

หลักการออกแบบฐานราก Tower Crane



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ขั้นตอนการออกแบบฐานราก Tower Crane

1. รวบรวมข้อมูลสภาพหน้างาน
2. รวบรวมข้อมูลทางเทคนิคของ Tower Crane
(Tower Crane's Specification)
3. ออกแบบฐานรากและตัวกำยัน Tower Crane

1. รวบรวมข้อมูลสภาพหน้างาน

- 1.1 ตำแหน่งการติดตั้ง Tower Crane
- 1.2 ความสูงของ Tower Crane ที่ต้องการใช้งาน
- 1.3 รุ่นของ Tower Crane ที่จะใช้
- 1.4 ตำแหน่งติดตั้งตัวค้ำยัน (Bracing)
- 1.5 วิธีการรื้อถอน
- 1.6 อื่น ๆ



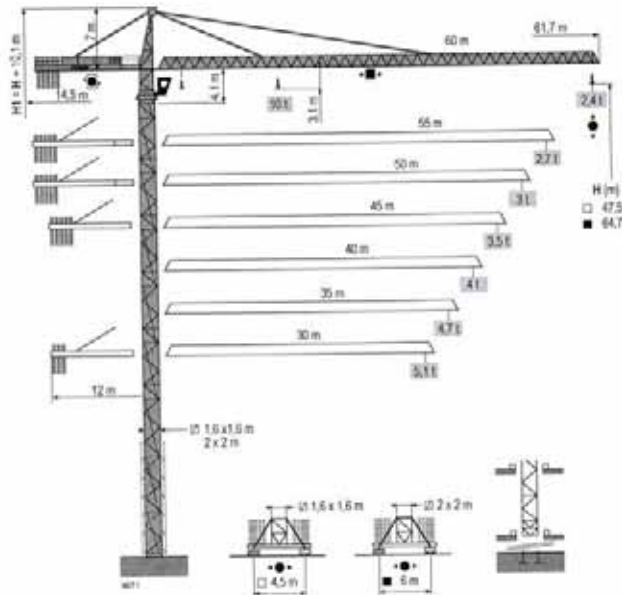


2. รวบรวมข้อมูลทางเทคนิคของ Tower Crane

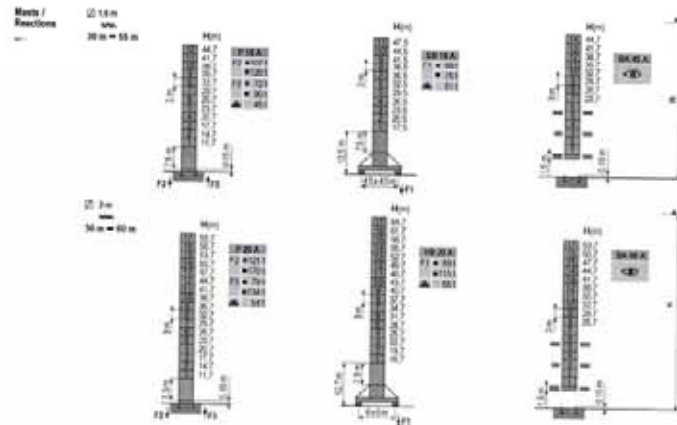
03D - DATASHEET

POTAIN MC 205 B

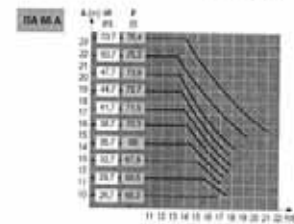
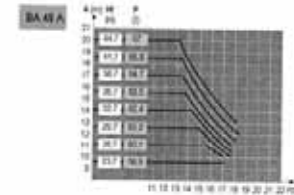
GENERAL NOTES



GENERAL NOTES







Climbing crane



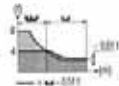
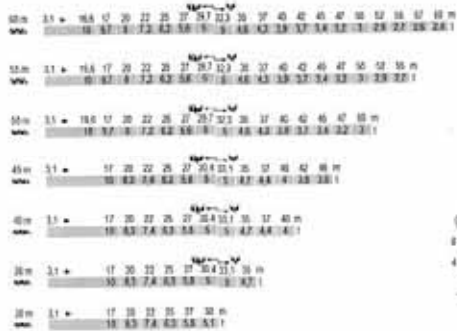
TCP/PT

MC 205 B

-  Reactions in service
-  Reactions out of service
-  Without load, ballast (or transport axes), with maximum jib and maximum height.
-  See climbing crane

GENERAL NOTES

Load diagrams



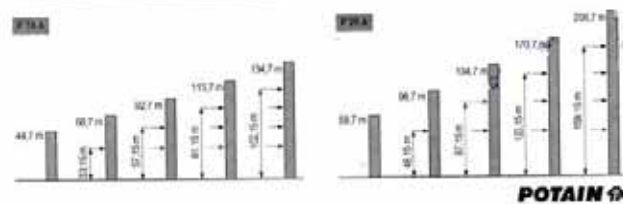
Counter-jib ballast

www	H	800 kg - 400 kg	
		kg	P ₀
55m	14,5 m	18 000	
55m	14,5 m	16 800	
50m	12,5 m	16 400	
45m	12 m	17 200	
40m	12 m	14 800	
35m	12 m	13 000	
30m	12 m	11 000	

Base ballast

D	www	H														
		17,5	20,5	23,5	26,5	29,5	32,5	35,5	38,5	41,5	44,5	47,5	50,5	53,5	56,5	59,5
1,8m	V8 RA 4 +	17,5	20,5	23,5	26,5	29,5	32,5	35,5	38,5	41,5	44,5	47,5	50,5	53,5	56,5	59,5
2,1m	V8 RA 4 +	18,7	21,7	24,7	27,7	30,7	33,7	36,7	39,7	42,7	45,7	48,7	51,7	54,7	57,7	60,7

Anchorage

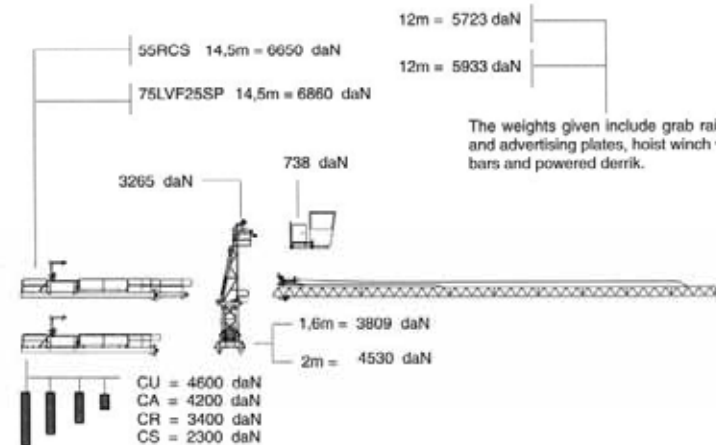


TOPKIT MC 205 B

- CU**
- A Distance between collars
- H1 Crane height
- P Crane weight (in service)
- R Horizontal reaction

2. 3. WEIGHT OF THE MAIN COMPONENTS

2. 3. 1. SLEWING CRANE PART



The weights given include grab rails, wind-sail and advertising plates, hoist winch with rope, tie bars and powered derrick.

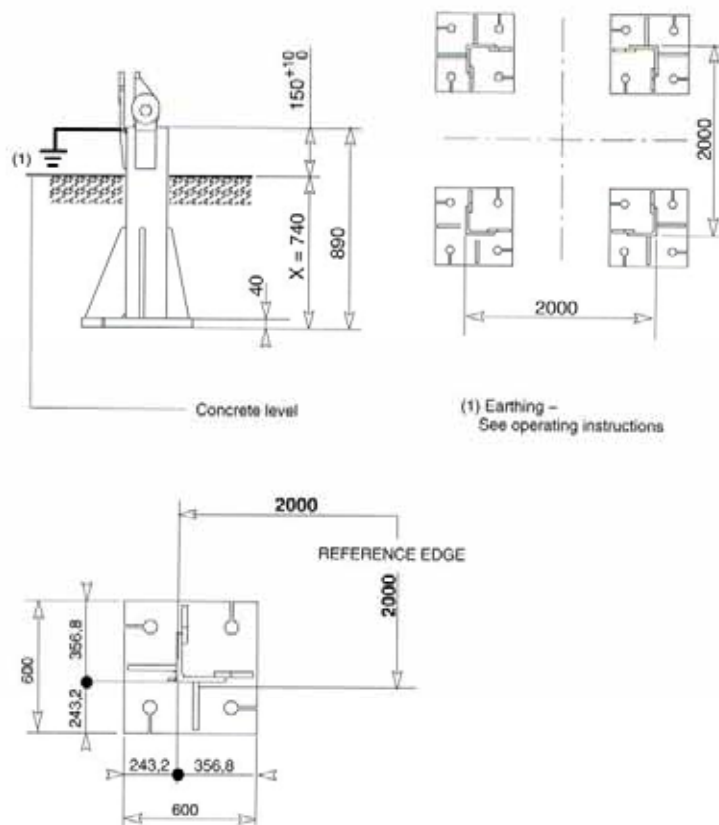
Dec 5	2C		1C	
	60m	55m	60m	55m
	9234 daN	8622 daN	8859 daN	8247 daN
	8921 daN	8321 daN	7946 daN	7431 daN
	7706 daN	7706 daN	7331 daN	6716 daN
	77091 daN	6809 daN	6438 daN	
	6238 daN		5867 daN	

The weights given include the assembled jib with trolley winch and rope, trolley at the jib foot, without hoist rope, with wind-sail plates, with tie bar lines placed onto the upper member and with safety rope.

Tolerance on the weight ± 5%
 Tolerância nos pesos: ±5%

2. FITTING THE NOT REUSABLE FIXING ANGLES

2. 1. DIMENSIONS OF THE FIXING ANGLES



- Outside or inside the ditch, arrange the fixing angles (1) by observing their distance (Detail A – Figure 1).
- Engage the template (2) into the 4 fixing angles; lower it until it comes to rest onto the fishplates (Detail B – Figure 1). Pin-connect the template using 4 x 2 shafts (3), drifts and split-pins (Detail C).
- Engage the standard mast section (4) into the fishplates of the fixing angles (Detail D – Figure 1). Connect this mast section using 4 x 2 shafts (5), insert locking pins and split-pin them, see (Detail D – Figure 1).

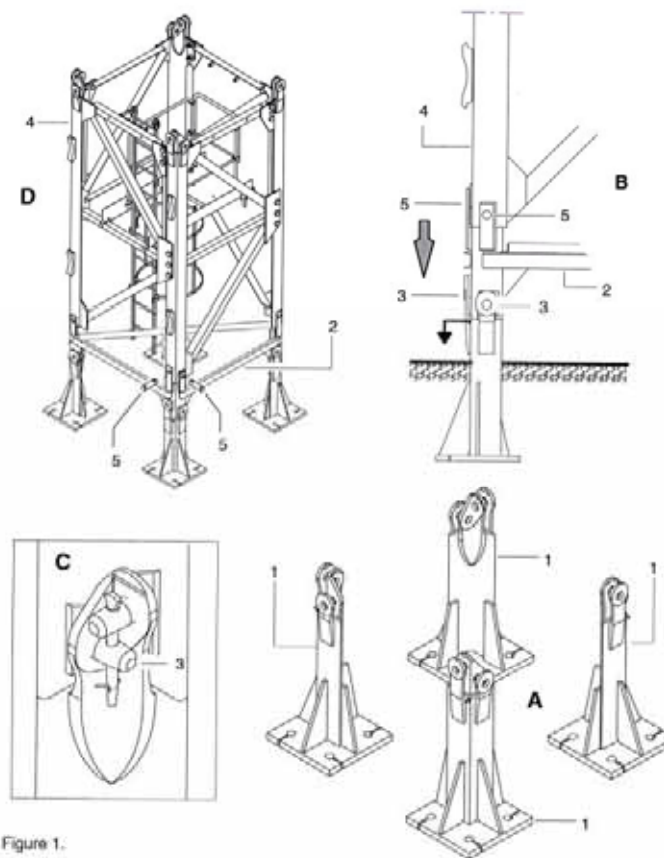


Figure 1.

- Position the assembly comprising the fixing angles, the template and standard mast section in the reinforcement arranged in the ditch and carry out an adjustable wedging (1) under the plates of the fixing angles (Detail A - Figure 2).
- IT IS ESSENTIAL TO OBSERVE THE DIMENSION OF 150 mm (Detail B - Figure 2).
- Check the perpendicularity of the assembly by means of the sighting device.
- Pour the concrete block and wait that it is completely dry before dismantling the template and the standard mast section.

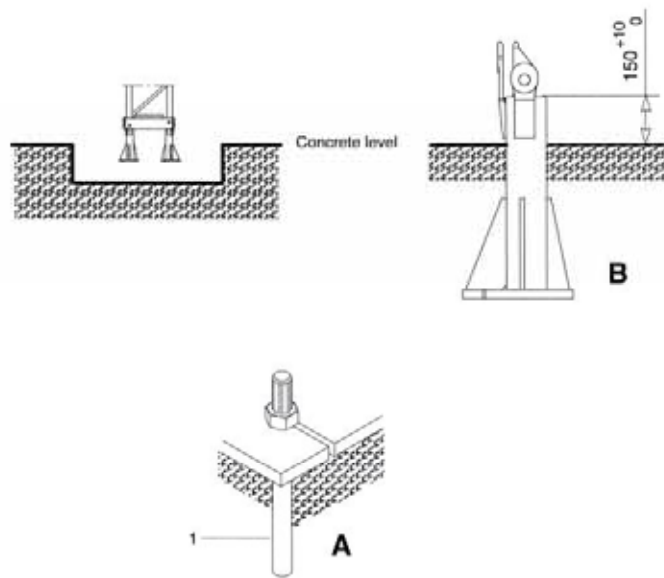
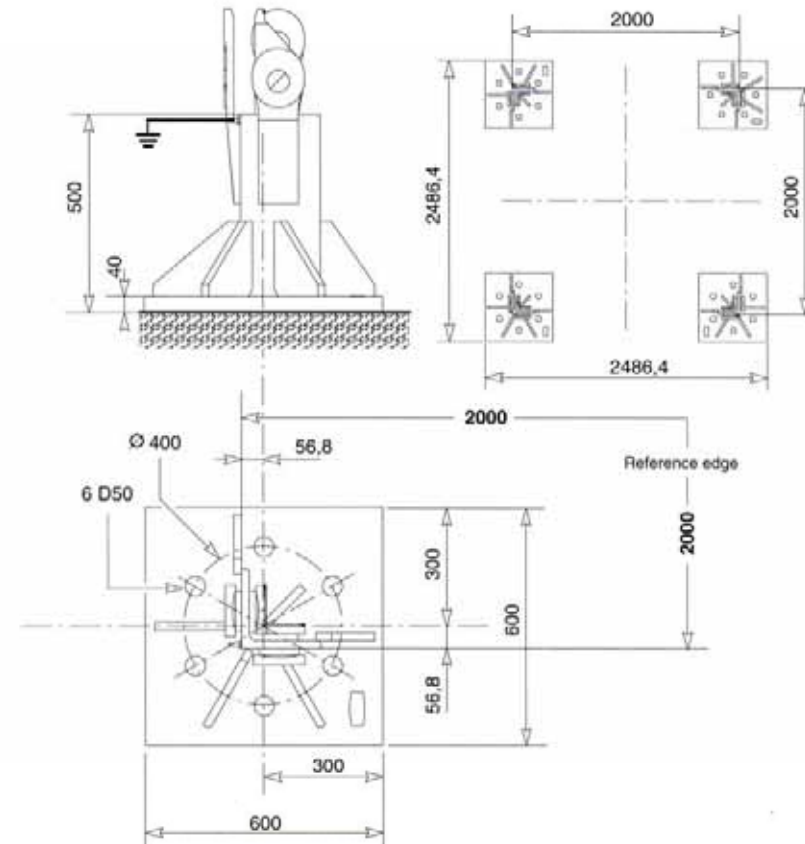


Figure 2.

3. FITTING THE REUSABLE FIXING ANGLES

3. 1. DIMENSIONAL CHARACTERISTICS OF THE FIXING ANGLES



Dimensions in mm

3. 2. FITTING THE FIXING ANGLES

The dimension, number and fitting of the fixing rods of the fixing angles onto the concrete block (or any other structure ...) are on the user's responsibility. The loads and reactions are given in chapter 17A.

It is possible to use the constructor's standard of concrete blocks for the informations of mass, dimensions and ground pressure. The concrete blocks are defined for the plate-type fixing angles. Therefore, it is **COMPULSORY** to adapt them to the reusable fixing angles and to the connecting method between the fixing angles and the concrete block. The adaptation of the reusable fixing angles to these concrete blocks is on the user's responsibility (the reinforcement type is to be adapted to the fixing rods used).

Near the fixing angle, **NEVER CUT REINFORCING STEELS NOR REDUCE THEIR NUMBER GIVEN.**

The fixing angles can be supplied before the delivery of the crane in order to use them as positioning jig for the fixing rods of the fixing angles. The template can also be supplied before the delivery of the crane.

The template is only used for fitting the fixing angles.

Fitting this equipment increases the hook height by 290 mm in comparison with the standard fixing angles to be set in concrete.

Take care that the fixing angles are correctly earthed (see Operating Instructions).

3. 2. 1. DETERMINATION OF A FIXING

The tables of the chapter 17A give the tensile load, compression and shearing forces applied on the fixing angles for the various working heights. These informations allow carrying out the calculation of the fitting of the fixing angles adapted to your case of use, knowing that the shearing force is always taken up by two fixing angles.

In general, it can be indicated that, in case of fixing by screw connections or by high-strength tie rod, class 10.9 (elastic limit of 90 kg/mm²), a correct assembling will be obtained by observing the following data, that is to say:

- F – maximum static load under tensile strength on 1 fixing angle.
- Fe – the capacity corresponding to the elastic limit of the tie rod.
- Definition of the number of rods (N) to be used per fixing angle.

$$\frac{F}{0,3 Fe} = N \text{ to be rounded}$$

The number of the rods is always even: 4 or 6, and symmetrical with respect to the upright.

NOTE: Considering a permissible load per rod, equal to 0.3 of the elastic limit, taking up the moment given by the shearing force and the various dynamic coefficients are integrated.

- Prestress Fp to be applied on the high-strength rod (Fp = 0.5 Fe)

IMPORTANT: Besides these informations concerning the number and the quality of the rods, choosing and fitting workmanlike the fixings are entirely on the user's responsibility.

3. 2. 2. FITTING THE RODS

Fitting the rods varies depending on the number of rods used:

- 4 rods – use the holes 1, 3, 4, 6 (Figure 1)
- 6 rods – use the holes 1, 2, 3, 4, 5, 6 (Figure 1)

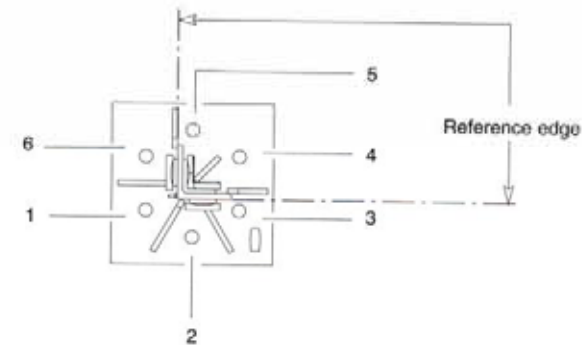


Figure 1

LOADS AND REACTIONS ON FIXING ANGLES

1. INSTALLATION ON FIXING ANGLES

The following tables define:

- the loads and the reactions applied on the fixing angles in service and out of service.
- the calculation of the concrete blocks
- the choice of the concrete blocks and the pressure under the concrete blocks

There is one table for each type of installation as described in the DATA SHEETS.

