: $\rho_{sr} = 0.4\%$



I2.1b Compressive Strength

For

- » Design Comp. Strength: $\phi_c = 0.75$ (LRFD)
- » Allowable Comp. Strength: $\Omega_c = 2.00$ (ASD)

$$- P_n = \begin{cases} P_{no} \left[0.658 \left(\frac{P_{no}}{P_e} \right) \right] & , \frac{P_{no}}{P_e} \leq 2.25 \\ 0.877P_e & , \frac{P_{no}}{P_e} > 2.25 \end{cases} \geq P_n \text{ of bare steel (Chapter E)}$$

Where:

$$P_{no} = F_y A_s + F_{ysr} A_{sr} + 0.85 f'_c A_c$$

$$P_e = \frac{\pi^2 EI_{eff}}{(KL)^2}$$

$$E_c = w_c^{1.5} \sqrt{f'_c} \text{ ksi} \quad (= 0.043 w_c^{1.5} \sqrt{f'_c} \text{ MPa}) \quad (= 15,100 \sqrt{f'_c} \text{ ksc})$$

$$EI_{eff} = E_s I_s + 0.5 E_s I_{sr} + C_1 E_c I_c$$

$$C_1 = 0.1 + 2 \left(\frac{A_s}{A_c + A_s} \right) \leq 0.3$$

Note:

sr = Steel Rebar

I is around NA. of Composite Section

$E_s = 200,000 \text{ Mpa} \quad (= 2.04 \times 10^6 \text{ ksc})$



I2.1c Tensile Strength

- $P_n = F_y A_s + F_{ysr} A_{sr}$ (not consider Concrete)
- $\phi_t = 0.90$ (LRFD)
- $\Omega_t = 1.67$ (ASD)

I2.1d Load Transfer

- See section I6



I2.1e Detailing Requirements

- Clear Spacing between Steel core & Long. Rebar = $1.5d_{b,\text{long}}$. ($\geq 38\text{mm}$)

I2.2 FILLED COMPOSITE MEMBER (CFT)

I2.2a Limitations

- Min. Steel Area Ratio = 1%
- Note: no min. rebar

I2.2b Compressive Strength (see “next Slide”)

..

I2.2c Tensile Strength

- Follow I2.1c (Encased) → (not consider concrete)

I2.2d Load Transfer

- See section I6



12.2b Compressive Strength

- Follow section I2.1b (Encased) w/ modifications:

$$P_{no} = \begin{cases} P_p \\ P_p - (P_p - P_y) \left(\frac{\lambda - \lambda_p}{\lambda_r - \lambda_p} \right)^2 \\ F_{cr}A_s + 0.7f'_c \left(A_c + A_{sr} \frac{E_s}{E_c} \right) \end{cases}$$

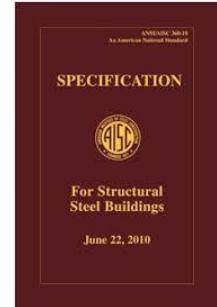
where

- $P_p = F_y A_s + C_2 f'_c \left(A_c + A_{sr} \frac{E_s}{E_c} \right)$
- $C_2 = \begin{cases} 0.85 & \text{for Rectangular Sections} \\ 0.95 & \text{for Round Sections} \end{cases}$
- $P_y = F_y A_s + 0.7 f'_c \left(A_c + A_{sr} \frac{E_s}{E_c} \right)$

for Compact Sections

for Noncompact Sections

for Slender Sections



Note: Long. Rebar is not yielded

Note: Round = better / Rect. is same as Encased

- $F_{cr} = \begin{cases} \frac{9E_s}{(b/t)^2} & \text{for Rectangular Section} \\ \frac{0.72F_y}{\left(\frac{D \cdot F_y}{t \cdot E_s}\right)^{0.2}} & \text{for Round Section} \end{cases}$
- $EI_{eff} = E_s I_s + E_s I_{sr} + C_3 E_c I_c$
- $C_3 = 0.6 + 2 \left(\frac{A_s}{A_c + A_s} \right) \leq 0.9$

Note: CFT is better than Encased (C_3, I_{sr})

AISI-2012 Closed Cylindrical Tubular Members: Compression (C4.1)

- Note: same as in AISI-2007 (EIT-2553)
- For: Manufactured/Fabricated (more imperfection) Tubes
- Compressive Strength
 - $P_n = F_n A_e$
 - $\phi_c = 0.85$ (LRFD)
 - $\Omega_c = 1.80$ (ASD)
- Note: For Closed Section, there is no:
 - Torsional Buckling (TB)
 - Flexural-Torsional Buckling (FTB)
 - Distortional Buckling (DB)





$$- F_n = \begin{cases} \left(0.658^{\lambda_c^2}\right) F_y & , \lambda_c \leq 1.5 \\ \left(\frac{0.877}{\lambda_c^2}\right) F_y & , \lambda_c > 1.5 \end{cases}$$

Where

$$\lambda_c = \sqrt{\frac{F_y}{F_e}}$$

$$F_e = \frac{\pi^2 E}{\left(\frac{KL}{r}\right)^2} \quad (\text{Section C4.1.1})$$



$$- A_e = A_o + R(A - A_o) \quad (\text{Section C4.1.5})$$

Where

$$A_o = \left[\frac{0.037}{\left(\frac{D}{t}\right)\left(\frac{F_y}{E}\right)} + 0.667 \right] A \quad (\leq A)$$

$$R = \frac{F_y}{2F_e} \quad (\leq 1.0)$$

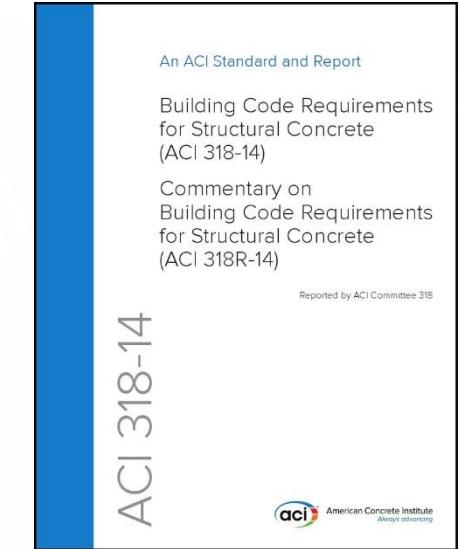
AISI-2012 Closed Rectangular Tubular Members: Compression (C4.1)

- Same as “Cylindrical” except A_e
- A_e = Effective Area using F_n
 - Effective Width using eqn:
 - $\rho = \frac{1 - \frac{0.22}{\lambda}}{\lambda} \quad (\leq 1.0)$
 - $\lambda = \sqrt{\frac{f}{f_{cr}}}$
 - Use $f = F_n$
 - $f_{cr} = \frac{k\pi^2 E}{12(1-\mu^2)} \left(\frac{t}{w}\right)^2$, $k = 4.0$, $\mu = 0.3$

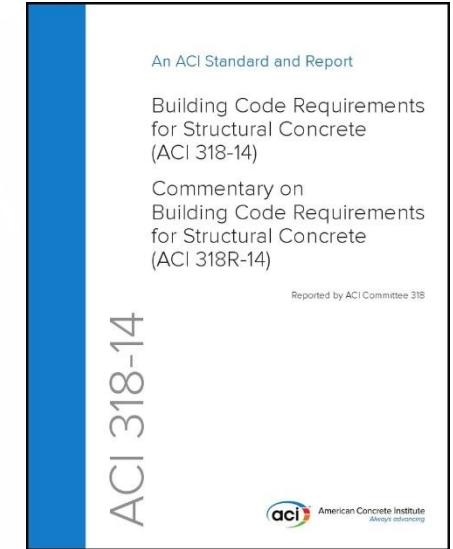


ACI318-14 Chapter 10: Columns

- 10.5 Design Strength
 - $\phi P_n \geq P_u$
 - P_u from Section 5.3: Load Factor ($U = 1.2D + 1.6L$)
 - ϕ from Section 21.2
 - Compression Controlled (Section 21.2.2):
 - $\phi = 0.75$ for Spiral (see Section 25.7.3)
 - $\phi = 0.65$ for Others
 - P_n from Section 22.4: Axial Strength (or combined)
 - $P_n = \begin{cases} 0.80P_o & \text{for Ties (see Section 10.7.6.2 and 25.7.2)} \\ 0.85P_o & \text{for Spirals (see Section 22.4.2.5 and 25.7.3)} \\ 0.85P_o & \text{for Composite} \end{cases}$
 - $P_o = 0.85f'_c(A_g - A_{st}) + f_yA_{st}$
 - Note: st = Steel (Long. Rebar)



- 10.6 Reinforcement Limits
 - 10.6.1 Min. & Max. Long. Reinforcement
 - $\rho = \frac{A_{st}}{A_g}$
 - $\rho_{min.} = 1\%$
 - $\rho_{max.} = 8\%$
 - Note: For composite, use A_c instead of A_g



- Chapter 25 Reinforcement Details:

- 25.7.2 Ties

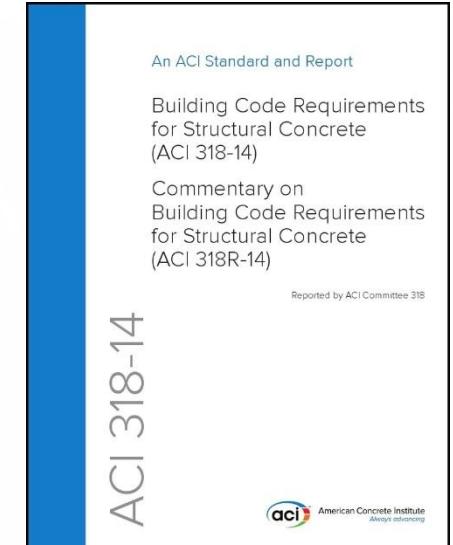
- $d_{b,tie} \geq \text{no.3 (9.5mm)}$ for $d_{b,long.} \leq \text{no.10 (31.8mm)}$
 $\geq \text{no.4 (12.7mm)}$ for $d_{b,long.} \geq \text{no.11 (34.9mm)}$
- $s_{min.} = \text{Min.}(16d_{b,long.}, 48d_{b,tie}, b \text{ or } h)$

- 25.7.3 Spiral

- $d_{b,spiral} \geq \text{no.3 (9.5mm)}$
- $s_{min.} = 1 \text{ in. (25.4mm) clear spacing}$ $\rightarrow (\text{EIT1007-34} = 3 \text{ cm})$
- $s_{max.} = 3 \text{ in. (76.2mm) clear spacing}$ $\rightarrow (\text{EIT1007-34} = 7 \text{ cm})$

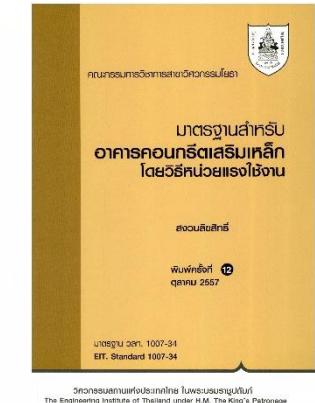
- Volume, $\rho_s \geq 0.45 \left(\frac{A_g}{A_{ch}} - 1 \right) \left(\frac{f'_c}{f_{yt}} \right)$

- $f_{yt} = f_y$ of trans. reinf.
- A_{ch} = Area up to outer edge of trans. reinf.