The dimensions of the fixing angles, the setting of the fixing angles in the concrete blocks as well as the execution plans are shown in a brochure corresponding to this type of installation.

1. 1. CONDITIONS OF EXECUTION

1. 1. 1. BY THE CUSTOMER

The tables of reactions and loads, the dimensions of the fixing angles and the setting of the fixing angles in the concrete block are necessary and sufficient in order to determine a concrete block (dimensions and reinforcement).

The indicated reactions and loads do not include coefficients for dead weights nor dynamic coefficient for the lifting load.

It is appropriate to take into consideration the usual or standardized safety coefficients valid for the indicated loads and reactions. If not, it is advised to apply at least a safety coefficient of 1,5.



For the crane stability requirements, compulsorily observe the minimum dimensions on the ground as well as the minimum mass which are equal to those of the smallest permissible concrete block, which is compatible with the ground pressure at the erection site.



FIXING ANGLE – PREPARATION OF THE CONCRETE BLOCK

- Pressure under the concrete blocks – during erection*
- Pressure under the concrete blocks – in service – out of service*



For any other dimensions which do not observe these recommendations, please consult us.

1. 1. 2. ACCORDING TO THE PRESCRIPTION OF POTAIN: in compliance with French Standards

If not usable abroad, prepare the concrete block according to the paragraph 1. 1. 1. or consult us.

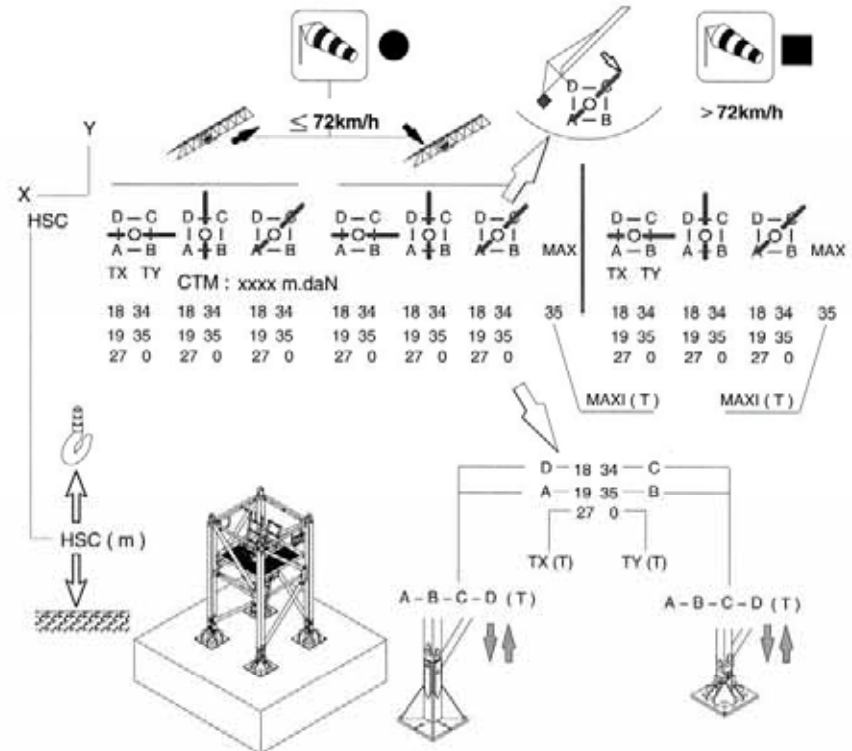
1. 1. 2. 1. Choosing procedure

The permissible ground pressure of the site determines the optimum type of concrete block to be used for the final height to be obtained and for the each type of installation and crane. For all cases of height, choose the concrete block which has a ground pressure less than or equal to the ground pressure of the site.

1. 1. 2. 2. Execution of the concrete blocks

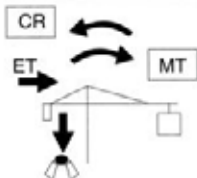
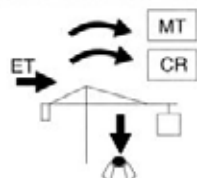
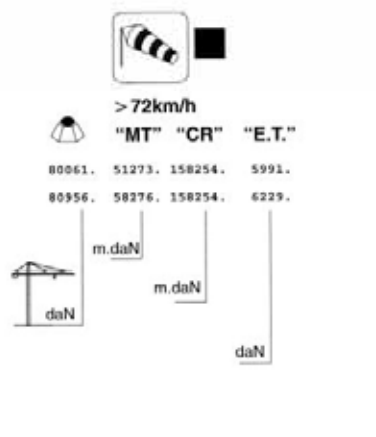
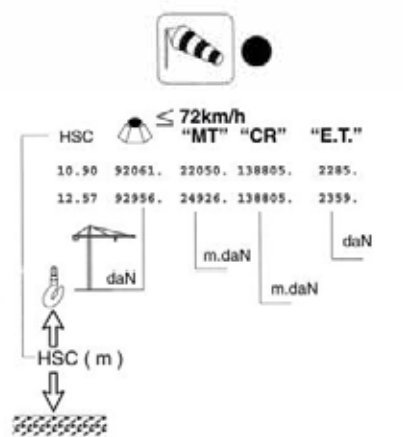
The plan described in chapter 18A is in compliance with the maximum loads given for each case.

1. 2. EXPLANATION AND LEGENDS OF THE REACTION TABLES



CTM = Maximum torsional moment
TX – TY = Total shearing force (torsion not included)

1. 3. EXPLANATION AND LEGENDS OF THE TABLES CONCRETE BLOCK CALCULATION.



Cumulated moment = MT + CR
 Cumulated shearing force on fixing angle = $\frac{ET}{2} + \frac{CTM}{d}$
 CTM = Max. torsional moments on the masts (see 17A - § 1.5)
 d = mast width

Adding the moments depend on the values of the dead weight moment (CR) and the wind moment (MT):
 If MT < 2 x CR then max. moment = CR
 If MT > 2 x CR then max. moment = MT - CR
 Max. cumulated shearing force on fixing angle = $\frac{ET}{2}$

In out of service condition, the crane is in weathervaning position: CTM = 0

MT - Maximum moment in m.daN
 CR - Moment resulting from dead weight + load in m.daN
 ET - Shearing force except the mast torsional moment in daN

1. 4. EXPLANATION AND LEGENDS OF THE TABLES PRESSURE UNDER CONCRETE BLOCKS

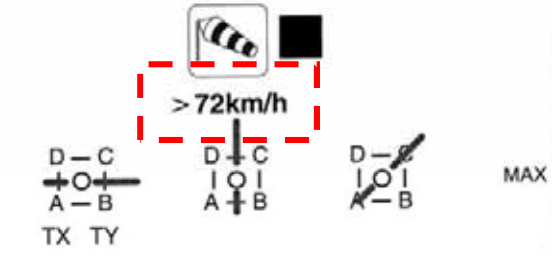
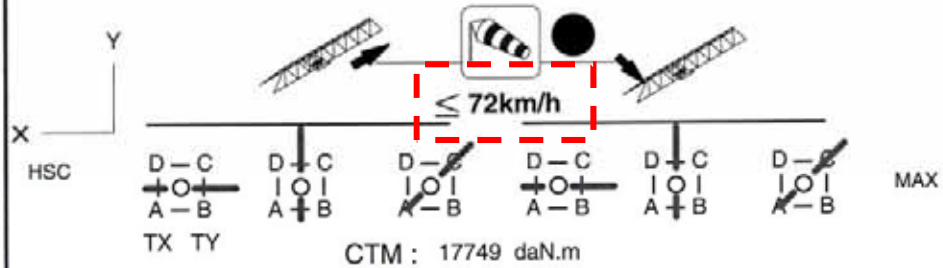
CONCRETE BLOCKS

BBC	81.T	101.T	126.T	142.T	169.T	205.T	278.T
10.90	2.0	1.5	1.1	1.4	1.2	1.0	0.9
12.57	2.0	1.5	1.2	1.4	1.2	1.0	0.9
14.23	2.0	1.5	1.2	1.4	1.2	1.0	0.9

Pressure under the concrete blocks (daN/cm²).
 HSC (m)

1. 5. REACTIONS ON THE FIXING ANGLES

MC205B - P20A - CHINE



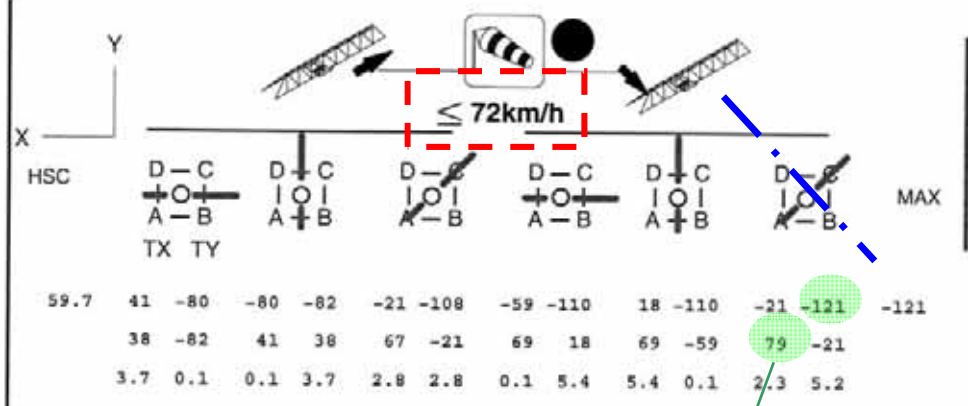
HSC	TX		TY		CTM : 17749 daN.m								MAX
	D-C	A-B	D-C	A-B	D-C	A-B	D-C	A-B	D-C	A-B	D-C	A-B	
8.6	14	-44	-44	-44	-15	-56	0	-50	-31	-50	-15	-53	-56
	13	-44	14	13	26	-15	19	-31	19	0	22	-15	
	1.8	0.1	0.1	1.8	1.4	1.3	0.1	3.5	3.5	0.1	1.4	3.3	
11.6	15	-45	-45	-46	-16	-58	-3	-53	-28	-53	-16	-55	-58
	14	-46	15	14	27	-16	21	-28	21	-3	24	-16	
	1.9	0.1	0.1	1.9	1.5	1.4	0.1	3.7	3.7	0.1	1.2	3.6	
14.6	16	-47	-47	-48	-16	-60	-6	-56	-26	-56	-16	-57	-60
	15	-48	16	15	29	-16	24	-26	24	-6	25	-16	
	2.0	0.1	0.1	2.0	1.5	1.5	0.1	3.8	3.8	0.1	3.8	0.9	
17.6	17	-48	-48	-49	-16	-63	-9	-59	-24	-59	-16	-59	-63
	16	-49	17	16	30	-16	26	-24	26	-9	27	-16	
	2.2	0.1	0.1	2.2	1.6	1.6	0.1	3.9	3.9	0.1	0.6	3.9	
20.6	18	-50	-50	-51	-17	-65	-12	-62	-22	-62	-17	-62	-65
	17	-51	18	17	32	-17	29	-22	29	-12	29	-17	
	2.3	0.1	0.1	2.3	1.7	1.7	0.1	4.0	4.0	0.1	0.4	4.1	

HSC	TX		TY		CTM : 17749 daN.m				MAX
	D-C	A-B	D-C	A-B	D-C	A-B	D-C	A-B	
	-37	11	11	11	-13	21	-47		
	-37	11	-37	-37	-47	-13			
	4.6	0.0	0.0	4.6	3.4	3.4			
	-37	11	11	11	-13	21	-47		
	-37	11	-37	-37	-47	-13			
	4.9	0.0	0.0	4.9	3.7	3.7			
	-38	11	11	11	-13	21	-47		
	-38	11	-38	-38	-47	-13			
	5.3	0.0	0.0	5.3	4.0	4.0			
	-38	10	10	10	-14	20	-48		
	-38	10	-38	-38	-48	-14			
	6.5	0.0	0.0	6.5	4.8	4.8			
	-38	10	10	10	-14	20	-48		
	-38	10	-38	-38	-48	-14			
	6.8	0.0	0.0	6.8	5.1	5.1			

LOADS AND REACTIONS ON FIXING ANGLES

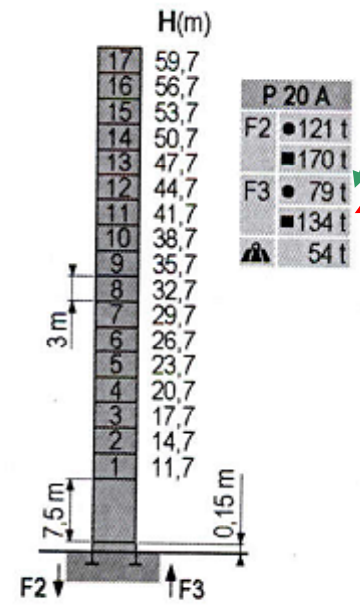


ERECTION DISMANTLING

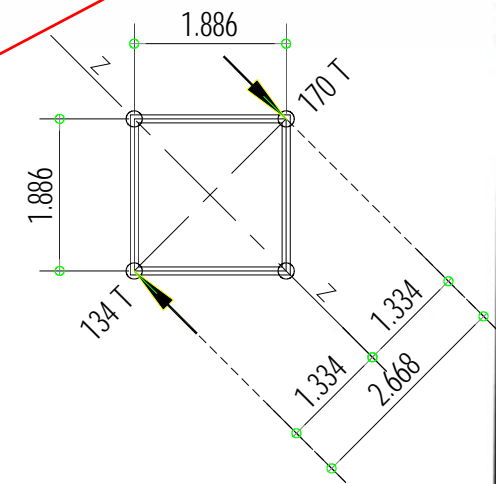


	≤ 72km/h						> 72km/h						
	D-C	D-C	D-C	D-C	D-C	D-C	D-C	D-C	D-C	D-C	D-C	D-C	
	A-B	A-B	A-B	A-B	A-B	A-B	A-B	A-B	A-B	A-B	A-B	A-B	
	TX	TY	TX	TY	TX	TY	TX	TY	TX	TY	TX	TY	
	59.7	41	-80	-80	-82	-21	-108	-59	-110	18	-110	-21	-121
	38	-82	41	38	67	-21	69	18	69	-59	79	-21	
	3.7	0.1	0.1	3.7	2.8	2.8	0.1	5.4	5.4	0.1	2.3	5.2	

□ 2 m
 ▨ 30 m ⇒ 60 m



	> 72km/h					
	D-C	D-C	D-C	D-C	D-C	D-C
	A-B	A-B	A-B	A-B	A-B	A-B
	TX	TY	TX	TY	TX	TY
	82	-118	-118	-118	-10	-170
	82	-118	82	82	134	-18
	13.2	0.0	0.0	13.2	10.0	10.0



Moment about Z-Z axis = (170)(1.334) + (134)(1.334)
 = 405.5 T-m.


Sum Fy = -170 - 18 - 18 + 134
 = -72 T


ERECTION DISMANTLING

POTAIN

LOADS AND REACTIONS ON FIXING ANGLES

1. 6. CALCULATION OF THE CONCRETE BLOCKS

HSC	 $\leq 72\text{km/h}$			
	"MT"	"CR"	"E.T."	
8.65	61335.	15604.	93162.	1835.
11.65	62565.	19777.	93162.	1958.
14.65	63795.	24310.	93162.	2080.
17.65	65025.	29227.	93162.	2203.
20.65	66255.	34504.	93162.	2326.
23.65	67485.	40149.	93162.	2448.
26.65	68715.	46162.	93162.	2571.
29.65	69945.	52543.	93162.	2694.
32.65	71175.	59291.	93162.	2816.
35.65	72405.	66408.	93162.	2939.
38.65	73635.	73893.	93162.	3062.
41.65	74865.	81745.	93162.	3184.
44.65	76095.	89966.	93162.	3307.
47.65	77325.	98554.	93162.	3430.
50.65	78555.	107511.	93162.	3552.
53.65	79785.	116835.	93162.	3675.
56.65	81015.	126527.	93162.	3797.
59.65	82245.	136588.	93162.	3920.

HSC	 $> 72\text{km/h}$			
	"MT"	"CR"	"E.T."	
51335.	37416.	90757.	4807.	
52565.	47574.	90757.	5199.	
53795.	58910.	90757.	5592.	
55025.	88456.	90757.	6805.	
56255.	104609.	90757.	7198.	
57485.	124712.	90757.	7720.	
58715.	146775.	90757.	8260.	
59945.	170456.	90757.	8800.	
61175.	195756.	90757.	9339.	
62405.	222676.	90757.	9879.	
63635.	251214.	90757.	10419.	
64865.	281371.	90757.	10958.	
66095.	313148.	90757.	11498.	
67325.	346543.	90757.	12038.	
68555.	381557.	90757.	12577.	
69785.	418190.	90757.	13117.	
71015.	456443.	90757.	13657.	
72245.	496314.	90757.	14196.	

$$\begin{aligned}
 \text{Design moment} &= \text{MT} - \text{CR} \\
 &= 496314 - 90757 \\
 &= 405557 \text{ kg-m} \\
 &= 405.6 \text{ T-m.}
 \end{aligned}$$

LOADS AND REACTIONS
ON FIXING ANGLES**POTAIN**

ERECTION DISMANTLING

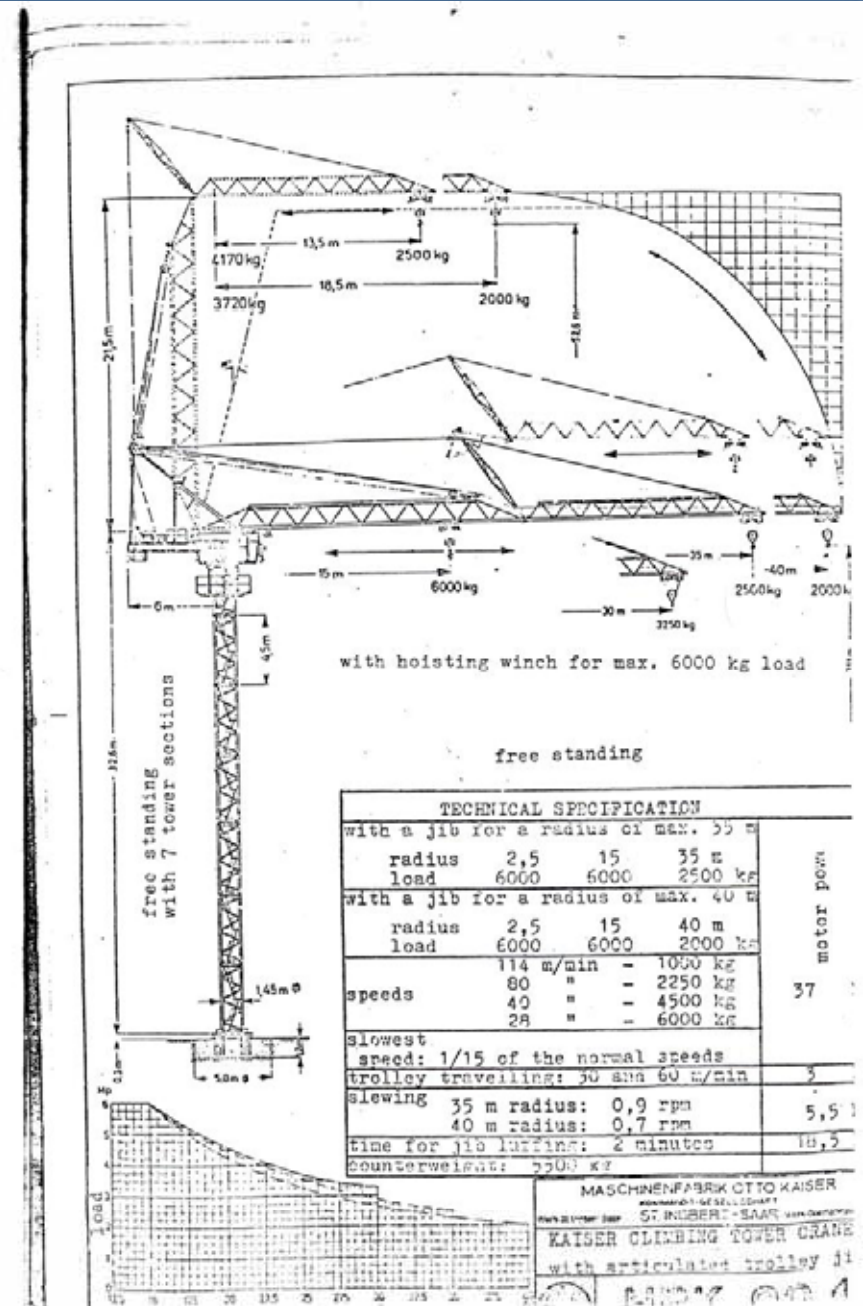
HOCHBAUKRAN

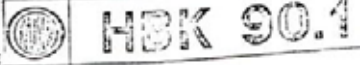
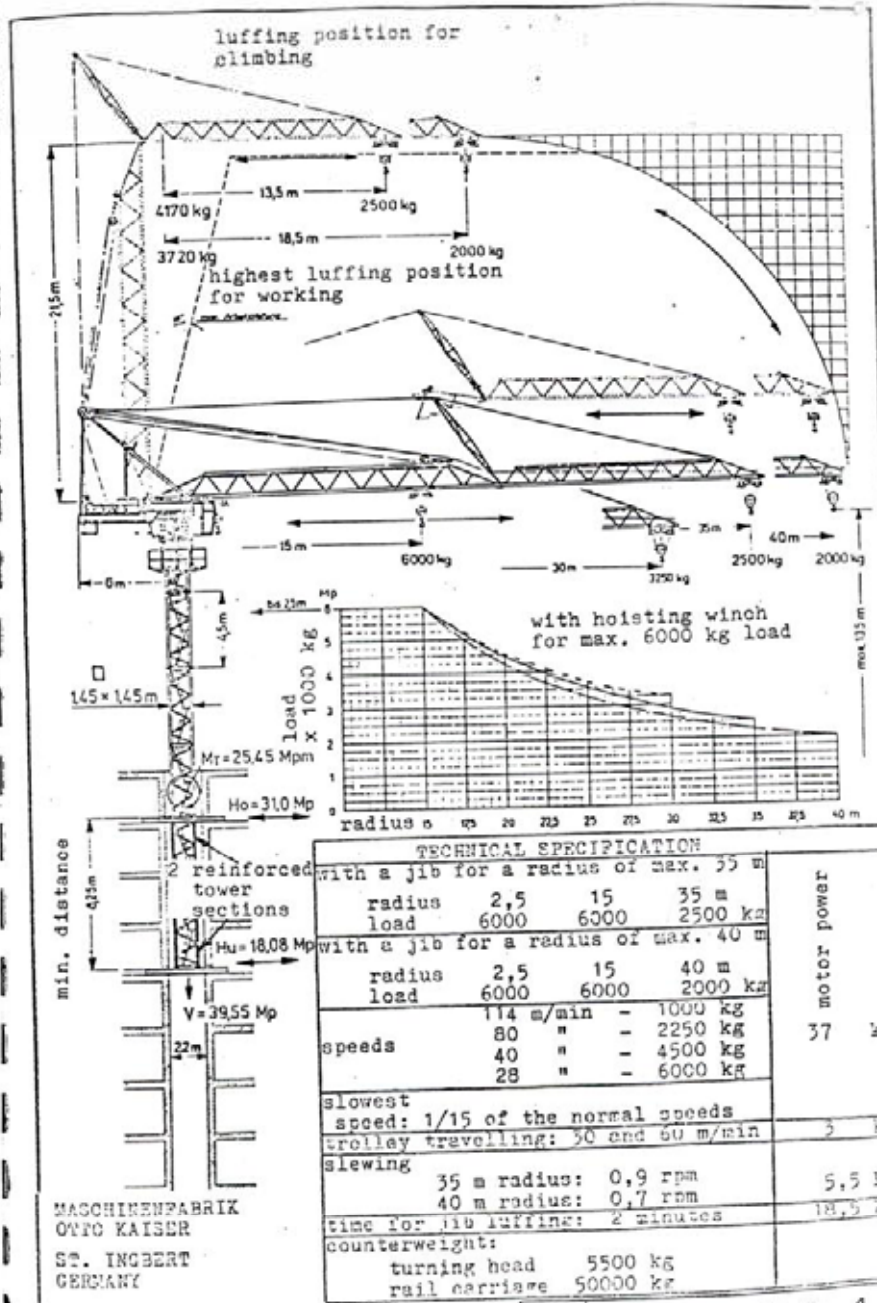
HBK 90.1

Betriebsanleitung
operating instructions
instructions de service
manual de operaciones

ELBA

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Tel. 07243/720 Telex 07 82879





DESIGN FOUNDATION FOR

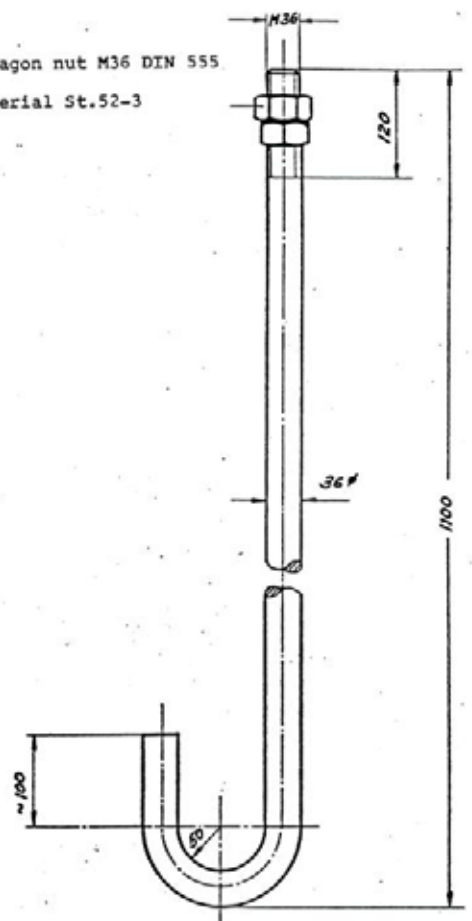
TOWER CRANE "HOCHBAU KLETTERKRAN" Series..HBK 90.1

Crane in Service Post Height	Vertical Force (V)	Horizontal Force (H)	Max moment (M)
1	31.740	0.810	125.248
2	33.740	1.035	129.399
3	35.740	1.260	134.563
4	37.740	1.485	140.739
5	39.740	1.710	147.928
6	41.740	1.935	156.129
7	43.740	2.160	165.343

Crane out of Service Post Height	Vertical Force (V)	Horizontal Force (H)	Max moment (M)
1	25.740	1.629	30.211
2	27.740	2.229	38.891
3	29.740	2.829	50.272
4	31.740	3.815	72.091
5	33.740	4.640	95.164
6	35.740	5.465	121.951
7	37.740	6.290	152.449

ANCHOR BOLT

Hexagon nut M36 DIN 555
Material St.52-3

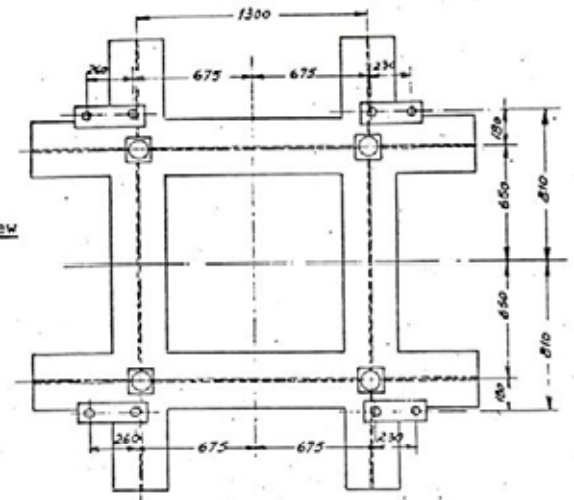


32 anchor bolts are required per crane

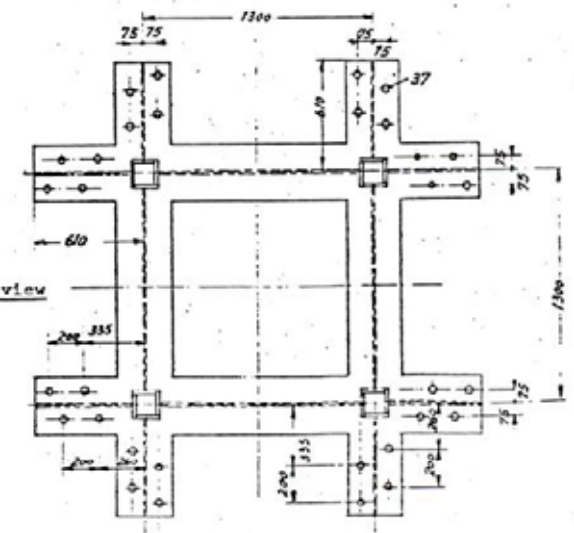
Sketch No. IVa

FOUNDATION FRAME

Plan view



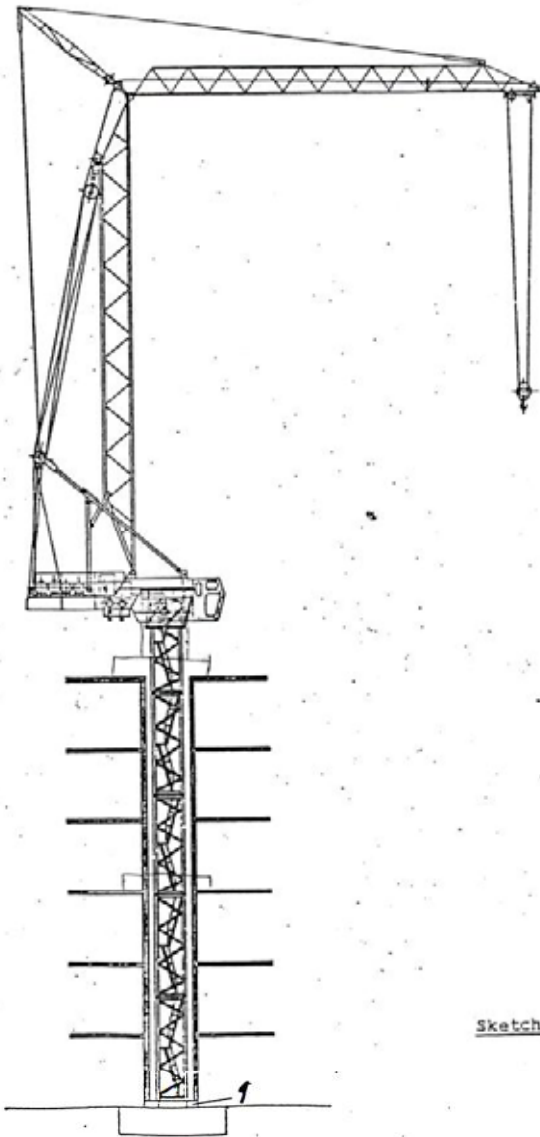
Bottom view



Sketch No. V

CRANE BEING USED AS A CLIMBING CRANE

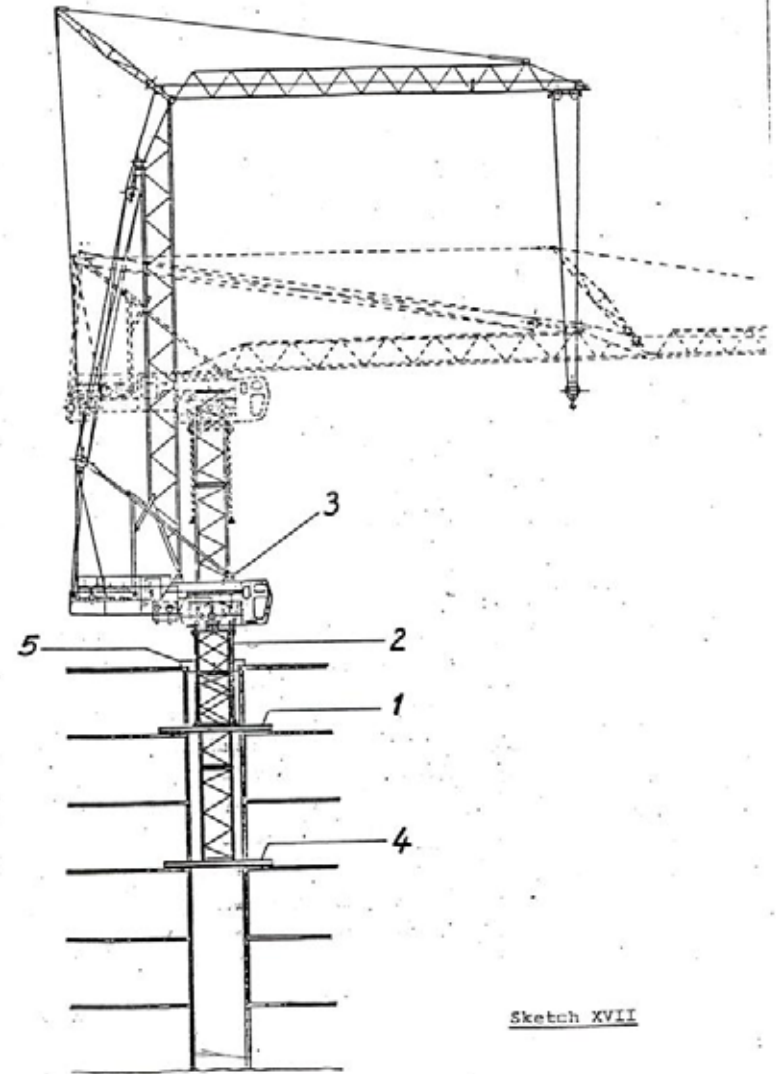
29



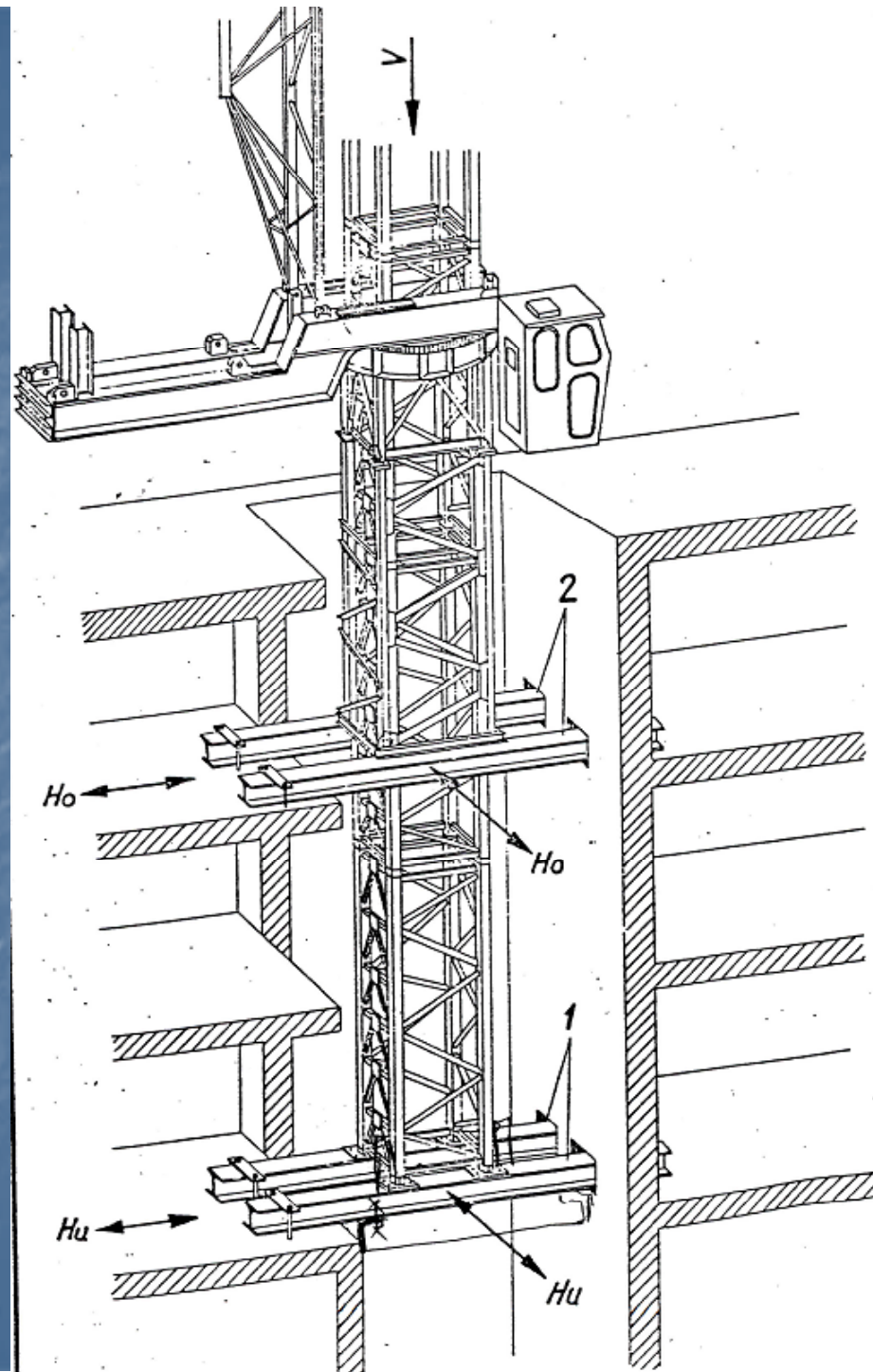
Sketch XVI

THE CLIMBING OPERATION

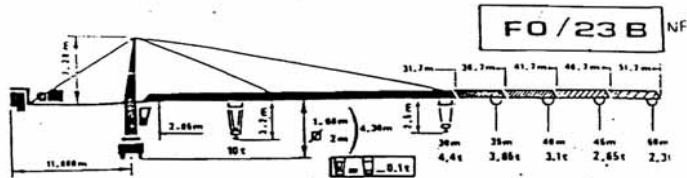
30



Sketch XVII



POTAIN FO



Hook height (maximum), obtained: (a) horizontal, (b) with maximum extension distance of 0.70 m between pulley block and trolley.