- Note: EIT1007-34 (Ties & Spiral)

- $d_{b,trans.}$ = 6 mm for $d_{b,long.} \leq 20$ mm
- for $d_{b,long.} = 20-28$ mm
- for $d_{b,long.} > 28$ mm
- Min. $d_{b,long.}$ = 12 mm



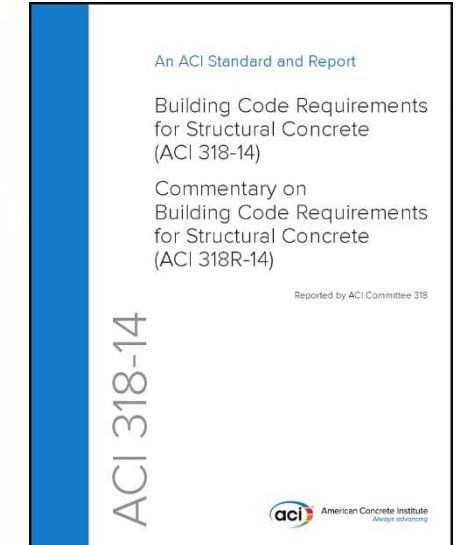
- 20.6 Durability of Steel Reinf.

- 20.6.1 Concrete Covering

- Exposed - no.6+ (19.1mm+) use 2" (5.08 cm)
- - no.5- (15.3mm-) use 1.5" (3.81 cm)
- Not Exposed - all $d_{b, \text{long.}}$ use 1.5" (3.81 cm)

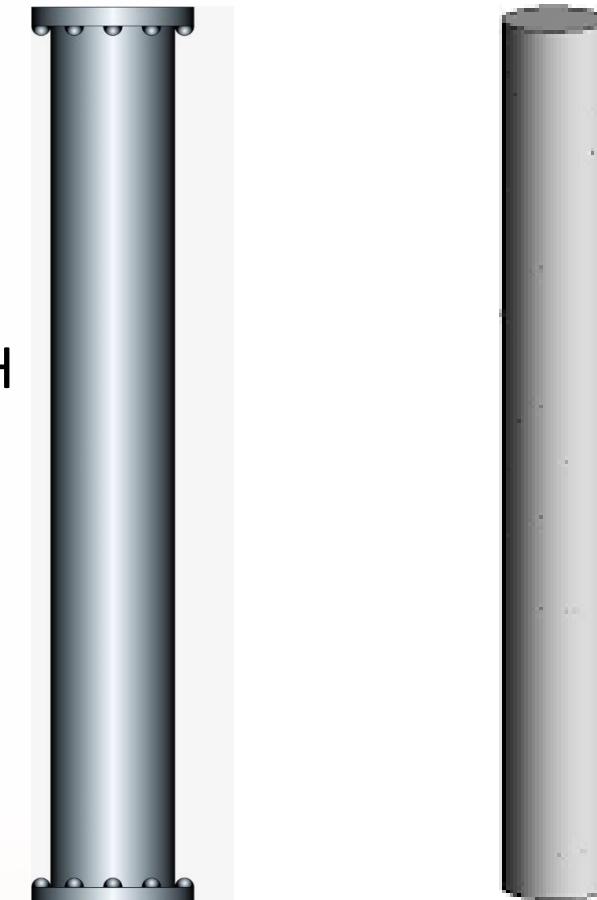
- Note:

- ກູງກະທວງ 6 = 4 cm
- EIT1007-34 = 3.5 cm



Column Design Example

- Determine the Compressive Strength of the 6 m-length Column
 - Steel Alone
 - RC Alone
 - CFT (with and without reinforcement)
- Steel:
 - (Ref. Pacific Pipe B0113) EN10219 Grade S235JRH
 - $F_y = 235 \text{ MPa}$, $F_u = 340 \text{ MPa}$
 - $d_o = 406.4 \text{ mm}$, $t = 6.00 \text{ mm}$ ($w = 59.20 \text{ kg/m}$)
- Concrete:
 - (Ref. TIS213-2552) C23/28
 - $f'_c = 240 \text{ ksc}$



- Calculated Properties:

- $- F_y = 235 \text{ MPa} \times \left(\frac{100}{9.806} \right) = 2,396 \text{ ksc}$
- $- f'_c = 240 \text{ ksc} \times \left(\frac{9.806}{100} \right) = 23.53 \text{ MPa}$
- $- E_s = 2.04 \times 10^6 \text{ ksc}$
- $- E_c = 15,000\sqrt{f'_c} = 15,100\sqrt{240} = 2.339 \times 10^5 \text{ ksc}$
- $- D_i = D_o - 2t = 40.64 - 2(0.6) = 39.44 \text{ cm}$
- $- D = D_o - t = 40.64 - 0.6 = 40.04 \text{ cm}$
- $- \frac{D}{t} = \frac{40.04}{0.6} = 66.73$
- $- A_s = \frac{\pi}{4} (D_o^2 - D_i^2) = \frac{\pi}{4} (40.64^2 - 39.44^2) = 75.47 \text{ cm}^2$
- $- I_s = \frac{\pi}{64} (D_o^4 - D_i^4) = \frac{\pi}{64} (40.64^4 - 39.44^4) = 15,128 \text{ cm}^4$
- $- A_c = \frac{\pi}{4} D_i^2 = \frac{\pi}{4} (39.44)^2 = 1,221.7 \text{ cm}^2$
- $- I_c = \frac{\pi}{64} D_i^4 = \frac{\pi}{64} (39.44)^4 = 118,773 \text{ cm}^4$



Steel Alone (AISI 2012)

- Limitation:

$$-\frac{D}{t} \quad (= 66.73) \leq 0.441 \frac{E}{F_y} \quad \left[= 0.441 \left(\frac{2.04 \times 10^6}{2396} \right) = 375.5 \right] \Rightarrow \text{ok}$$

- Nominal Compressive Strength:

$$- P_n = F_n A_e$$

- Nominal Stress (F_n):

$$- F_n = \left(0.658 \lambda_c^2 \right) F_y = \left(0.658^{0.4622^2} \right) (2396) = 2191 \text{ ksc}$$

$$\bullet \quad \lambda_c = \sqrt{\frac{F_y}{F_e}} = \sqrt{\frac{2,396}{11,214}} = 0.4622 \quad (\leq 1.5)$$

$$- F_e = \frac{\pi^2 E}{\left(\frac{KL}{r}\right)^2} = \frac{\pi^2 (2.04 \times 10^6)}{\left(\frac{1 \times 600}{14.16}\right)^2} = 11,214 \text{ ksc}$$

$$\gg r = \sqrt{\frac{I}{A}} = \sqrt{\frac{15,128}{75.47}} = 14.16 \text{ cm}$$



- Effective Area:

$$- A_e = A_o + R(A - A_o) = 75.47 + 0.1068(75.47 - 75.47) = 75.47 \text{ cm}^2$$

$$\bullet A_o = \left[\frac{0.037}{\left(\frac{D}{t}\right)\left(\frac{F_y}{E}\right)} + 0.667 \right] \cdot A = \left[\frac{0.037}{(66.73)\left(\frac{2,396}{2.04 \times 10^6}\right)} + 0.667 \right] (75.47) = 85.97 (> A)$$

use $A_o = A = 75.47 \text{ cm}^2$

$$\bullet R = \frac{F_y}{2F_e} = \frac{2,396}{2(11,214)} = 0.1068 (\leq 1.0)$$

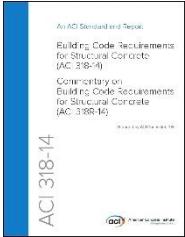
- Thus:

$$- P_o = F_n A_e = (2,191)(75.47)/1000 = 165.4 \text{ T}$$

$$- \phi_c P_n = (0.85)(165.4) = 140.6 \text{ T (LRFD)}$$

$$- \frac{P_n}{\Omega_c} = \frac{165.4}{1.80} = 91.9 \text{ T (ASD)}$$

RC Alone (ACI318)



- Minimum Reinforcement:
 - Use minimum reinforcement, $\rho_{min.} = 1\%$
 - $A_{sr,min.} = (0.01)A_g = (0.01)(1221.7) = 12.22 \text{ cm}^2$
- Reinforcement Requirement:
 - Use covering = 3.5 cm
 - Longitudinal reinforcement \rightarrow use 6-DB16 (SD40) ($\geq 12\text{mm} \rightarrow \text{ok}$)
 - $A_{sr} = 6 \times \frac{\pi}{4}(1.6)^2 = 12.06 \text{ cm}^2 (\approx A_{sr,min.}) \Rightarrow \text{ok}$
 - Transverse reinforcement: (say using “Hoop Ties”)
 - Diameter:
 - ACI318-14: Since $d_{b,long.} \leq \text{no.10}$ (25.4mm) \rightarrow need no.3 (9.5mm)+
 - EIT1007-34: Since $d_{b,long.} \leq 25\text{mm}$ \rightarrow need 6mm+ \rightarrow use RB6
 - Spacing:
 - $s_{max.} = \min. (16d_{b,long.}, 48d_{b,tie.}, b \text{ or } h)$
 - $= \min. \{16(16), 48(6), 394.4\}$
 - $= \min. \{256, 288, 394.4\}$
 - $= 256 \text{ mm}$

\rightarrow use RB6@250mm

- Nominal Compressive Strength:

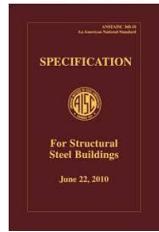
- $P_n = 0.80[0.85f'_c(A_g - A_{st}) + f_yA_{st}]$

- $= 0.80[(0.85)(240)(1,221.7 - 12.06) + (4000)(12.06)]/1000$

- $= 0.80[246.8 + 48.2]$

- $= 236.0 \text{ T}$

- $\phi_c P_n = (0.65)(236.0) = 153.4 \text{ T} \quad (SDM)$



CFT (AISC 2010)