Height	DM	DM	DM	DM	DM	DM
50m	DM	DM	DM	DM	DM	DM
	BM	BM	BM	BM	BM	BM
45m	DM	DM	DM	DM	DM	DM
	BM	BM	BM	BM	BM	BM
40m	DM	DM	DM	DM	DM	DM
	BM	BM	BM	BM	BM	BM
35m	DM	DM	DM	DM	DM	DM
	BM	BM	BM	BM	BM	BM
30m	DM	DM	DM	DM	DM	DM
	BM	BM	BM	BM	BM	BM

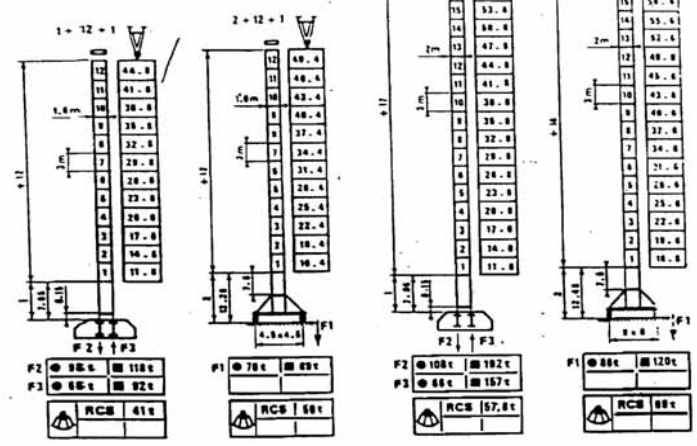
• Contact us

HOIST	20t	30t	40t	50t
45 RCS 20 (45t, 33kW)	64	1.00	2 600	287m
	32	0.62	6 000	> 287m
	32	0.62	6 000	
	16	0.24	10 000	

DMD 48	8 - 8.81 m/min	2 x 8 - hp
	8 - 8.80 m/min	2 x 4 - hp
DPC 4	7.6 - 38 m/min, 40m/min	3 - hp
	8.32 - 8.5 - 1 m/s	2.2 - 4 kW
Main	70 kVA	•
	Generator unit	•

PA 452 SA 452 PA 654 VA 65C

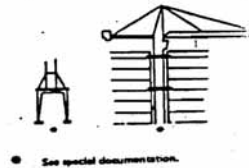
$H_{SPA} = H_{DM} + 0.70m$



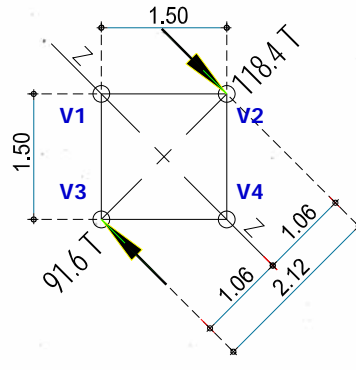
• NT 230 C2 V	12.8 - 25 m/min	2x3.6 - hp
• NT 230 C1 2V	8.37 - 8.42 m/s	2x2.8 - 6.2 KW
• NT 320 C1	16 m/min	2 x 8 - hp
	8.27 m/s	2 x 2.3 KW
• RC 445 ARC	18 - 68 m/min	4 x 8 - hp
	8.18 - 8.52 m/s	4 x 6 KW
• NT 643 A1 2V	15 - 38 m/min	4x2.5 - hp
	6.25 - 8.90 m/s	4x1.8 - 3.7 KW
• NT 425 C1	16 m/min	2 x 8 - hp
	8.27 m/s	2 x 6.8 KW
• RC 548 ARC	18 - 68 m/min	4 x 8 - hp
	8.18 - 8.52 m/s	4 x 6 KW

- 1 Standard
 - 2 Option with drop in price (for repositioning the crane less frequently)
 - 3 Option for heavy duty travelling
- In Service
 ○ Out of Service
 ▲ Without load, without ballast with maximum jib and height

Subject to modification



- C - Mast composition
- H - Hook height in m - See data
- P - Weight
- M - Maximum moment
- ET - Shearing stress
- R - Stresses
- TRACT - Tension
- COMP - Compression
- ES - In service
- HS - Out of service



	ES						HS					
	C	H	P	M	R		P	M	ET	R		
					TRACT	COMP				TRACT	COMP	
	m	kg	mkg	kg	kg	kg	mkg	kg	kg	kg		
1+0+1	8,8	51200	98598	1631	33740	68340	41200	72760	3988	24045	44645	
1+1+1	11,8	52360	102842	1764	35457	61832	42250	72760	4413	23757	44832	
1+2+1	14,8	52600	107486	1897	37362	64112	43500	72760	4838	23470	45220	
1+3+1	17,8	54850	112528	2030	39455	66780	44650	72760	6013	23182	45507	
1+4+1	20,8	55800	117970	2162	41736	69636	45900	72760	6438	22895	45795	
1+5+1	23,8	56770	123571	2294	44137	72522	46770	72760	6827	22652	46037	
1+6+1	26,8	57740	129327	2426	46711	75581	47740	72760	7362	22410	46280	
1+7+1	29,8	58710	135248	2557	49457	78812	48710	64478	7897	22099	45204	
1+8+1	32,8	59680	141333	2688	52374	82214	49680	109852	8432	38962	63802	
1+9+1	35,8	60650	147583	2819	55464	85789	50650	134832	8967	60982	76307	
1+10+1	38,8	61620	154007	2950	58727	89537	51620	162416	9502	63790	89570	
1+11+1	41,8	62590	160607	3081	62163	93456	52590	191608	10036	77025	103690	
1+12+1	44,8	63560	167390	3212	65767	97547	53560	222395	10571	91588	118368	
1+13+1												
1+14+1												
1+15+1												
1+16+1												
1+17+1												
1+18+1												
1+19+1												
1+20+1												

53560 222396 10671 91588 118368

Moment about Z-Z axis = (118.4)(1.06) + (91.6)(1.06)
= 222.6 T-m.

P = 2(V2-V3)
= 2(118.4-91.6)
= 53.6 T

FORCES - STRESSES

- C - Mast composition
- H - Hook height in m - See data
- P - Weight
- M - Maximum moment
- ET - Shearing stress
- R - Stresses
- TRACT - Tension
- COMP - Compression
- ES - In service
- HS - Out of service

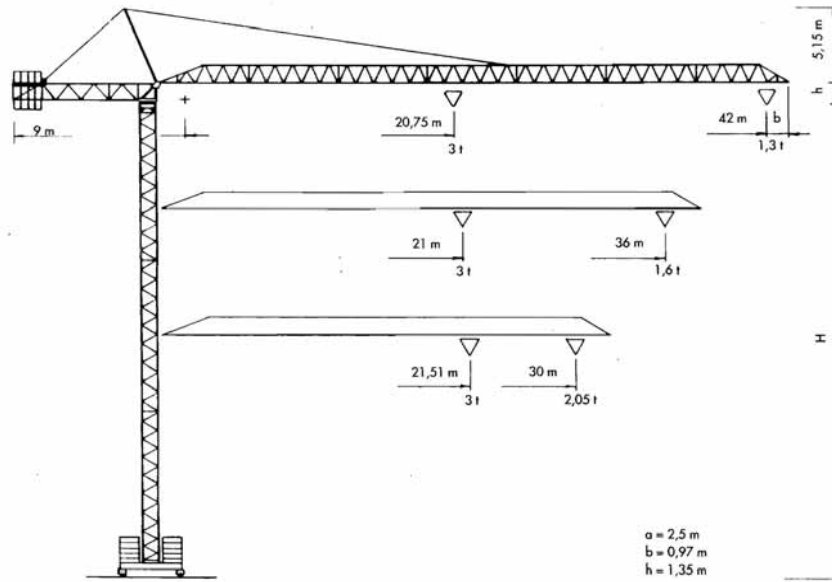
2 m

	ES						HS					
	C	H	P	M	R		P	M	ET	R		
					TRACT	COMP				TRACT	COMP	
	m	kg	mkg	kg	kg	kg	mkg	kg	kg	kg		
1+0+1	8,8	54130	96378	1831	23725	60790	44130	72760	4828	16246	38311	
1+1+1	11,8	55710	103850	1989	25008	62863	45710	72760	5133	15851	38706	
1+2+1	14,8	57290	108796	2147	26488	65113	47290	72760	5638	15456	38101	
1+3+1	17,8	58770	114071	2295	28078	67480	48770	72760	6862	15086	35471	
1+4+1	20,8	60250	119796	2443	29848	69973	50250	72760	7335	14718	39841	
1+5+1	23,8	61730	125946	2591	31787	72682	51730	72760	7809	14346	40211	
1+6+1	26,8	63210	132550	2739	33893	75498	53210	72760	8480	13978	40581	
1+7+1	29,8	64690	139597	2887	36195	78510	54690	98036	9111	23083	60428	
1+8+1	32,8	66170	147088	3034	38804	79889	56170	126913	9782	33165	61250	
1+9+1	35,8	67650	155023	3182	41208	76034	57650	185742	10413	43979	72804	
1+10+1	38,8	69130	163402	3330	43881	78544	59130	187625	11063	56625	85090	
1+11+1	41,8	70610	172225	3478	46818	82223	60610	221281	11714	67803	98108	
1+12+1	44,8	72090	181481	3626	50023	86068	62090	258648	12365	80814	111854	
1+13+1	47,8	73570	191201	3774	53283	90078	63570	294591	13016	94556	128341	
1+14+1	50,8	75050	201366	3922	56730	94255	65050	334185	13667	108031	141554	
1+15+1	53,8	76530	211954	4070	60334	98589	66530	375732	14318	124238	167602	
1+16+1	56,8	78010	222996	4218	64104	103108	68010	419233	14969	140178	174182	
1+17+1	59,8	79490	234481	4366	68040	107785	69490	464686	15620	156849	181594	
1+18+1												
1+19+1												
1+20+1												

Dati tecnici

Technical data

GTS 421



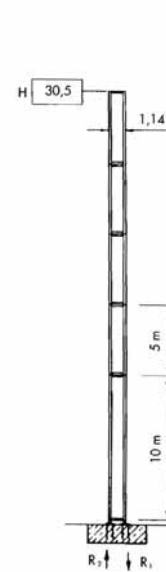
Sbracci e portate - Radius and capacity

	m										
	16	18	21	24	27	30	33	36	39	42	
3t + 20,75 m	(II)	3	3	2,96	2,54	2,22	1,96	1,75	1,57	1,42	1,3
3t + 21 m	(II)	3	3	3	2,58	2,25	1,99	1,77	1,6		
3t + 21,51 m	(II)	3	3	3	2,65	2,31	2,05				

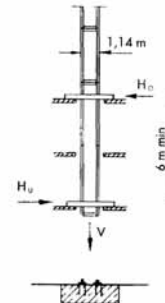
CLIMBING

GTS 421

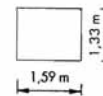
N11



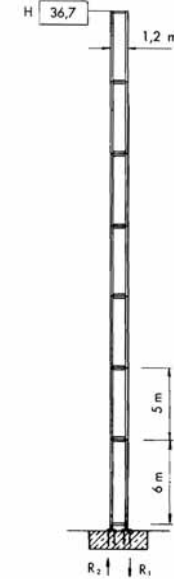
R1	67,7 t*	74,5 t*
R2	50,5 t*	59,3 t*



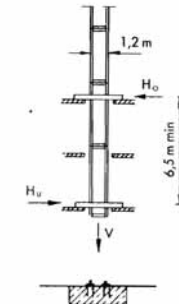
H0	14,3 t*	20,9 t*
Hu	12,8 t*	13,7 t*
V	37,2 t*	33,4 t*



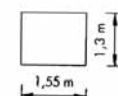
S12



R1	71,6 t*	99,2 t*
R2	52,8 t*	81,6 t*



H0	15,5 t*	26,7 t*
Hu	13,9 t*	19,2 t*
V	38,8 t*	34,9 t*



3. การออกแบบฐานรากและตัวค้ำยัน

3.1 กำหนด Design Loads และ Load Cases

- Static Tower Crane
- Climbing Crane

3.2 ออกแบบฐานรากตามประเภทของ Tower Crane

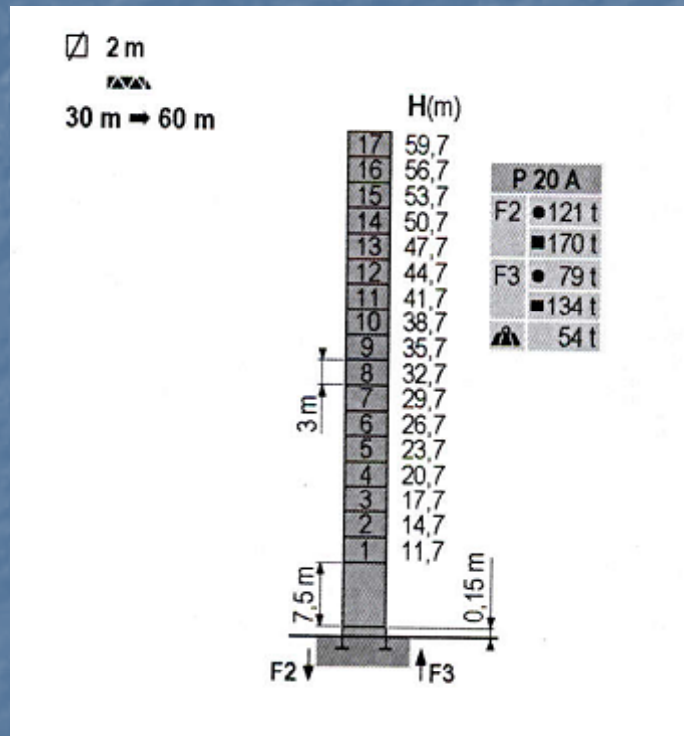
- Static Tower Crane
- Climbing Crane

3.3 ออกแบบตัวค้ำยัน (Bracing) สำหรับ Static Tower Crane

3.1 กำหนด Design Loads และ Load Cases

- Static Tower Crane

■ In Service



$$\begin{aligned}
 M &= (F2 + F3) \left(\frac{\sqrt{2d^2}}{2} \right) \\
 &= (121 + 79) \left(\frac{\sqrt{2(2.0)^2}}{2} \right) \\
 &= 283 \text{ T-m.}
 \end{aligned}$$

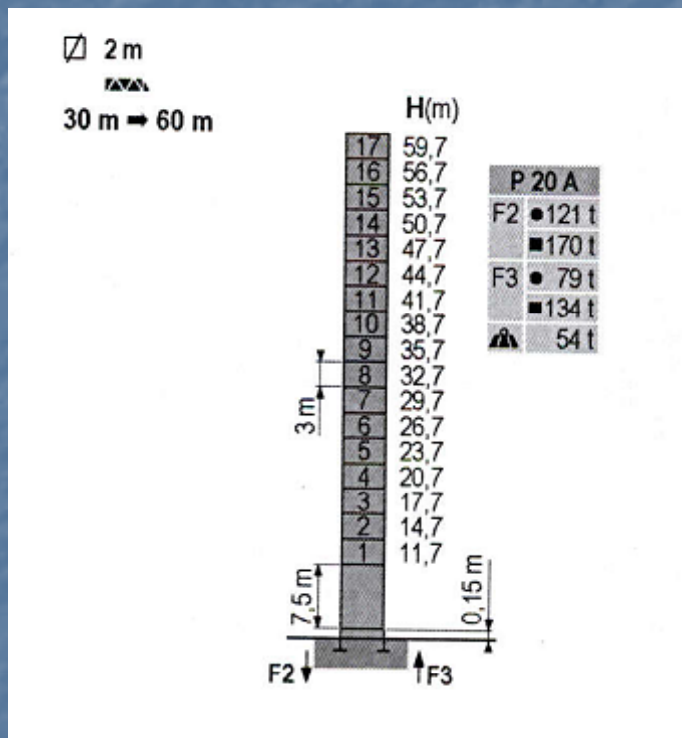
$$\begin{aligned}
 V &= 2(F2 - F3) \\
 &= 2(121 - 79) \\
 &= 84 \text{ T}
 \end{aligned}$$

Where d = mast width

3.1 กำหนด Design Loads และ Load Cases (ต่อ)

- Static Tower Crane

■ Out of Service



$$\begin{aligned}
 M &= (F2 + F3) \left(\frac{\sqrt{2d^2}}{2} \right) \\
 &= (170 + 134) \left(\frac{\sqrt{2(2.0)^2}}{2} \right) \\
 &= 430 \text{ T-m.}
 \end{aligned}$$

$$\begin{aligned}
 V &= 2(F2 - F3) \\
 &= 2(170 - 134) \\
 &= 72 \text{ T}
 \end{aligned}$$

Where d = mast width

3.1 กำหนด Design Loads และ Load Cases (ต่อ)

DESIGN LOADS FOR FREE STANDING TOWER CRANE

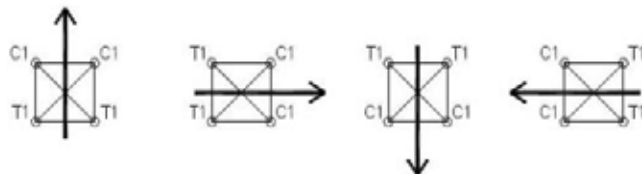
MODEL : POTAIN MC205B-In Service

Crane's specification		
Leg spacing	=	2.00 m.
Mast's weight	=	0.5 ton/m.
Operating Height	=	59.7 m.
Max. moment, M	=	283 ton-m.
Max. vertical load, V	=	84 ton.
Max. horizontal load, H	=	8.5 ton.

Additional Safety factor	=	1.2
Design moment	=	339.6 ton-m.
Design vertical load	=	100.8 ton.
Design horizontal load	=	10.2 ton.

CASE 1 TO CASE 4

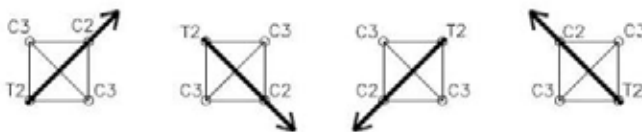
Max. compressive force, C1	=	110.10 ton.
Max. Tensile force, T1	=	-59.70 ton.



Case 1 Case 2 Case 3 Case 4

CASE 5 TO CASE 8

Max. compressive force, C2	=	145.27 ton.
Intermediate compressive force, C3	=	25.20 ton.
Max. Tensile force, T2	=	-94.87 ton.



Case 5 Case 6 Case 7 Case 8

DESIGN LOADS FOR FREE STANDING TOWER CRANE

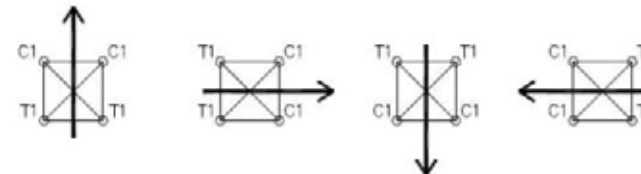
MODEL : POTAIN MC205B-Out of Service

Crane's specification		
Leg spacing	=	2.00 m.
Mast's weight	=	0.5 ton/m.
Operating Height	=	59.7 m.
Max. moment, M	=	430 ton-m.
Max. vertical load, V	=	72 ton.
Max. horizontal load, H	=	12.9 ton.

Additional Safety factor	=	1.2
Design moment	=	516 ton-m.
Design vertical load	=	86.4 ton.
Design horizontal load	=	15.48 ton.

CASE 1 TO CASE 4

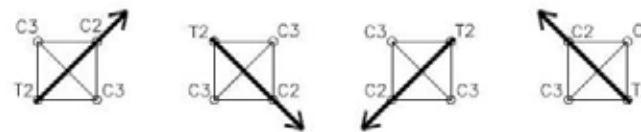
Max. compressive force, C1	=	150.60 ton.
Max. Tensile force, T1	=	-107.40 ton.



Case 1 Case 2 Case 3 Case 4

CASE 5 TO CASE 8

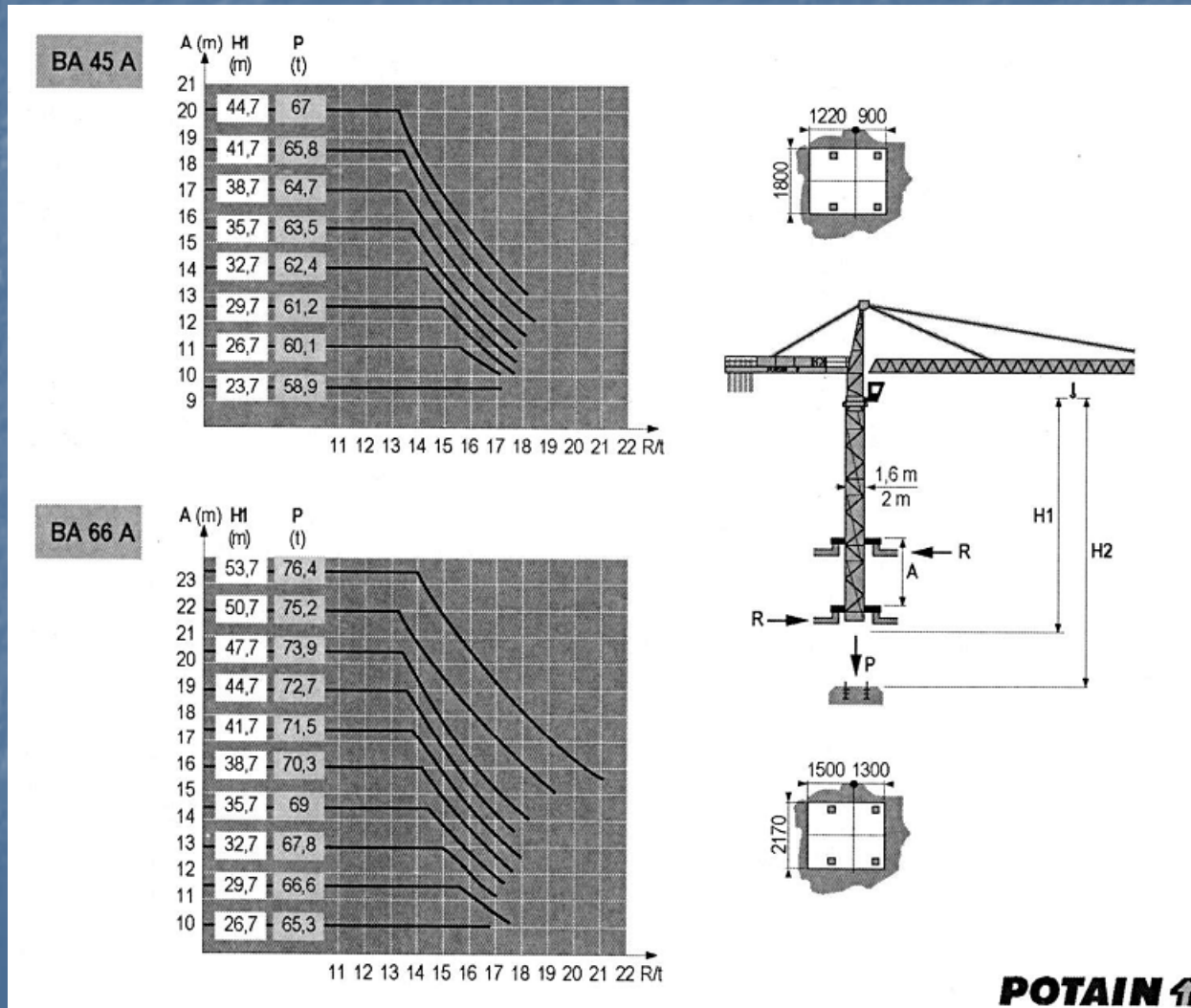
Max. compressive force, C2	=	204.03 ton.
Intermediate compressive force, C3	=	21.60 ton.
Max. Tensile force, T2	=	-160.83 ton.



Case 5 Case 6 Case 7 Case 8

3.1 กำหนด Design Loads และ Load Cases (ต่อ)

- Climbing Crane



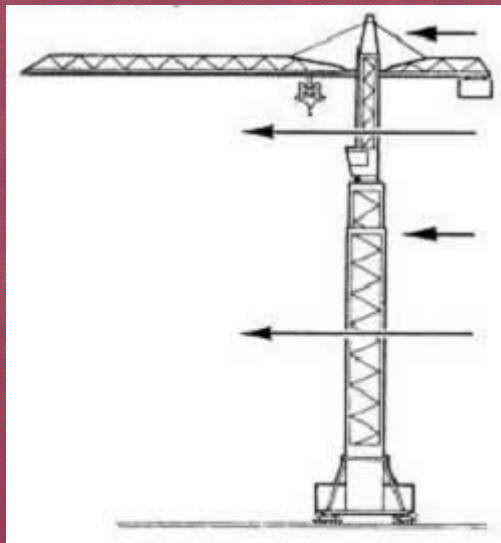
3.1 กำหนด Design Loads และ Load Cases (ต่อ)

ข้อควรระวังในการกำหนด Design Loads สำหรับการออกแบบฐานราก

- Tower Crane แต่ละยี่ห้อ ใช้ข้อมูลแรงลมที่แตกต่างกันออกไป
ควรตรวจสอบค่าแรง (โมเมนต์) กระทำที่ฐาน ที่ระบุไว้ใน specification
ว่าครอบคลุมค่าแรงกระทำที่ฐานที่ได้จากการใช้แรงลมในพื้นที่ที่ใช้งาน
จริงหรือไม่
- Tower Crane แต่ละรุ่นกำหนดความเร็วลมสูงสุดในกรณีใช้งาน
(In service) ไว้แตกต่างกัน

3.1 กำหนด Design Loads และ Load Cases (ต่อ)

- ค่าแรงกระทำที่ฐานในกรณีหยุดใช้งาน (Out of service) ที่ระบุไว้ใน Specification เป็นกรณีที่ปล่อยให้ Tower Crane หมุนอย่างอิสระตามแรงลมเท่านั้น (Weathervaning Position) หาก Tower Crane ถูกล็อกหลังจากหยุดใช้งาน ควรพิจารณาผลของแรงลมที่จะพัดมาจากทิศทางอื่นเพิ่มเข้าไปด้วย



3.2 ออกแบบฐานรากตามประเภทของ Tower Crane

- Foundation for Static Tower Crane

- Concrete Foundation

- Steel Platform

- Support for Climbing Crane

- Steel Platform

3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

- Foundation for Static Tower Crane

■ Concrete Foundation



3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

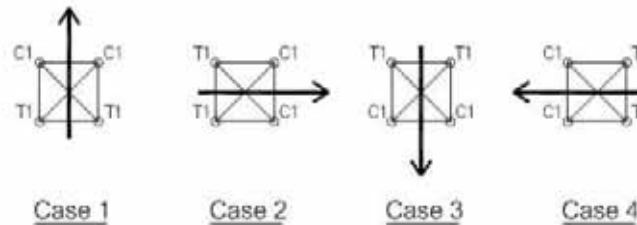
DESIGN LOADS FOR FREE STANDING TOWER CRANE

MODEL : POTAIN MC205B-Out of Service

Crane's specification	=	
Leg spacing	=	2.00 m.
Mast's weight	=	0.5 ton/m.
Operating Height	=	47.65 m.
Max. moment, M	=	346.5 ton-m.
Max. vertical load, V	=	67.3 ton.
Max. horizontal load, H	=	12 ton.
Additional safety factor	=	1.2
Design moment	=	415.8 ton-m.
Design vertical load	=	80.76 ton.
Design horizontal load	=	14.4 ton.

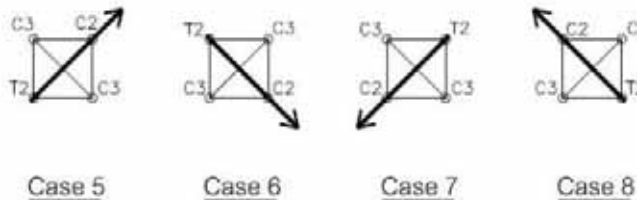
CASE 1 TO CASE 4

Max. compressive force, C1	=	124.14 ton.
Max. Tensile force, T1	=	-83.76 ton.



CASE 5 TO CASE 8

Max. compressive force, C2	=	167.20 ton.
Intermediate compressive force, C3	=	20.19 ton.
Max. Tensile force, T2	=	-126.82 ton.



3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

Note : MC205B-CASE 1

Name F8 7/24/2009

fc' = 240 ksc
 fy = 4000 ksc
 φvc = 6.98 ksc
 P_{min} = 0.0020
 P_{max} = 0.0197

Column
 c1 = 2.00 m
 c2 = 2.00 m

Service Load
 P = 210.00 Ton
 My = 416.0 Ton-m
 Mx = 0.0 Ton-m

Pile diameter = 0.60 m
 No. of piles = 8 piles
 Allowable capacity/Pile = 80 Ton
 Ultimate capacity/Pile = 200 Ton F.S. = 2.5

Footing
 H = 6.00 m
 B = 6.00 m
 t = 1.50 m
 Eff. D = 1.35 m
 bo = 1340 cm
 wf = 129.60 Ton

Ultimate Load
 Pu = 336.00 Ton
 Muy = 665.6 Ton-m
 Mux = 0.0 Ton-m
 L.F. = 1.6

Pile no.	x (m)	y (m)	ly (xb - x) ²	lx (yb - y) ²	lxy (xb-x) X (yb-y)	M eccentric		M Total		Working React. (Ton)	Ultimate React. (Ton)	Internal My (Ton-m)		Internal Mx (Ton-m)		Beam Shear (Ton)				Reduced Punching Shear (Ton)	
						Mey (Ton-m)	Mex (Ton-m)	M Tot-y (Ton-m)	M Tot-x (Ton-m)			Left (Ton-m)	Right (Ton-m)	Upper (Ton-m)	Lower (Ton-m)	Left (Ton)	Right (Ton)	Upper (Ton)	Lower (Ton)		
1	-2.250	2.250	5.063	5.063	-5.063					-4.56	-7.30	-9.13	0.00	-9.13	0.00	0.00	0.00	0.00	0.00	0.00	
2	-2.250	0.000	5.063	0.000	0.000					-4.56	-7.30	-9.13	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
3	-2.250	-2.250	5.063	5.063	5.063					-4.56	-7.30	-9.13	0.00	0.00	-9.13	0.00	0.00	0.00	0.00	0.00	
4	0.000	2.250	0.000	5.063	0.000					26.25	42.00	0.00	0.00	52.50	0.00	0.00	0.00	14.00	0.00	0.00	
5	0.000	-2.250	0.000	5.063	0.000	0.00	0.0	665.6	0.0	26.25	42.00	0.00	0.00	0.00	52.50	0.00	0.00	0.00	14.00	0.00	
6	2.250	2.250	5.063	5.063	5.063					57.06	91.30	0.00	114.13	114.13	0.00	0.00	30.43	30.43	0.00	0.00	
7	2.250	0.000	5.063	0.000	0.000					57.06	91.30	0.00	114.13	0.00	0.00	0.00	30.43	0.00	0.00	0.00	
8	2.250	-2.250	5.063	5.063	-5.063					57.06	91.30	0.00	114.13	0.00	114.13	0.00	30.43	0.00	30.43	0.00	

xbar = 0.000
 ybar = 0.000

Bending

About Axis	Moment (Ton-m)	Ru (ksc)	p	use p	Asx (cm ²)	Asy (cm ²)
Y	342.39	3.48	0.0009	0.002	162.00	
X	157.50	1.60	0.0004	0.002		162.00

Beam Shear

Vu (Ton)		φVc (Ton)
91.30	<	565.31 OK
44.43	<	565.31 OK

3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

Note : MC205B-CASE 2

Name F8 7/24/2009

fc' = 240 ksc
 fy = 4000 ksc
 φvc = 6.98 ksc
 P_{min} = 0.0020
 P_{max} = 0.0197

Column
 c1 = 2.00 m
 c2 = 2.00 m

Service Load
 P = 210.00 Ton
 My = 294.0 Ton-m
 Mx = 294.0 Ton-m

Pile diameter = 0.60 m
 No. of piles = 8 piles
 Allowable capacity/Pile = 80 Ton
 Ultimate capacity/Pile = 200 Ton F.S. = 2.5

Footing
 H = 6.00 m
 B = 6.00 m
 t = 1.50 m
 Eff. D = 1.35 m
 bo = 1340 cm
 wf = 129.60 Ton

Ultimate Load
 Pu = 336.00 Ton
 Muy = 470.4 Ton-m
 Mux = 470.4 Ton-m
 L.F. = 1.6

Pile no.	x (m)	y (m)	ly (xb - x) ²	lx (yb - y) ²	lxy (xb-x) X (yb-y)	M eccentric		M Total		Working React. (Ton)	Ultimate React. (Ton)	Internal My (Ton-m)		Internal Mx (Ton-m)		Beam Shear (Ton)				Reduced Punching Shear (Ton)	
						Mey (Ton-m)	Mex (Ton-m)	M Tot-y (Ton-m)	M Tot-x (Ton-m)			Left (Ton-m)	Right (Ton-m)	Upper (Ton-m)	Lower (Ton-m)	Left (Ton)	Right (Ton)	Upper (Ton)	Lower (Ton)		
1	-2.250	2.250	5.063	5.063	-5.063					-17.31	-27.69	-34.61	0.00	-34.61	0.00	0.00	0.00	0.00	0.00	0.00	
2	-2.250	0.000	5.063	0.000	0.000					4.47	7.16	8.94	0.00	0.00	0.00	2.39	0.00	0.00	0.00		
3	-2.250	-2.250	5.063	5.063	5.063					26.25	42.00	52.50	0.00	0.00	52.50	14.00	0.00	0.00	14.00		
4	0.000	2.250	0.000	5.063	0.000					4.47	7.16	0.00	0.00	8.94	0.00	0.00	0.00	2.39	0.00		
5	0.000	-2.250	0.000	5.063	0.000	0.00	0.00	470.4	470.4	48.03	76.84	0.00	0.00	0.00	96.06	0.00	0.00	0.00	25.61		
6	2.250	2.250	5.063	5.063	5.063					26.25	42.00	0.00	52.50	52.50	0.00	0.00	14.00	14.00	0.00		
7	2.250	0.000	5.063	0.000	0.000					48.03	76.84	0.00	96.06	0.00	0.00	0.00	25.61	0.00	0.00		
8	2.250	-2.250	5.063	5.063	-5.063					69.81	111.69	0.00	139.61	0.00	139.61	0.00	37.23	0.00	37.23		

xbar = 0.000
 ybar = 0.000

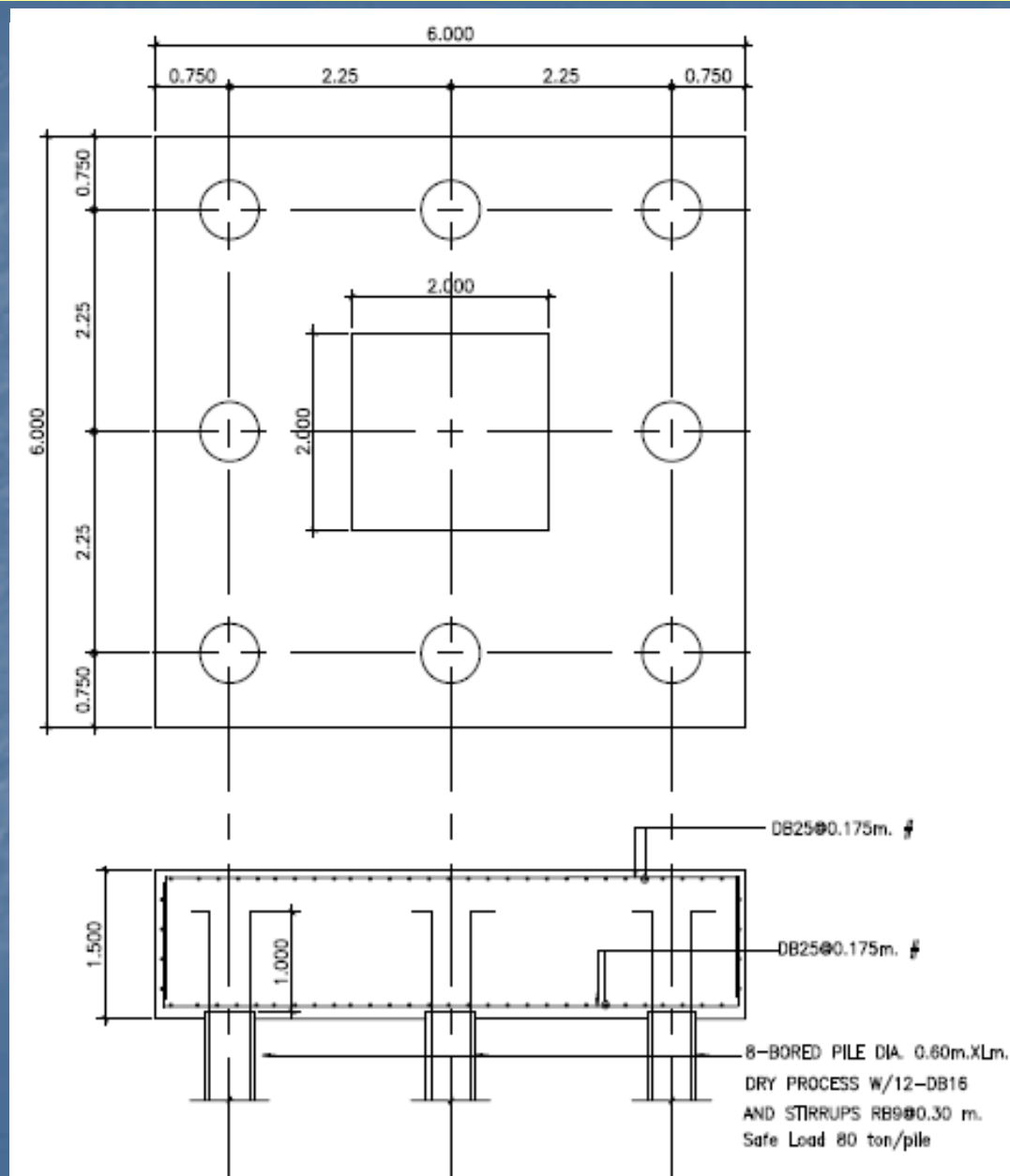
Bending

About Axis	Moment (Ton-m)	Ru (ksc)	p	use p	Asx (cm ²)	Asy (cm ²)
Y	288.17	2.93	0.0007	0.002	162.00	
X	288.17	2.93	0.0007	0.002		162.00

Beam Shear

Vu (Ton)		φVc (Ton)
76.84	<	565.31 OK
76.84	<	565.31 OK

3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)



3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

- Foundation for Static Tower Crane

■ Steel Platform



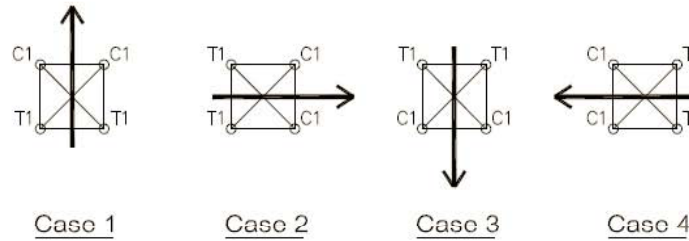
DESIGN LOADS FOR FREE STANDING TOWER CRANE

MODEL : POTAIN MC205B-Out of Service

Crane's specification	=	
Leg spacing	=	2.00 m.
Mast's weight	=	0.5 ton./m.
Operating Height	=	47.65 m.
Max. moment, M	=	346.5 ton-m.
Max. vertical load, V	=	67.3 ton.
Max. horizontal load, H	=	12 ton.
Additional safety factor	=	1.2
Design moment	=	415.8 ton-m.
Design vertical load	=	80.76 ton.
Design horizontal load	=	14.4 ton.