- Limitations:
 - For normal weight Concrete:
 - $21 \text{ MPa} \leq f'_c (= 23.53 \text{ MPa}) \leq 70 \text{ MPa}$ → ok
 - For Steel & Rebars:
 - $f_y (= 235 \text{ MPa}) \leq 525 \text{ MPa}$ → ok
 - Local Buckling Classification (Round HSS):
 - $\lambda_p = 0.15 \frac{E}{F_y} = 0.15 \left(\frac{2.04 \times 10^6}{2,396} \right) = 127.7$
 - $\lambda_r = 0.19 \frac{E}{F_y} = 0.19 \left(\frac{2.04 \times 10^6}{2,396} \right) = 161.8$
 - Max. Limit $= 0.31 \frac{E}{F_y} = 0.31 \left(\frac{2.04 \times 10^6}{2,396} \right) = 263.9$
 - Since $D/t (= 66.73) < \lambda_p (= 127.7)$ → Compact Section
 - Minimum Steel Ratio:
 - $\rho_s = \frac{A_s}{A_c} = \frac{75.47}{1221.7} = 6.18\% \quad (\geq 1\%)$ → ok

a) CFT (w/o Reinforcement)

- Nominal Compressive Strength of Zero-Length (P_{no}):

- $P_{no} = P_p$ for Compact Section

$$= F_y A_s + C_2 f'_c \left(A_c + A_{sr} \frac{E_s}{E_c} \right)$$

$$= [(2,396)(75.47) + (0.95)(240)(1,221.7 + 0)]/1000$$

$$= 180.8 + 278.5 = 459.4 \text{ T}$$

- $C_2 = 0.95$ for Round Sections

- Elastic Buckling Load (P_e):

- $P_e = \frac{\pi^2 EI_{eff}}{(KL)^2} = \frac{\pi^2 (5.076 \times 10^{10})}{(1.0 \times 600)^2} (10^{-3}) = 1,391.6 \text{ T}$

- $EI_{eff} = E_s I_s + E_s I_{sr} + C_3 E_c I_c$
 $= (2.04 \times 10^6)(15,128) + 0 + (0.7164)(2.339 \times 10^5)(118,773)$
 $= (3.086 \times 10^{10}) + 0 + (1.990 \times 10^{10}) = 5.076 \times 10^{10} \text{ kg.cm}^2$

- $C_3 = 0.6 + 2 \left(\frac{A_s}{A_c + A_s} \right) = 0.6 + 2 \left(\frac{75.47}{1,221.7 + 75.47} \right) = 0.7164 \quad (\leq 0.9)$

- Nominal Compressive Strength:

$$-\frac{P_{no}}{P_e} = \frac{459.4}{1,391.6} = 0.3301 \leq 2.25$$

$$-P_n = P_{no} \left[0.658^{\frac{P_{no}}{P_e}} \right] = (459.4) \left(0.658^{0.3301} \right) = 400.1 \text{ T}$$

$$-\phi_c P_n = (0.75)(400.1) = 300.1 \text{ T} \quad (\text{LRFD})$$

$$-\frac{P_n}{\Omega_c} = \frac{400.1}{2.00} = 200.1 \text{ T} \quad (\text{ASD})$$

b) CFT (w/ Reinforcement:6DB16)

- Nominal Compressive Strength of Zero-Length (P_{no}):

– $P_{no} = P_p$ for Compact Section

$$= F_y A_s + C_2 f'_c \left(A_c + A_{sr} \frac{E_s}{E_c} \right)$$

$$= \left[(2,396)(75.47) + (0.95)(240)[(1,221.7 - 12.06) + (12.06) \left(\frac{2.04 \times 10^6}{2.339 \times 10^5} \right)] \right] / 1000$$

$$= 180.8 + 299.8 = 480.6 \text{ T}$$

- $C_2 = 0.95$ for Round Sections

- Elastic Buckling Load (P_e):

– $P_e = \frac{\pi^2 EI_{eff}}{(KL)^2} = \frac{\pi^2 (5.369 \times 10^{10})}{(1.0 \times 600)^2} (10^{-3}) = 1,471.8 \text{ T}$

- $EI_{eff} = E_s I_s + E_s I_{sr} + C_3 E_c I_c$
 $= (2.04 \times 10^6)(15,128) + (2.04 \times 10^6)(1,434.2) + (0.7164)(2.339 \times 10^5)(118,773)$
 $= (3.086 \times 10^{10}) + (2.926 \times 10^9) + (1.990 \times 10^{10}) = 5.369 \times 10^{10} \text{ kg.cm}^2$

– $C_3 = 0.6 + 2 \left(\frac{A_s}{A_c + A_s} \right) = 0.6 + 2 \left(\frac{75.47}{1,221.7 + 75.47} \right) = 0.7164 \quad (\leq 0.9)$

– $I_{sr} = \sum A d^2 = 4 \left(\frac{\pi}{4} \right) (1.6)^2 \left[\frac{\sqrt{3}}{2} \left(\frac{40.64}{2} - 3.5 - 0.6 - \frac{1.6}{2} \right) \right]^2 = 1,434.2 \text{ cm}^4$

- Nominal Compressive Strength:

$$-\frac{P_{no}}{P_e} = \frac{480.6}{1,471.8} = 0.3265 \leq 2.25$$

$$- P_n = P_{no} \left[0.658^{\frac{P_{no}}{P_e}} \right] = (480.6)(0.658^{0.3265}) = 419.2 \text{ T}$$

$$- \phi_c P_n = (0.75)(419.2) = 314.4 \text{ T} \quad (\text{LRFD})$$

$$- \frac{P_n}{\Omega_c} = \frac{419.2}{2.00} = 209.6 \text{ T} \quad (\text{ASD})$$

Comparisons (Steel vs. RC vs. CFT)

- Strength Comparison (LRFD, SDM):

- Steel Alone: $\phi P_n = 140.6 \text{ T}$
- RC Alone (w/ ties): $\phi P_n = 153.4 \text{ T}$
(Steel + RC = 294.0 T)
- CFT: $\phi P_n = 300.1 \text{ T}$ (+2.07% increase)
- CFT (w/ main reinf. 6DB16): $\phi P_n = 314.4 \text{ T}$ (+6.90% increase)



- Weight Comparison:

- Steel:

- $V_s = \pi D t L = \pi(0.4004)(0.006)(6) = 0.04528 \text{ m}^3$
 - $W_s = V_s \rho_s = (0.04528)(7850) = 355.5 \text{ kg}$



- RC:

- $V_c = A_c L = (0.12217)(6) = 0.7330 \text{ m}^3$
 - $V_{sr,long.} = A_{sr} L = (0.001206)(6) = 0.007236 \text{ m}^3$
 - $V_{sr,tran.} = A_{tie} L_{tie} \left(\frac{L}{s_{tie}} \right) = \frac{\pi}{4} (0.6)^2 \pi (39.44 - 2 \times 3.5 - 0.6) \left(\frac{600}{25} \right) / 10^6 = 0.000216 \text{ m}^3$
 - $W_c = V_c \rho_c = (0.7330)(2400) = 1759.2 \text{ kg}$
 - $W_{sr} = V_{sr} \rho_s = (0.007236 + 0.000216)(7850) = 56.8 + 1.7 = 58.5 \text{ kg}$
 - $W_{RC} = W_c + W_{sr} = 1,759.2 + 58.5 = 1,817.7 \text{ kg}$

- CFT:

- $W_{CFT} = W_s + W_c = 355.5 + 1,759.2 = 2,114.7 \text{ kg}$
 - $W_{CFT,reinf.} = W_s + W_c + W_{sr,long.} = 355.5 + 1,759.2 + 56.8 = 2,171.5 \text{ kg}$

- Cost Comparison:

- Assumptions:

- Steel = 41 Baht/m³ (material 29 + labor 12)

- Concrete (240ksc) = 2,550 Baht/m³

- Formwork = 300 Baht/m²

- Reinforcement = 28 Baht/m³ (material 24 + labor 4)

- Steel:

- $(355.5)(41) = 14,576$ Baht

- RC:

- $(0.7330)(2550) + \pi(0.3944)(6)(300) + (58.5)(28) = 1,833 + 2,230 + 1,638 = 5,701$ Baht

- CFT:

- (w/o reinf.) = 14,576 + 1,833 = 16,409 Baht

- (w/ reinf.) = 14,576 + 1,833 + 1,638 = 18,047 Baht



- Structural Footprint Comparison:

- Steel:

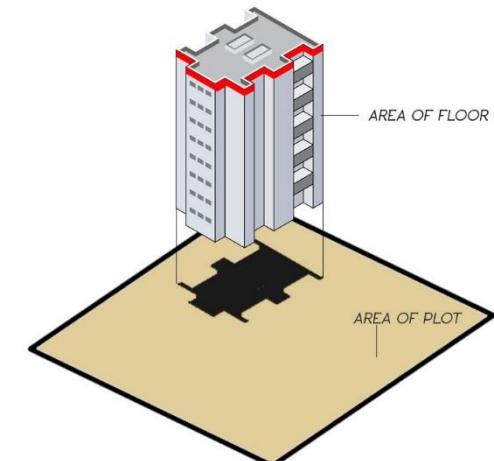
- $A = A_s + A_c = 75.47 + 1,221.7 = 1,297.2 \text{ cm}^2$
 - $(A = A_s = 75.47 \text{ cm}^2)$

- RC:

- $A = A_c = 1,221.7 \text{ cm}^2$

- CFT:

- $A = A_s + A_c = 75.47 + 1,221.7 = 1,297.2 \text{ cm}^2$



Overall Comparison:



Structural Types:	ϕP_n (T)	Weight (kg)	Cost (Baht)	Load / Weight	Load Cost (kg/B.)	Load Footprint (ksc)	Construction Time	OVERALL PERFORMANCE
Steel	140.6	356	14,576	395 ✓✓✓	9.6 ✓	108 (1862) ✓✓	✓✓✓✓	✓✓
RC (ties) *	153.4	1817	5,701	84 ✓	26.9 ✓✓✓	126 ✓	✓	✓✓
CFT (w/o reinf.)	300.1	2115	16,409	142 ✓✓	18.3 ✓✓	231 ✓✓✓	✓✓✓	✓✓✓
CFT (w/ reinf.) **	314.4	2172	18,047	145 ✓✓	17.4 ✓✓	242 ✓✓✓	✓✓	✓✓

* w/ 6DB16 + RB6@250mm

** w/ 6DB16

- Comparison Notes:

- Steel vs. RC:

- For the same load, RC **Weight** = 4.7 (=395/84) times of Steel
- For the same load, Steel **Cost** = 2.8 (=26.9/9.6) times of RC
- Thus, for low LL structure, Steel = more advantage (4.7 vs. 2.8)

- CFT vs. (Steel+RC):

- CFT **Load Capacity** = 6.90% more than (Steel + RC w/ties)

- Steel:RC*:CFT

- 1 : 4.7 : 2.8 for **Weight** per Load Capacity
- 2.8 : 1 : 1.5 for **Cost** per Load Capacity
- 2.1 : 1.8 : 1 for **Footprint** per Load Capacity
- 1 : 2.5 : 1.2 for **Time@site** per Load Capacity



(estimated)

- For the same Load Capacity:

- CFT/RC* → -41% weight / +47% cost / -52% Footprint / ~-50% time
- CFT/Steel → +178% weight / -48% cost / -44% Footprint / ~+20% time

- Remarks:

- RC:

- In general $\rho > 1\%$ → become a lot more expensive

- Steel:

- $r \approx \frac{D}{2\sqrt{2}}$

- $r \propto D$ (but not t)

- t may be reduced and $F_n (\propto \lambda_c \propto F_e \propto r)$ is the same!

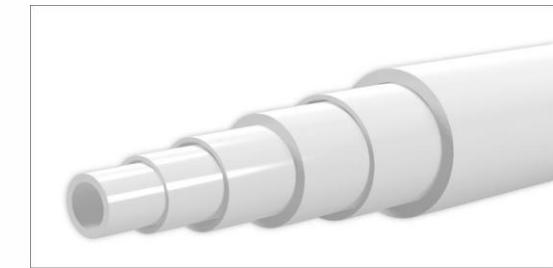
- For no Local Buckling:

- From $A_o = \left[\frac{0.037}{\left(\frac{D}{t}\right)\left(\frac{F_y}{t}\right)} + 0.667 \right] A$ ($\leq A$)

- No LB. when $\frac{0.037}{\left(\frac{D}{t}\right)\left(\frac{F_y}{t}\right)} + 0.667 \geq 1.0$ or $\left(\frac{D}{t}\right)(F_y) \leq 226,667$

- Or when $F_y = 2396$ ksc (235MPa) $\rightarrow D/t = 94.6$ → t can be 4.2 mm (70% of the available smallest t, 6mm)

- Or when $F_y = 3620$ ksc (355MPa) $\rightarrow D/t = 62.6$ → Can increase F_y to 355 MPa



- CFT:

- For No Local Buckling:

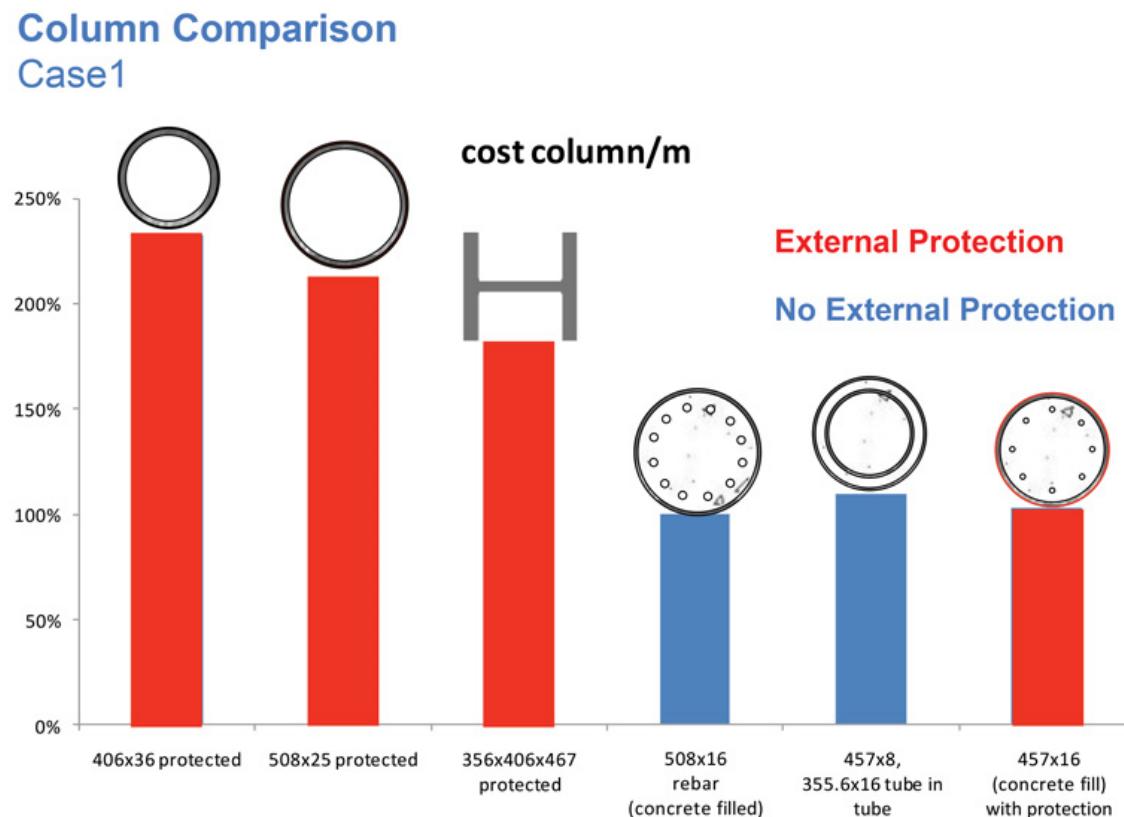
- $D/t \leq \lambda_p \left(= 0.15 \frac{E}{F_y} \right)$ or $\left(\frac{D}{t}\right) F_y < 306,000$

- Or when $F_y = 2396$ ksc (235MPa) $\rightarrow D/t = 127.7$ → t can be 3.1 mm (50% of the available smallest t, 6mm)

- Or when $F_y = 3620$ ksc (355MPa) $\rightarrow D/t = 84.5$ → t can be 4.7 mm (80% of the available smallest t, 6mm)



- General Column Cost Comparison:



1) Statement (Cont.)