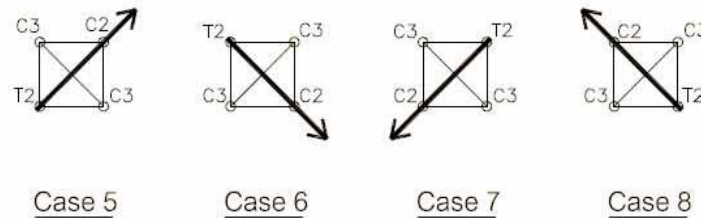
CASE 1 TO CASE 4

Max. compressive force, C1	=	124.14 ton.
Max. Tensile force, T1	=	-83.76 ton.

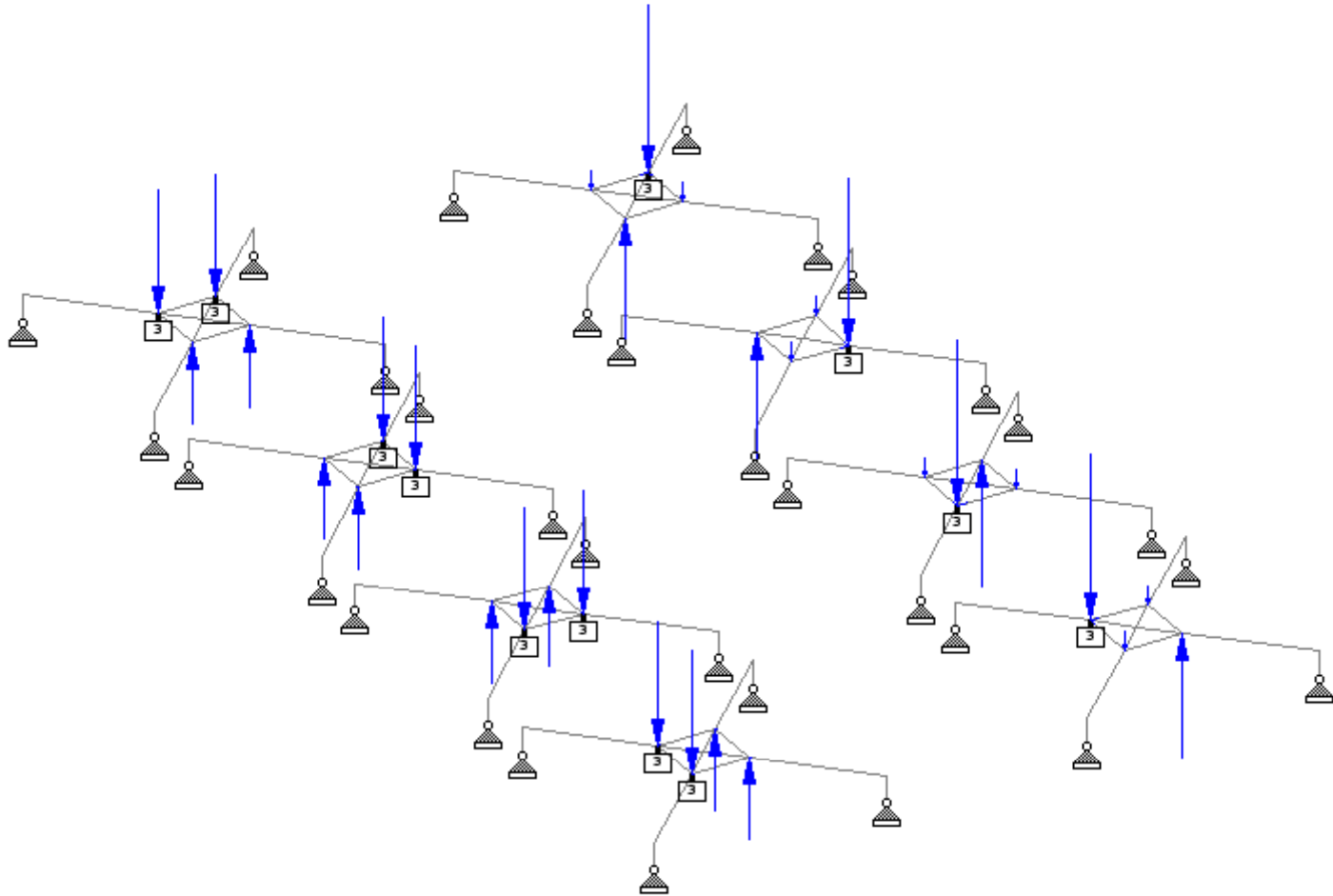


CASE 5 TO CASE 8

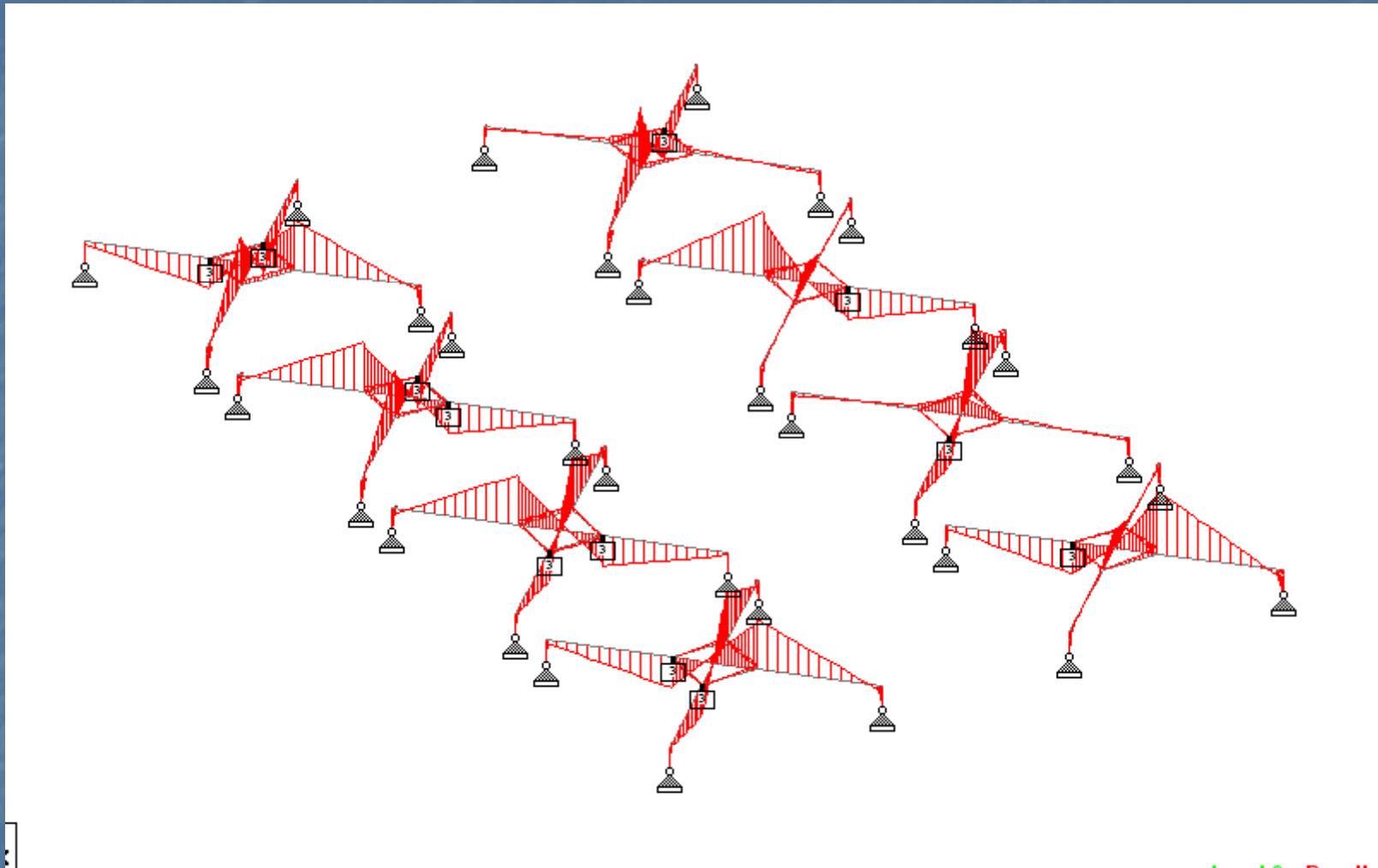
Max. compressive force, C2	=	167.20 ton.
Intermediate compressive force, C3	=	20.19 ton.
Max. Tensile force, T2	=	-126.82 ton.



■ Load Cases



■ Moment Diagram



■ ออกแบบ Chemical Bolts รับแรง Uplift



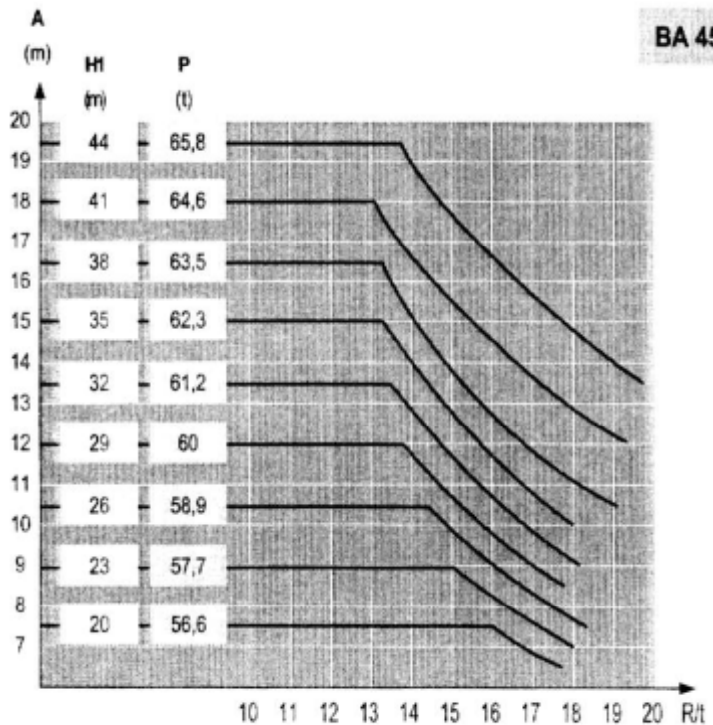
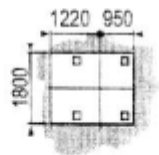
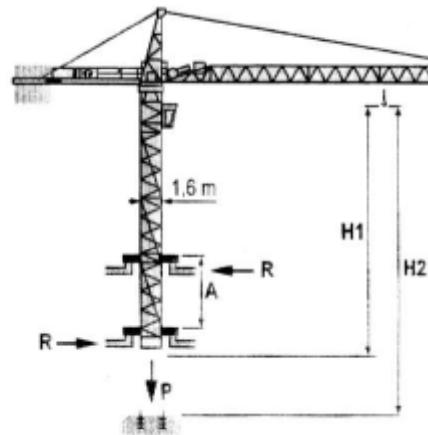
3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

- Support for Climbing Crane

■ Steel Platform

Climbing crane

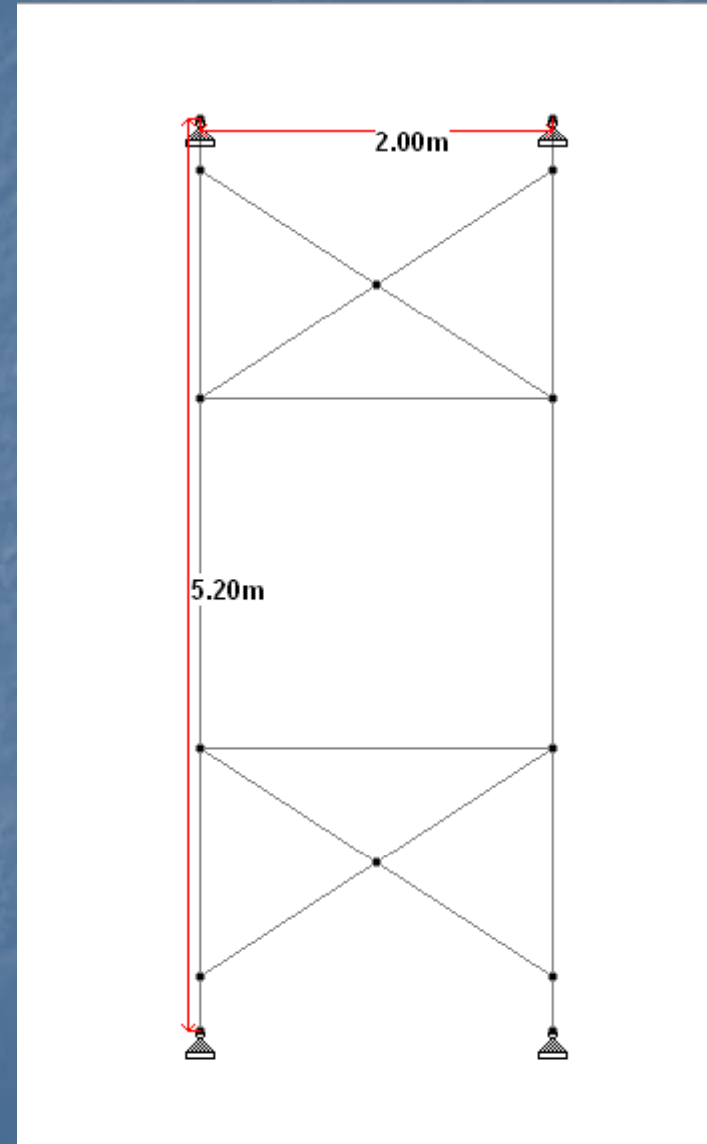
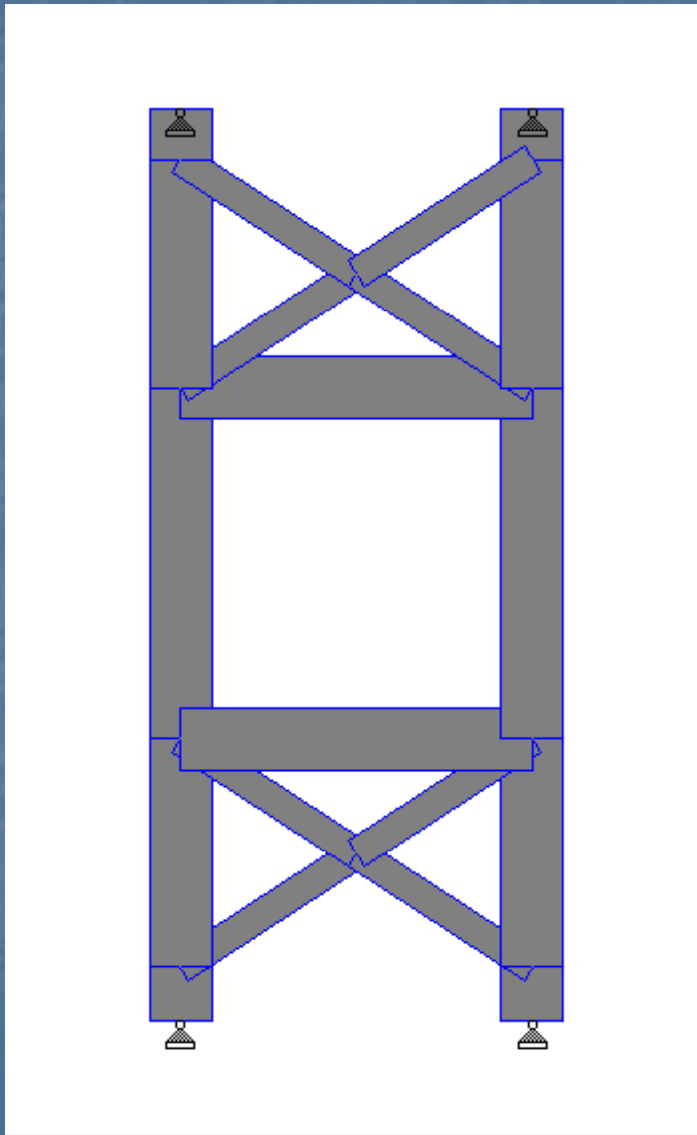
MC 175 B



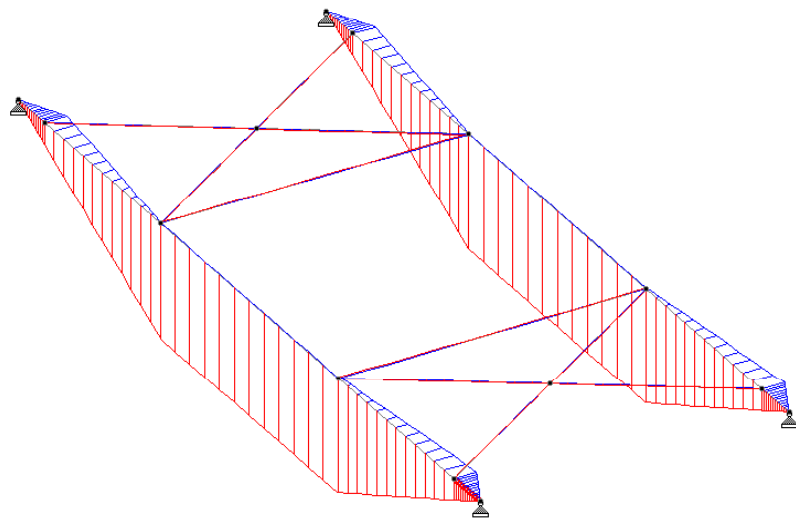
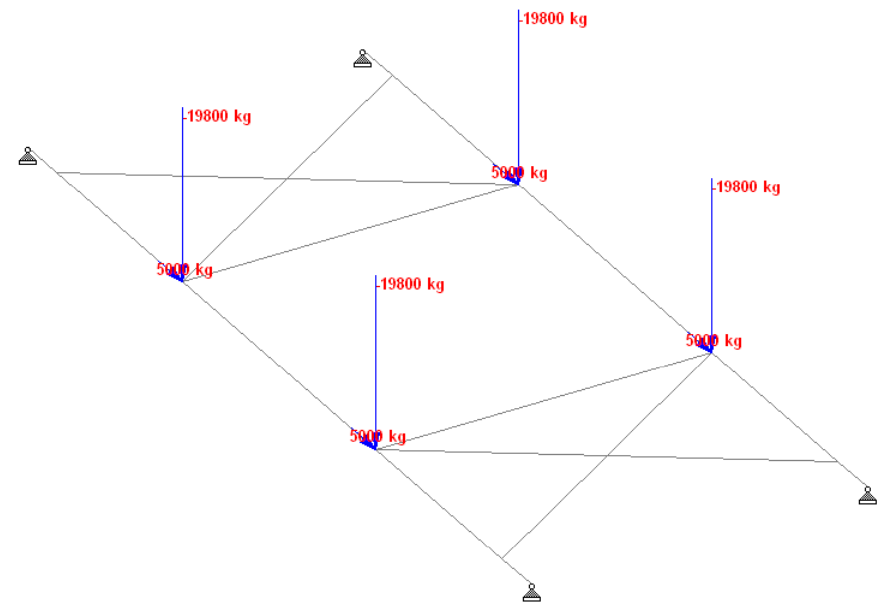
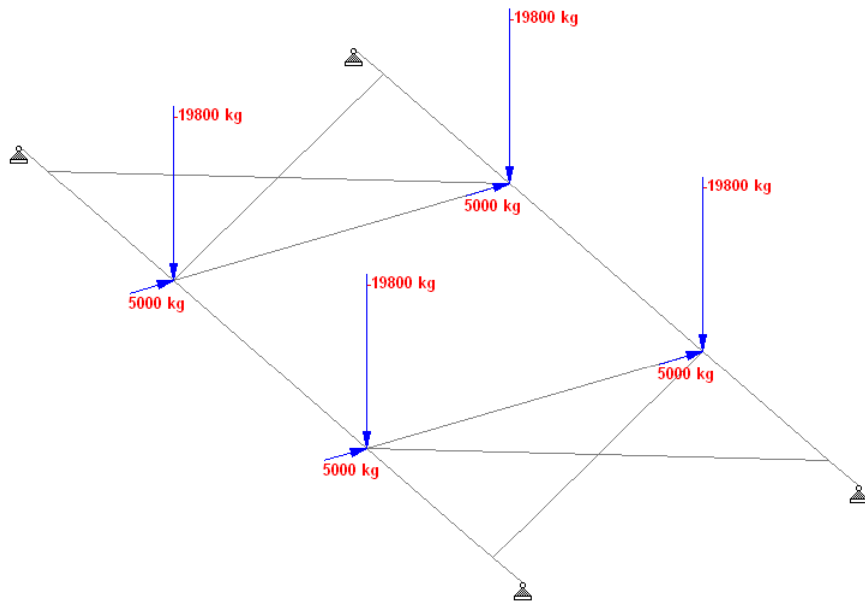
CITY CRANE
MC 175 B