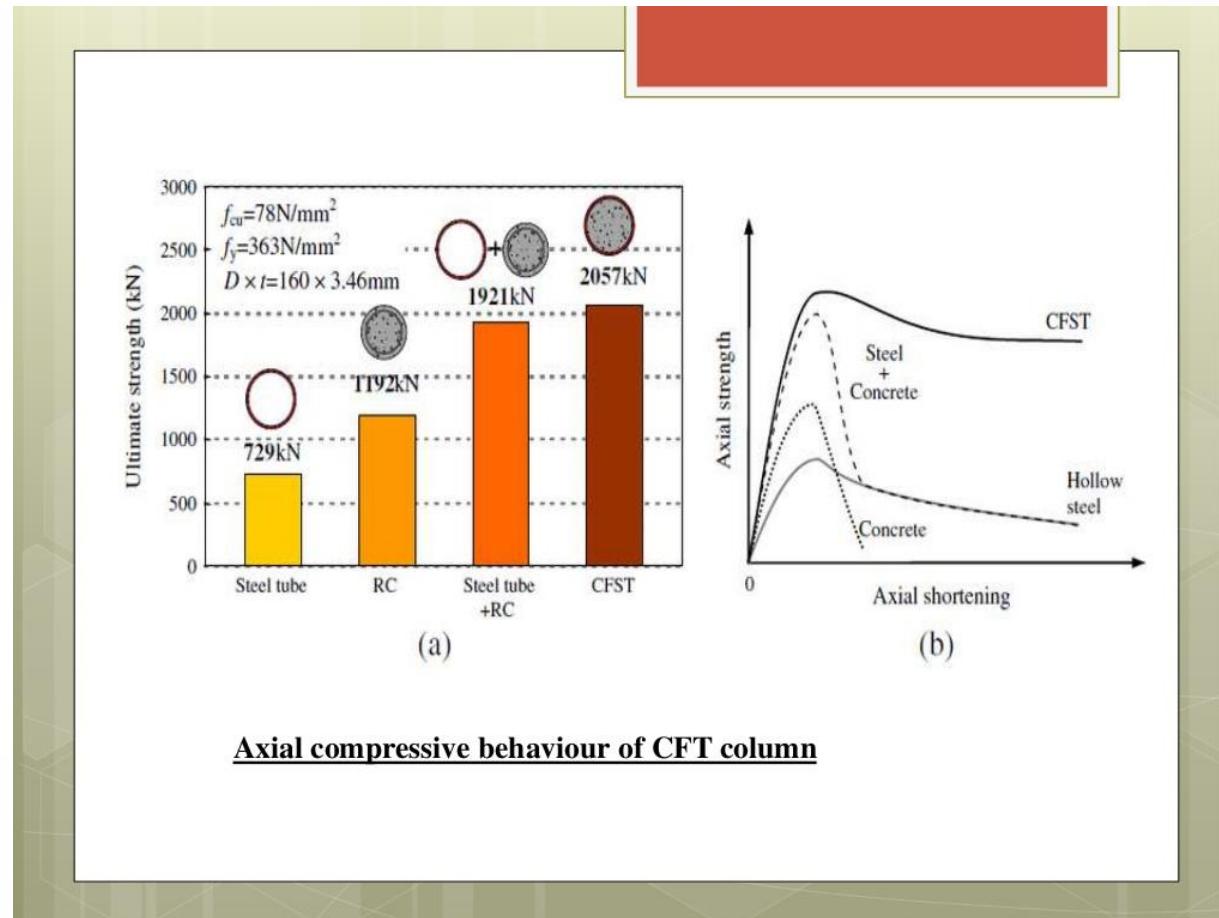
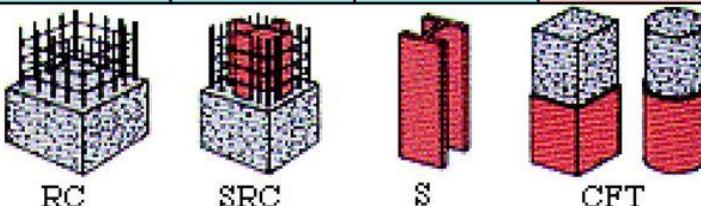
Comparisons of different types of columns

	RC structure	SRC structure	S structure	CFT structure
Flexibility	□	○	○	○
Rigidity, habitability	○	○	□	○
Fire resistance	○	○	□	○
Suitability for high-rise structures	□	○	○	○
Workability	○	□	○	○

○ Excellent

○ Good

□ Fair



REFERENCES:

- CemTech Civil consultants (CTC), Co., Ltd.
- AISC 2010
- AISI 2012
- ACI318-14