POTAIN 

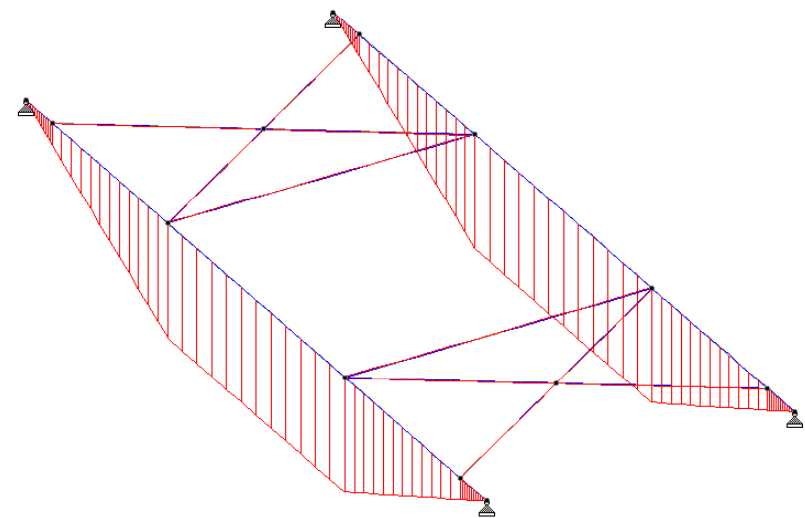
3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)



3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)

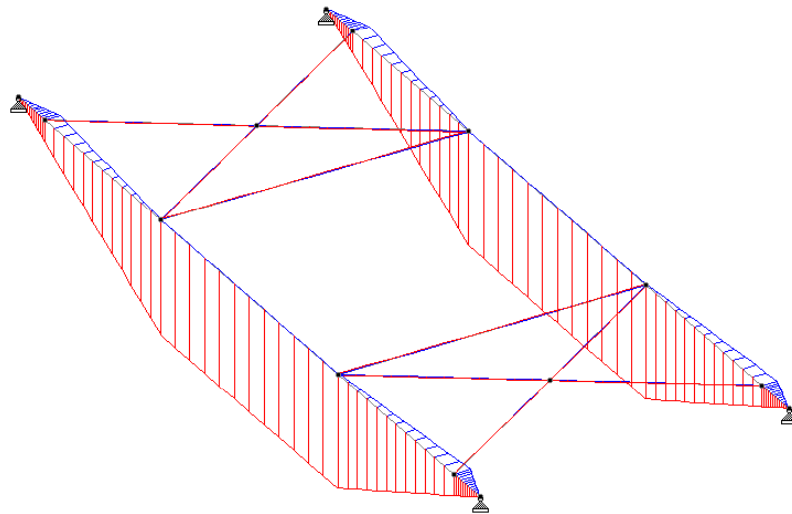
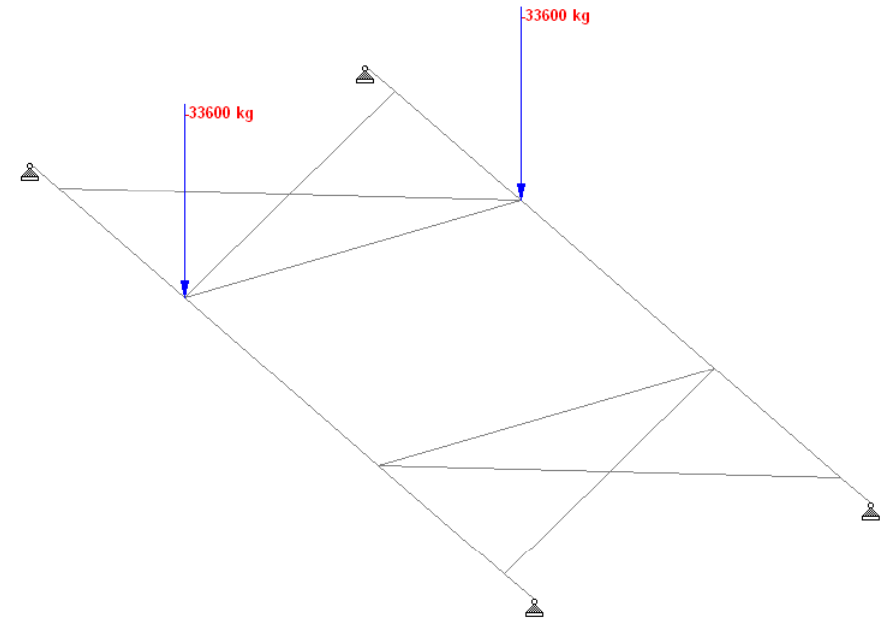
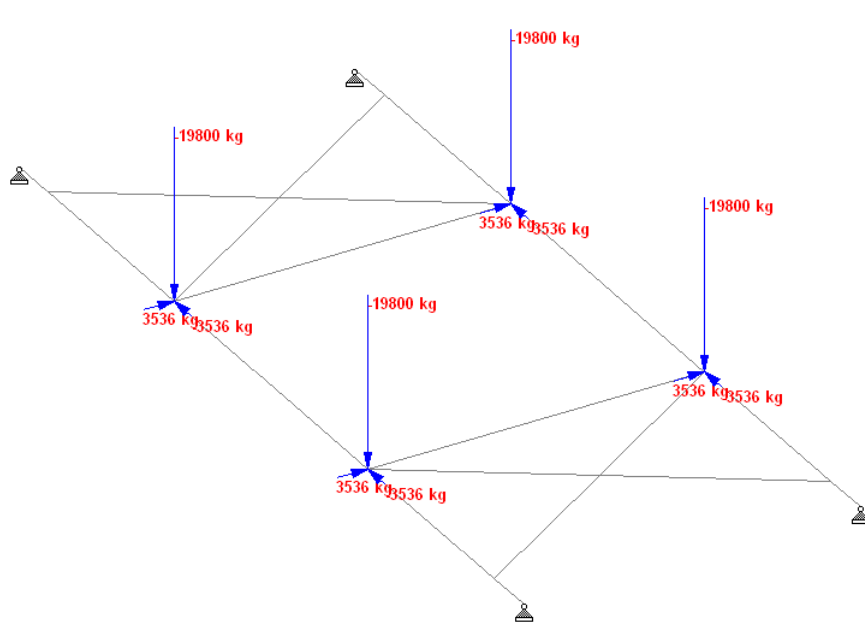


Load 12 : Bending Z : Bending Y

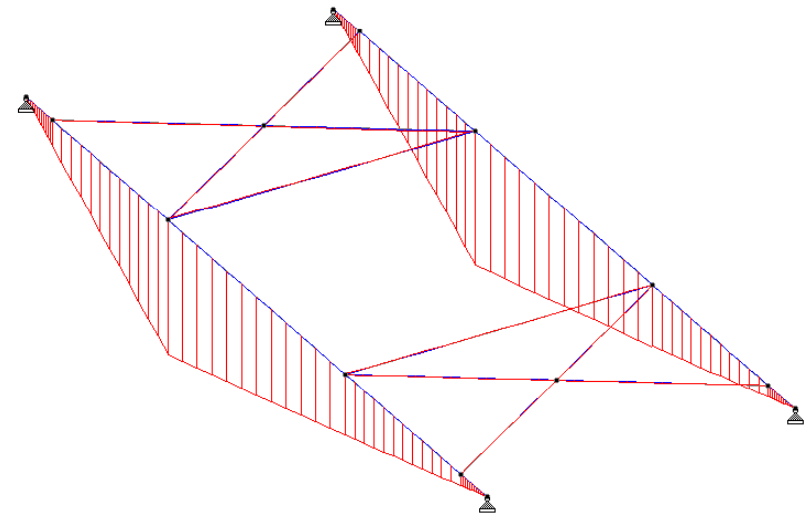


Load 13 : Bending Z : Bending Y

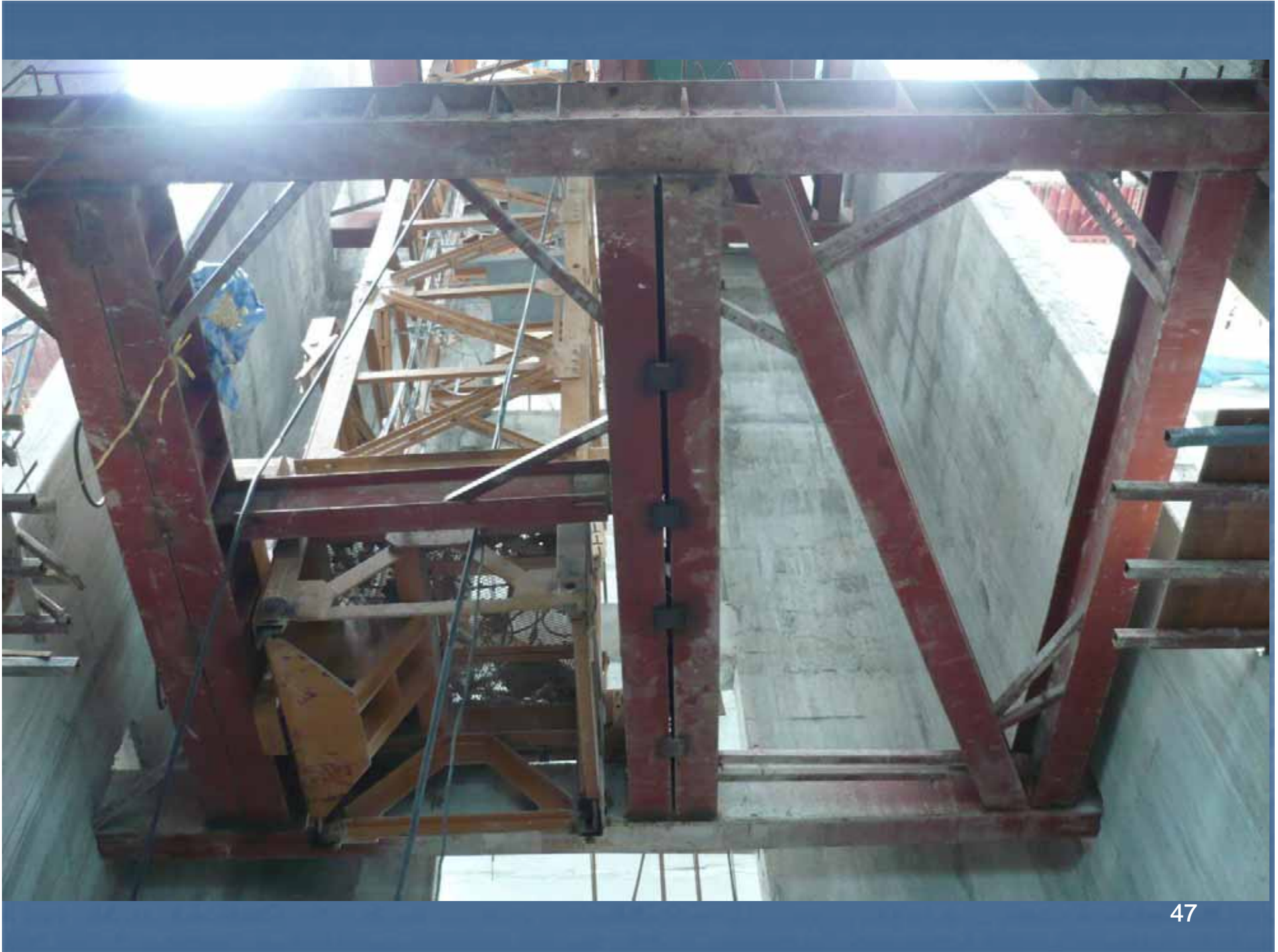
3.2 ออกแบบฐานรากตามประเภทของ Tower Crane (ต่อ)



Load 16 : Bending Z : Bending Y



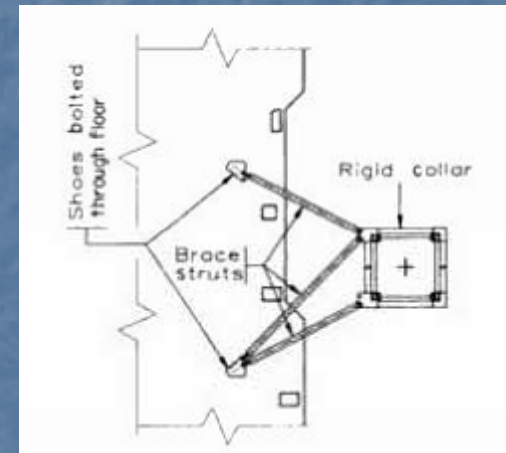
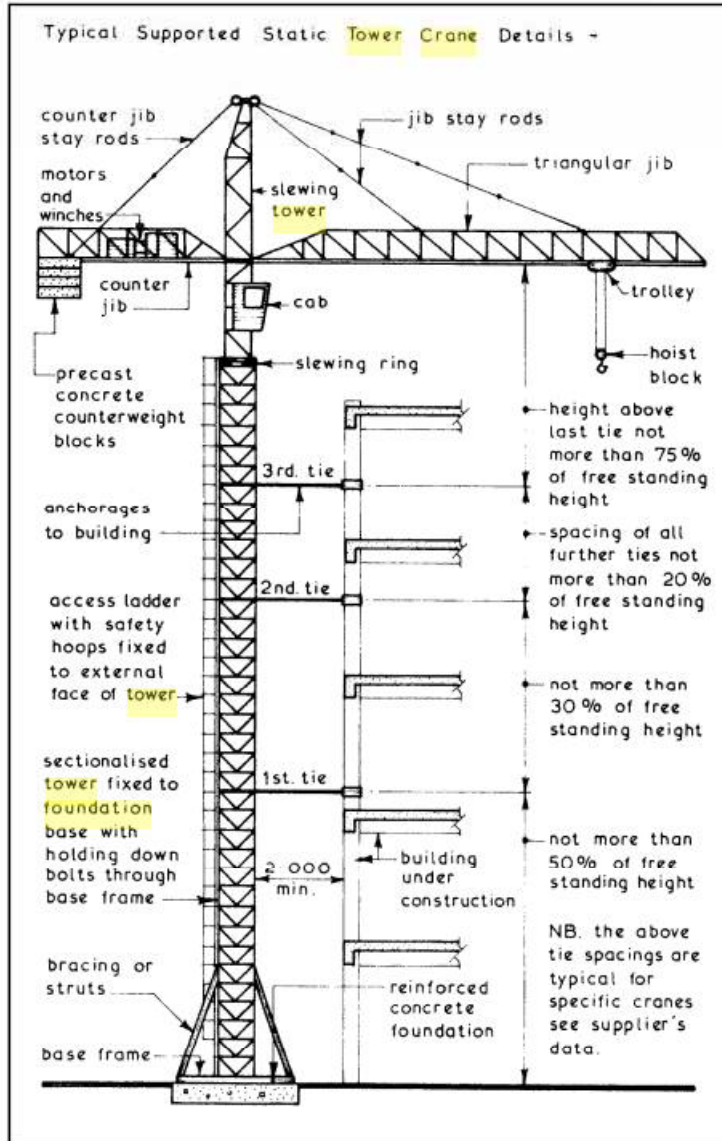
Load 20 : Bending Z : Bending Y





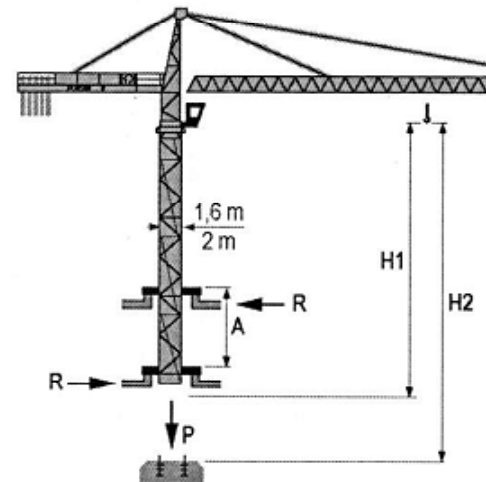
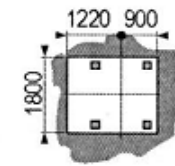
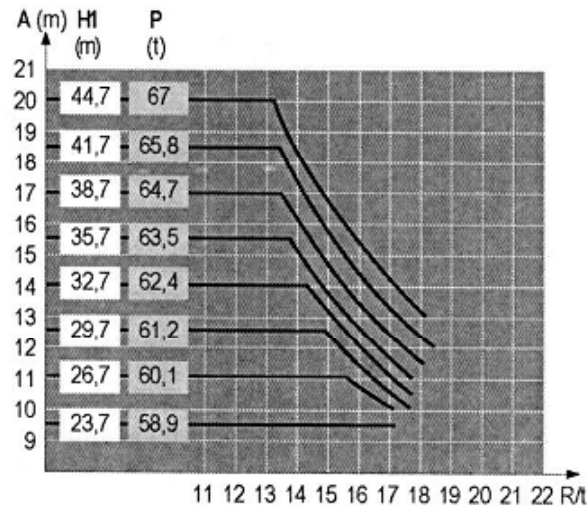
3.3 ออกแบบตัวค้ำยัน (Bracing) สำหรับ Static Tower Crane

Cranes

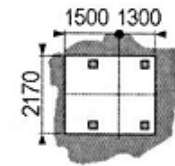
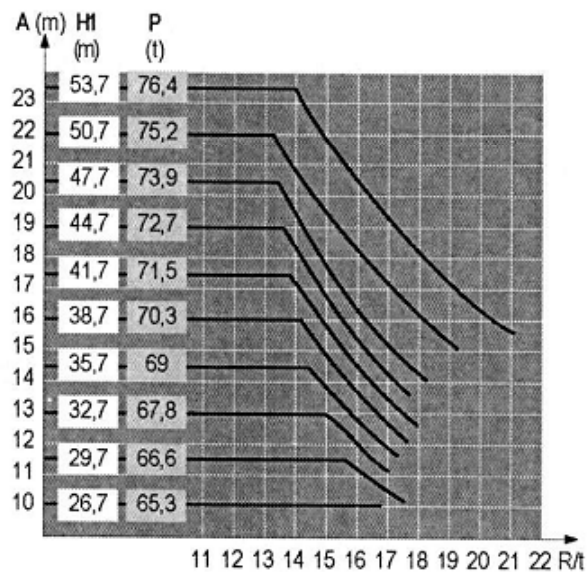


■ Design Load

BA 45 A

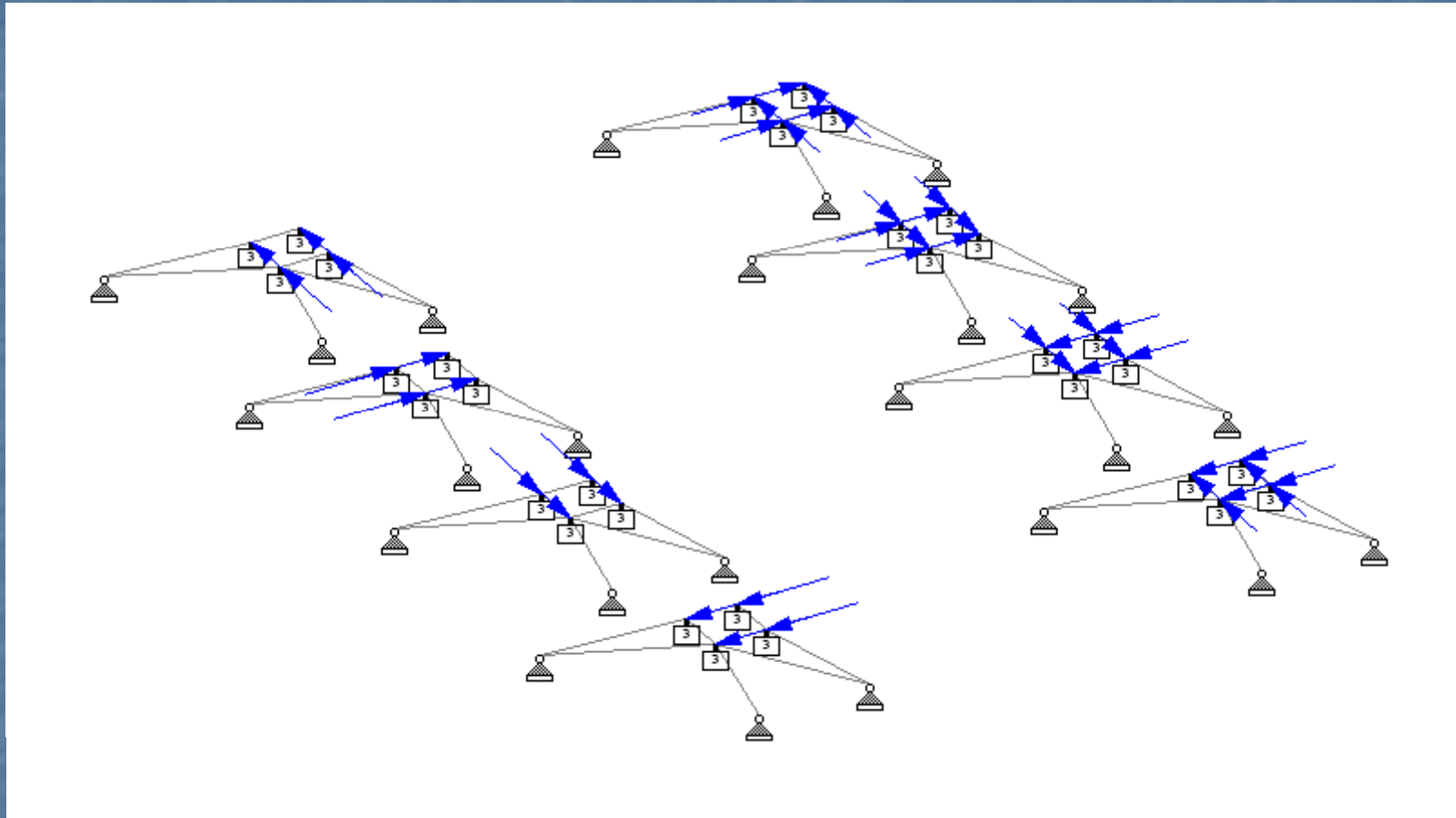


BA 66 A

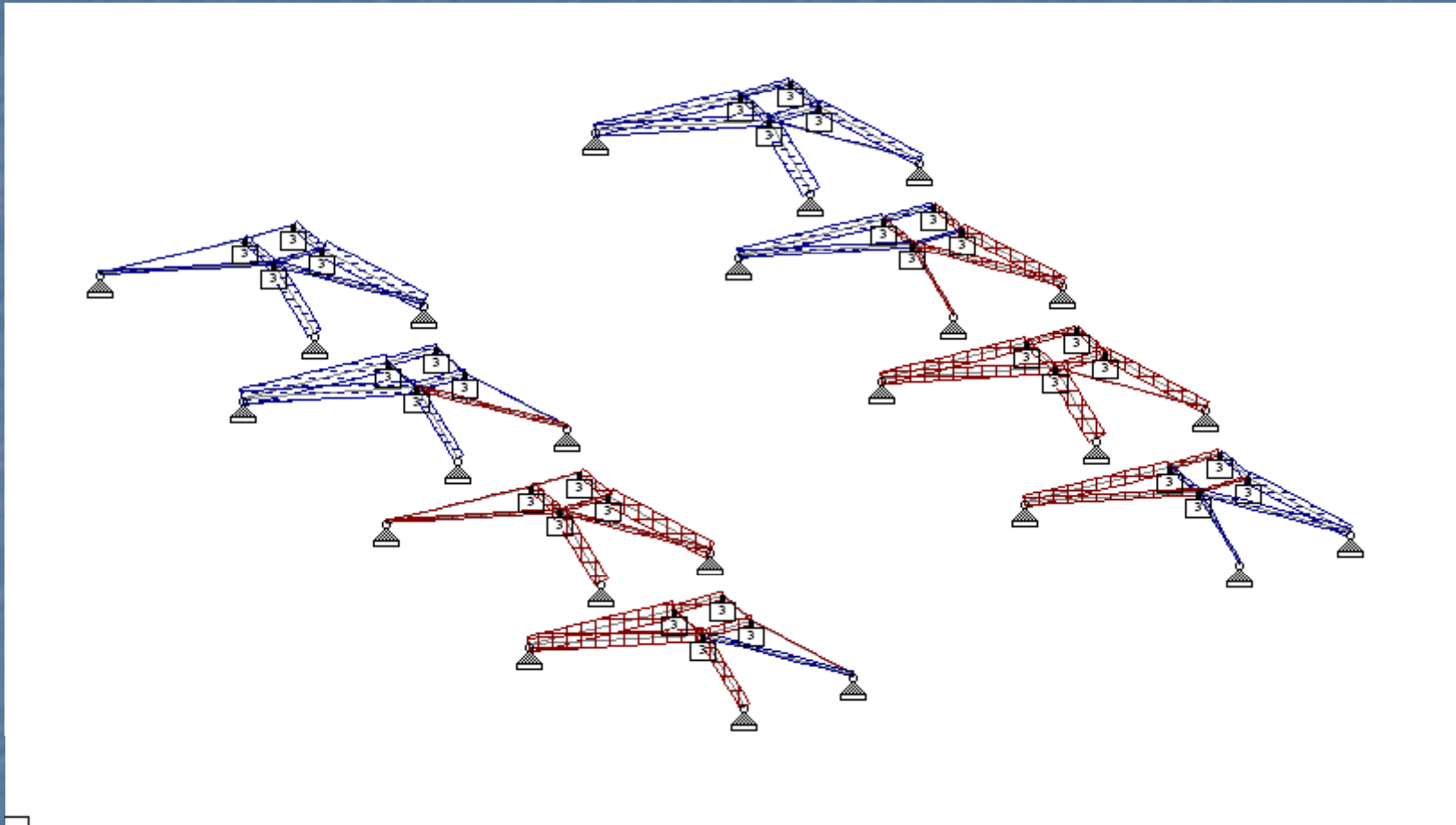


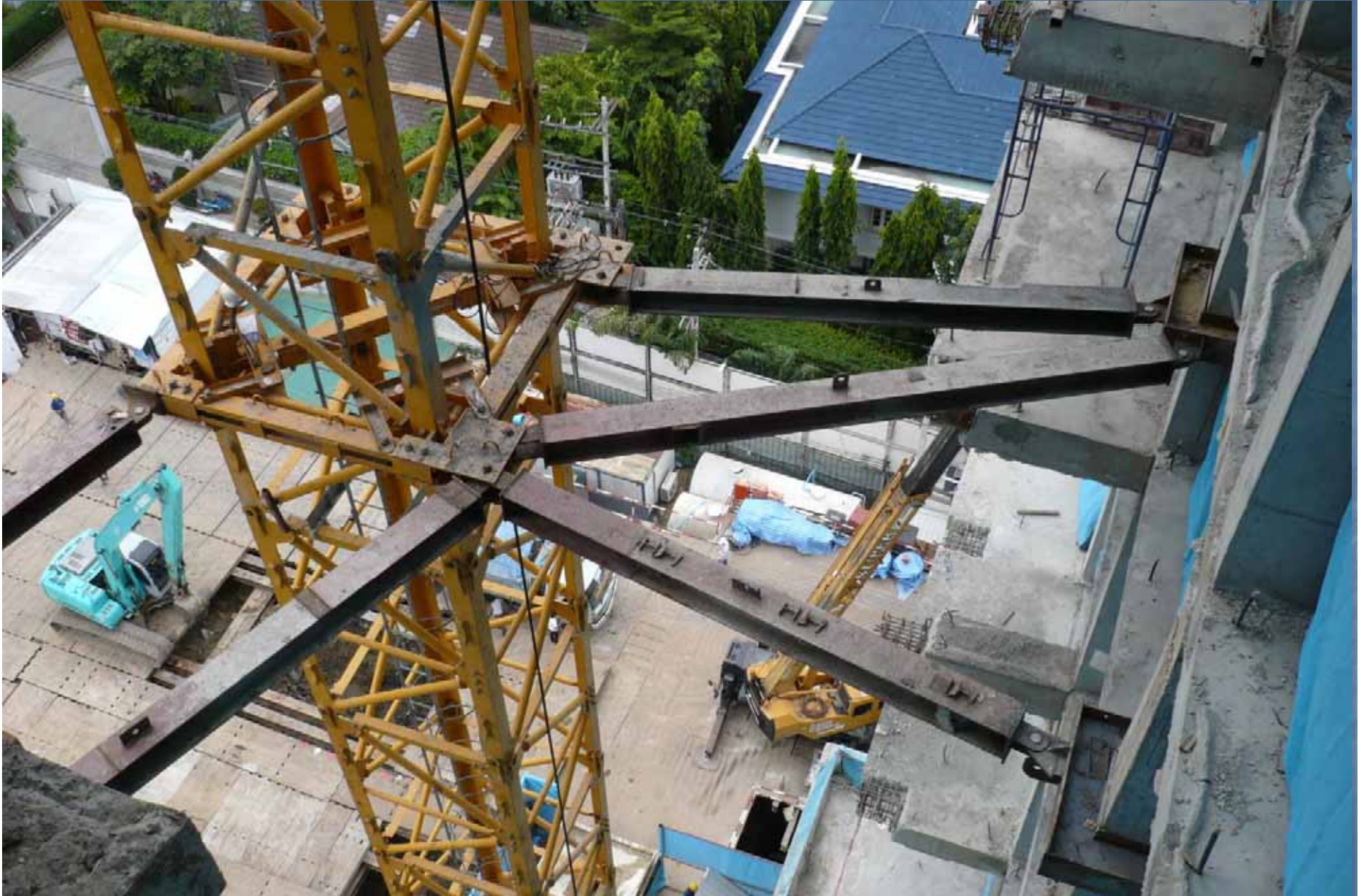
POTAIN TP

■ Load Cases



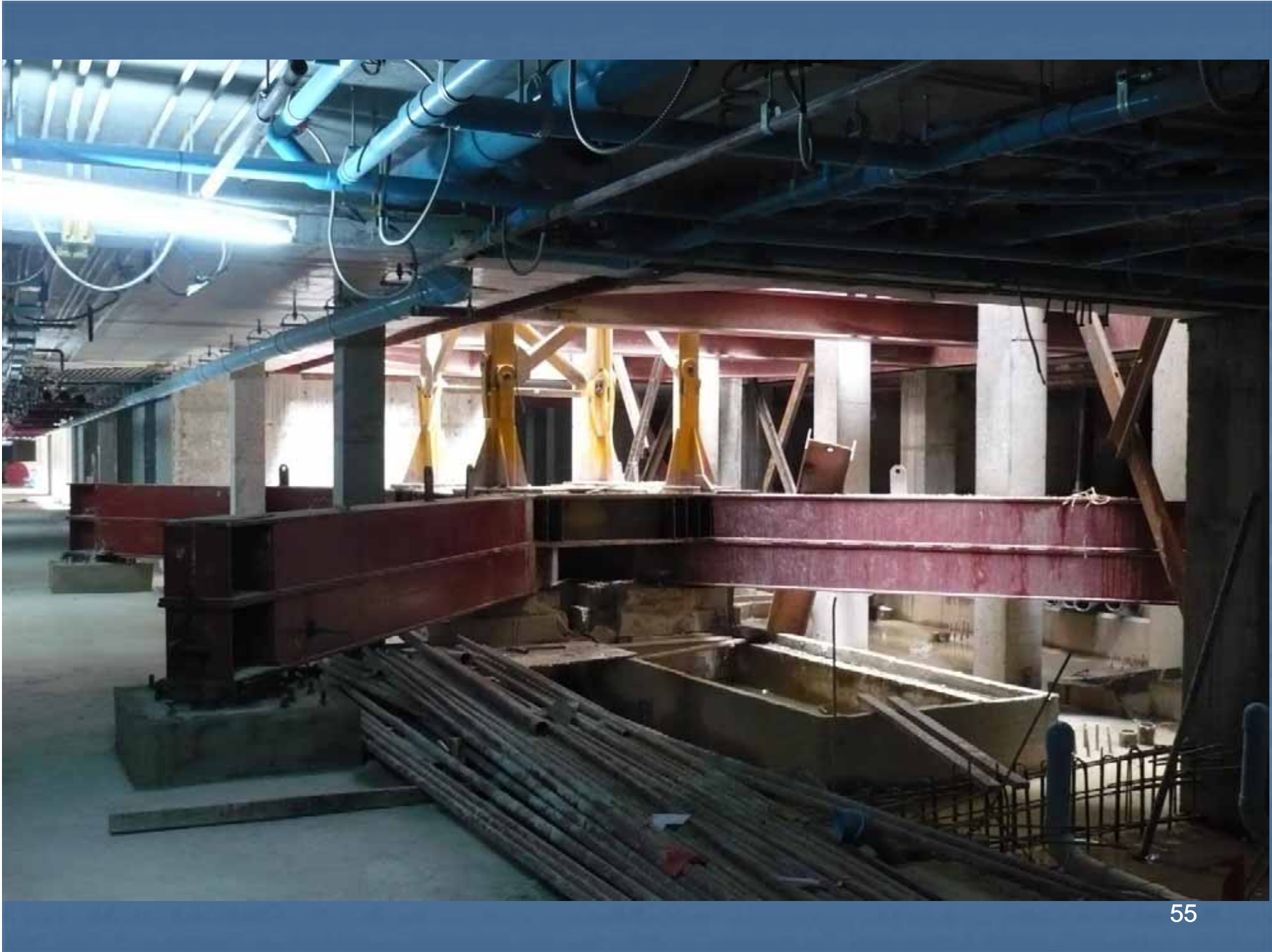
■ Axial Forces





ตัวอย่างฐานราก Tower Crane และ Bracing

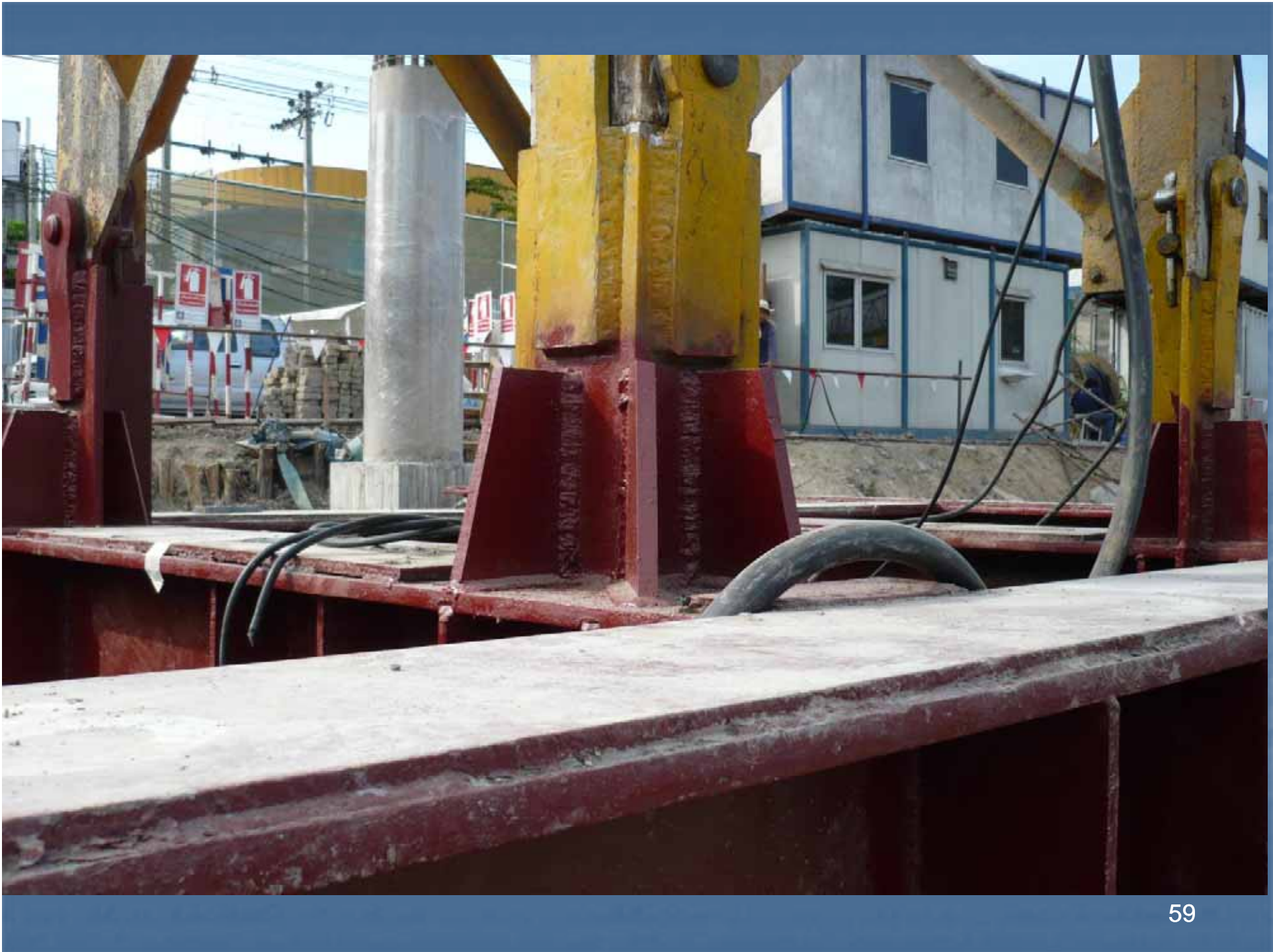


















จบการบรรยาย

ขอบคุณครับ